

Crosslinking of fava bean protein and pectin: Effect of pH, concentration and temperature

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Medway Food Innovation Centre



Product development kitchen



Food processing & analysis lab



Algae Biotechnology



Under-utilized legume

Fava bean



Improving key functionalities using low-emission technologies



Lupin



RuBisCo

Duckweed



Improved extraction & assess bioavailability



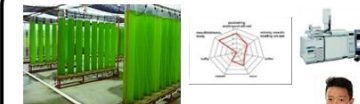
Red clover



Novel extraction & texturization



Microalgae



ValgOrise: Algae for taste

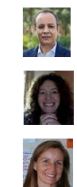
PROFILE: Off-flavour masking Imperial College London



Upcycled plant proteins



IPSUS: Upcycled plant proteins for meat and cheese alternatives



RESEARCH GRANTS (2020-)

£ 1.5M

Develop user-inspired research program

FOOD ACCELERATOR

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TOTAL INVESTMENT

£ 2.1M

Bridge the gap between science and application

MARKET TO REACH

£ 1B

Provide training to build skilled workforce for industry

UNIVERSITY OF VICH



Horizon 2020 European Union Funding for Research & Innovation



Natural Resources Institute

Study background



**UNIVERSITY OF
GREENWICH**

*Natural Resources
Institute*

Study background

- ❑ Growing demand for plant protein from different sources
- ❑ However, there is low consumption of Fava bean protein isolate (FBPI) due to its lack of heat stability, protein delivery, and poor texture; these factors can be improved by crosslinking with pectin (Khan et al., 2015).
- ❑ Pectin can stabilize emulsions both below and above the isoelectric point of the protein (Qu et al., 2018).



Image source: Hitchcock Farms

Study background...

- ❑ Protein functionality is greatly affected by cross-linking, which improves the emulsifying, gelling, heat stability, foaming and thermo-rheological properties (Buchert et al., 2010).
- ❑ Cross-linking or chemical crosslinking is a chemical process in which a protein and a polysaccharide are bonded through covalent bonds, which improves their properties.
- ❑ Covalent bonds between pectin and plant protein may be formed by a chemical reaction generally referred to as conjugation; a glycosylation/glycation process, based on a Maillard-type reaction (Sedaghat Doost et al., 2019; Einhorn-Stoll et al., 2021).

Research question

- Does pH, concentration and temperature conditions show any effect on cross-linking of faba bean protein isolate and pectin?

Research approach

Methodology

- ❑ The mixture of FBPI and pectin were made into a solution of ratios 1:0.1 (10%), 1:0.05 (5%), and 1:0.03 (3%).
- ❑ The solutions were stirred at 1000 rpm for 45 min using VELP Overhead Stirrer.
- ❑ With a total biopolymer concentration of 2% (w/v), the pH was adjusted to pH 5 , 7 and 9 using 2 M NaCl and 2 M HCl.

➤ Degree of graft

➤ Emulsifying properties

Ma et al. (2020)

Treatments



Stirring and homogenising



Ultrasound Treatment



Heat Treatment



**Degree of
graft**

Degree of graft

□ Degree of graft (DG) determined by modified OPA assay method

□ Absorbance at 320 nm

$$DG = \frac{A_0 - A_t}{A_0} \times 100\%$$

□ A_0 = free amino group content of the mixtures of FBPI and pectin; A_t = free amino group content of FBPI-pectin conjugates prepared with ultrasound or Heat treatment.

□ Different treatments

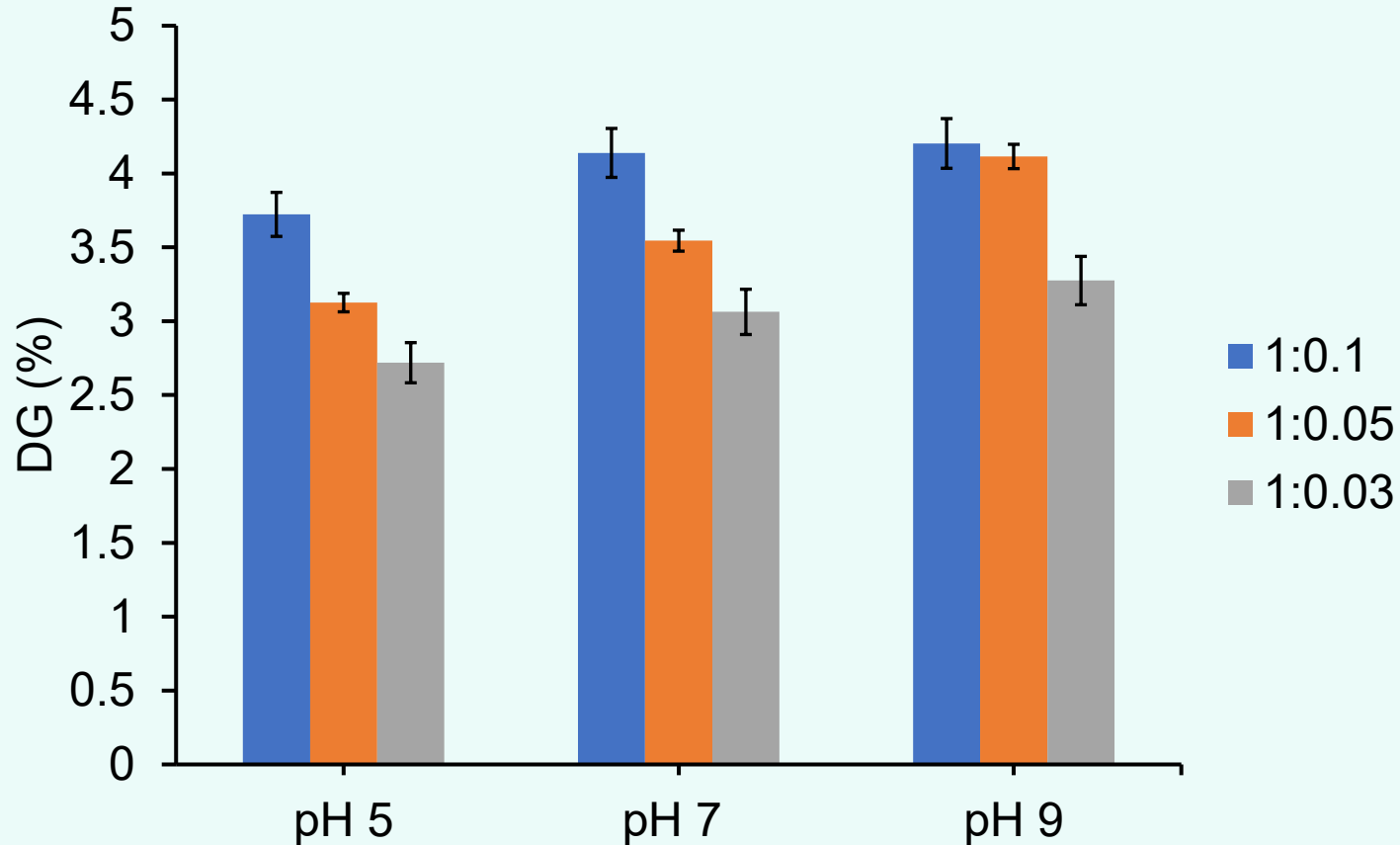
➤ Ultrasound

➤ Heat treatment

➤ No treatment

Degree of graft

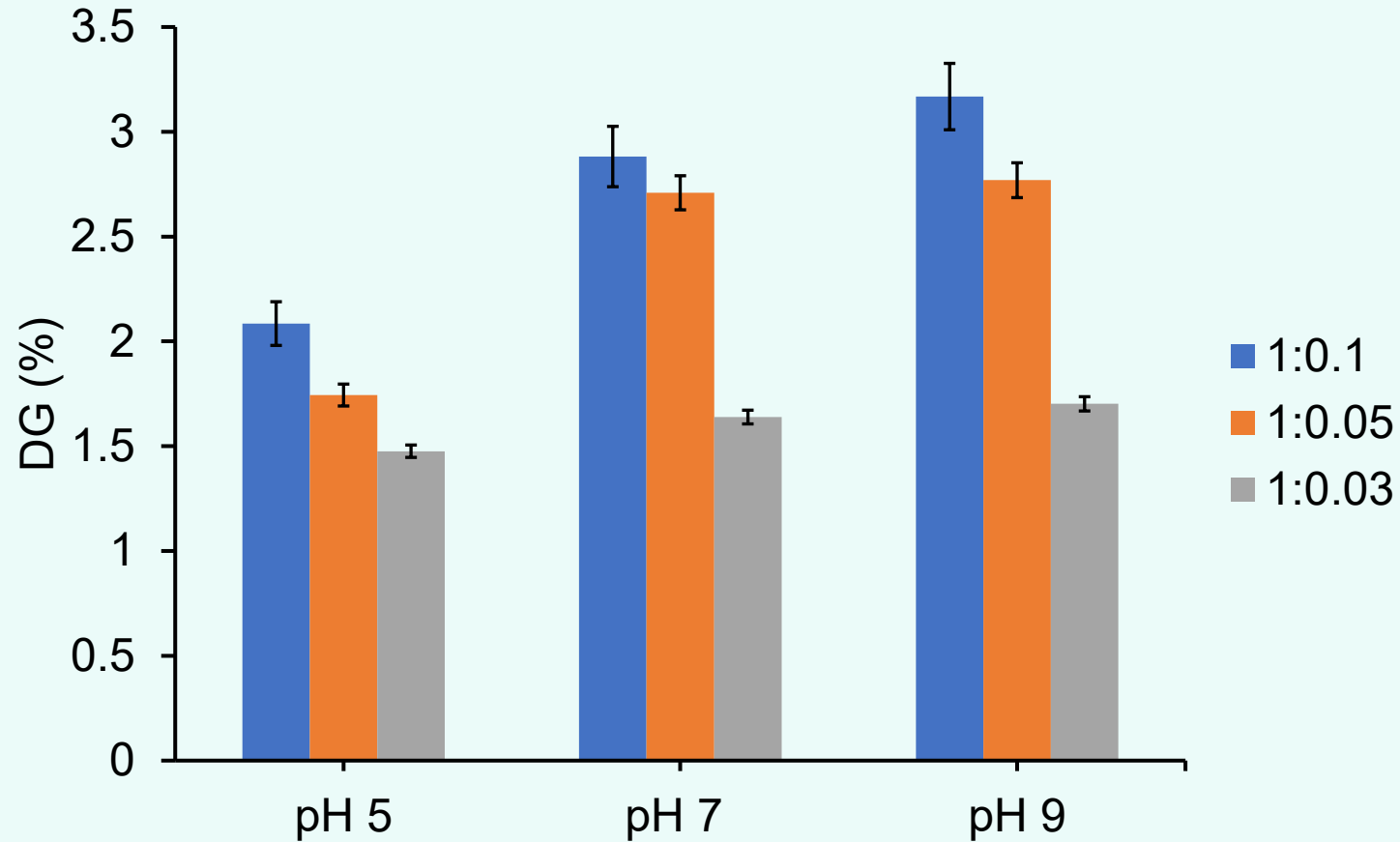
Ultrasound Treatment



□ 10% pectin showed the greatest effect on DG

□ Increase across pH due to formation of Maillard reaction from US treatment.

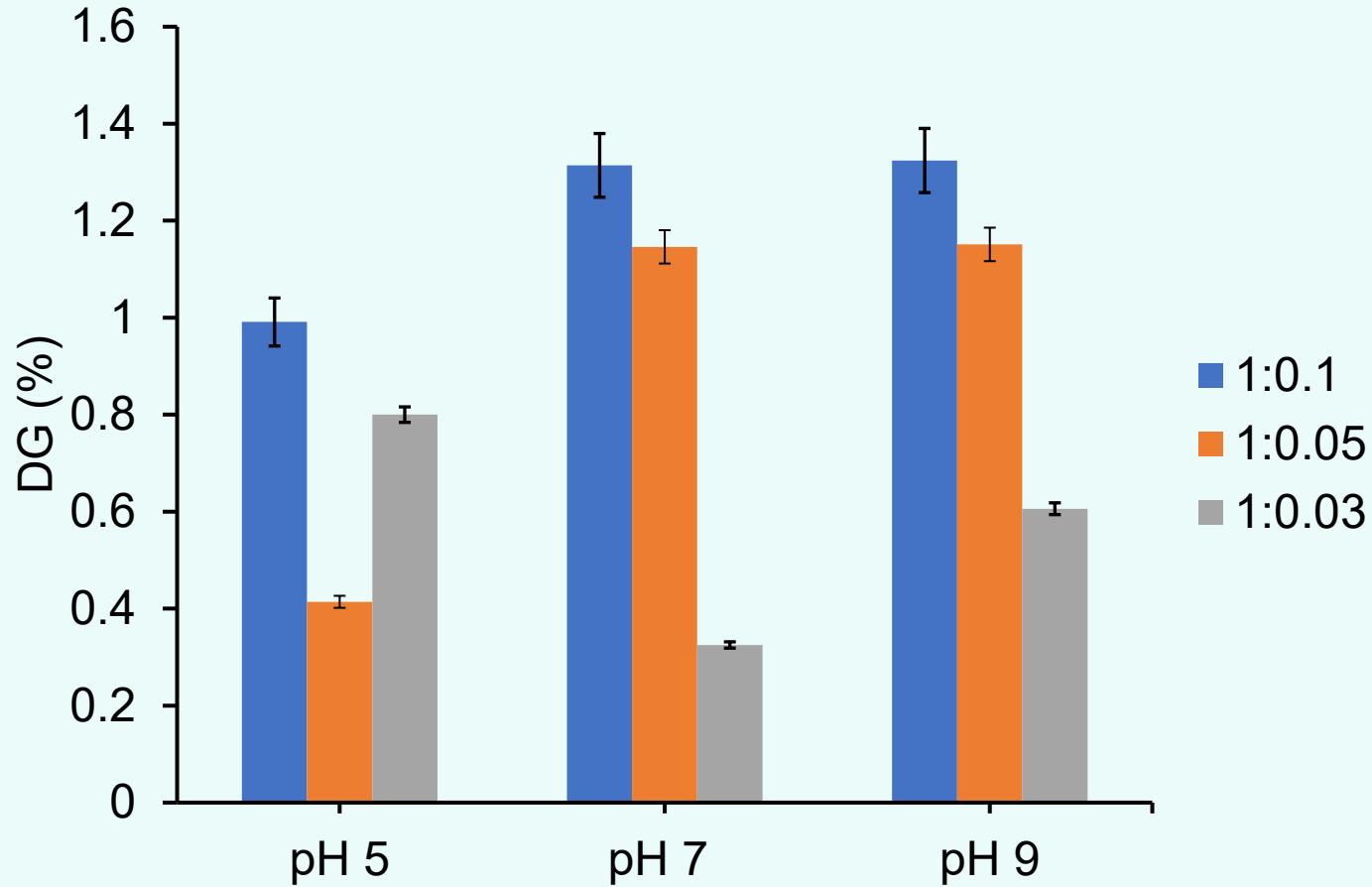
Heat Treatment (85 °C)



□ The DG was less in heat treatment

□ This could be due to temperature of heating which might have denatured the proteins.

No Treatment



☐ Reduced levels of DG in conjugates without treatment

☐ A lack of treatment might have led to inability of Maillard reaction taking place

Emulsifying properties

Emulsifying Properties

- Emulsifying activity index (EAI)



Absorbance at 500 nm

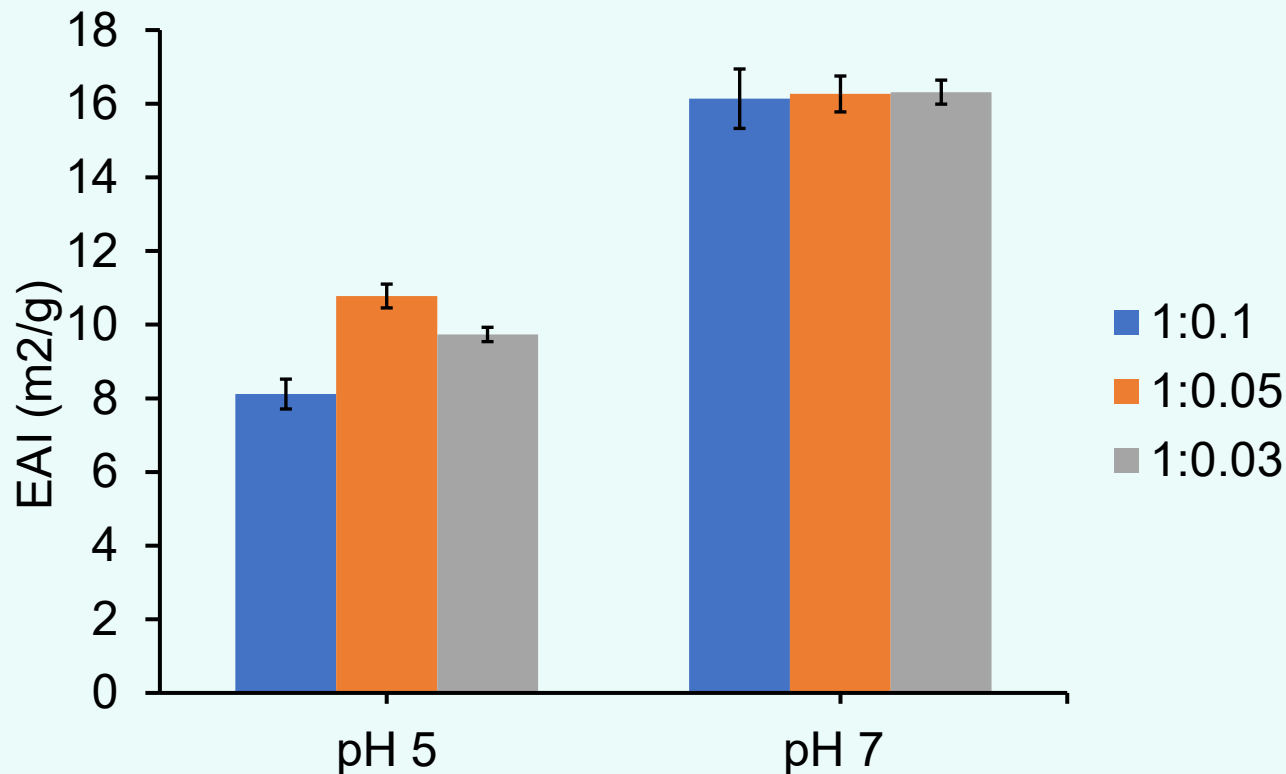
$$EAI \left(\frac{m^2}{g} \right) = \frac{2 \times 2.303 \times A_0 \times DF}{10000 \times \theta \times L \times C}$$

□ DF = dilution factor (100); C = protein concentration (g/ml); L = optical path (1 cm); θ = oil volume fraction (0.25); A_0 = absorbance at 0 min; and A_{10} = absorbance at 10 min.

(Li et al., 2020)

Emulsifying Activity Index (EAI)

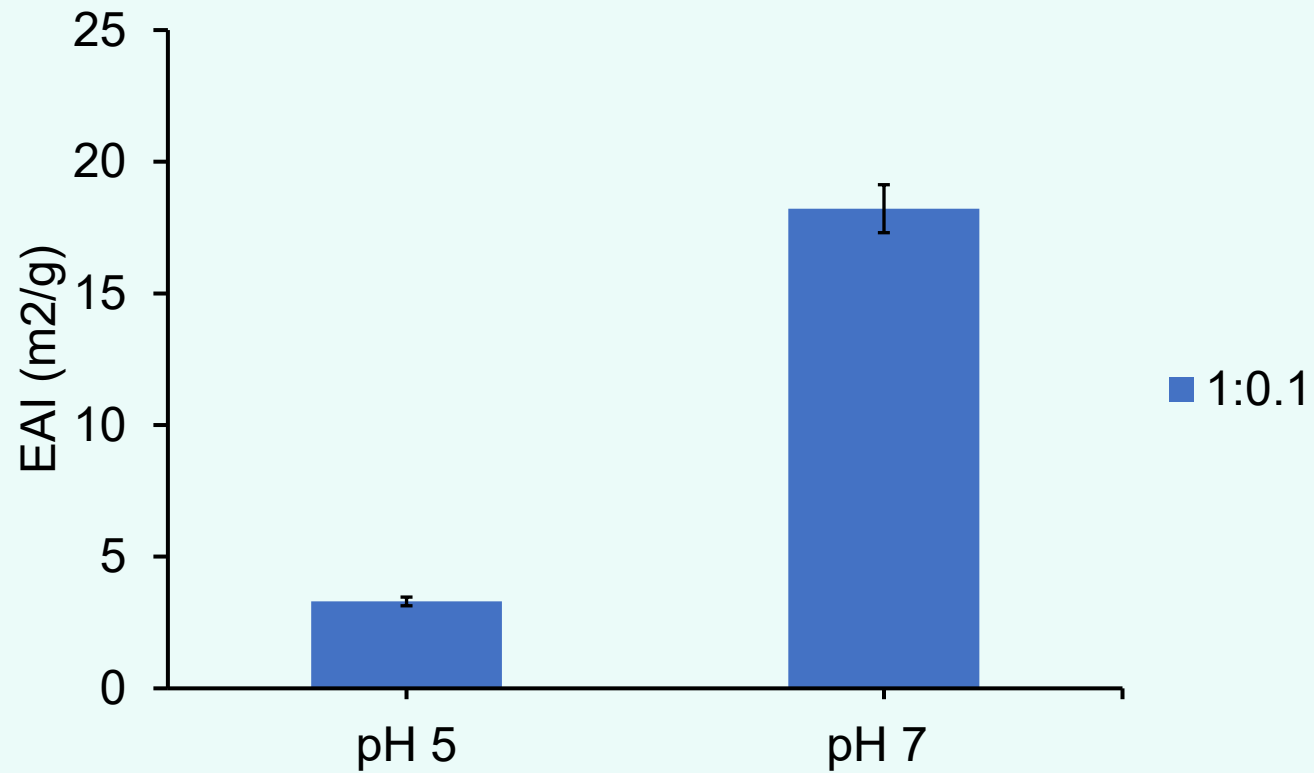
Heat Treatment (85 °C)



□ The EAI increased with increase in pH across concentrations

□ Combined properties of FBPI and pectin led to an increased emulsion activity

Ultrasound Treatment



□ Similar observation for US treatment.

Emulsifying Stability Index

- Emulsifying stability index (ESI)

$$ESI(min) = \frac{A_0}{A_0 - A_{10}} \times (T_{10} - T_0)$$

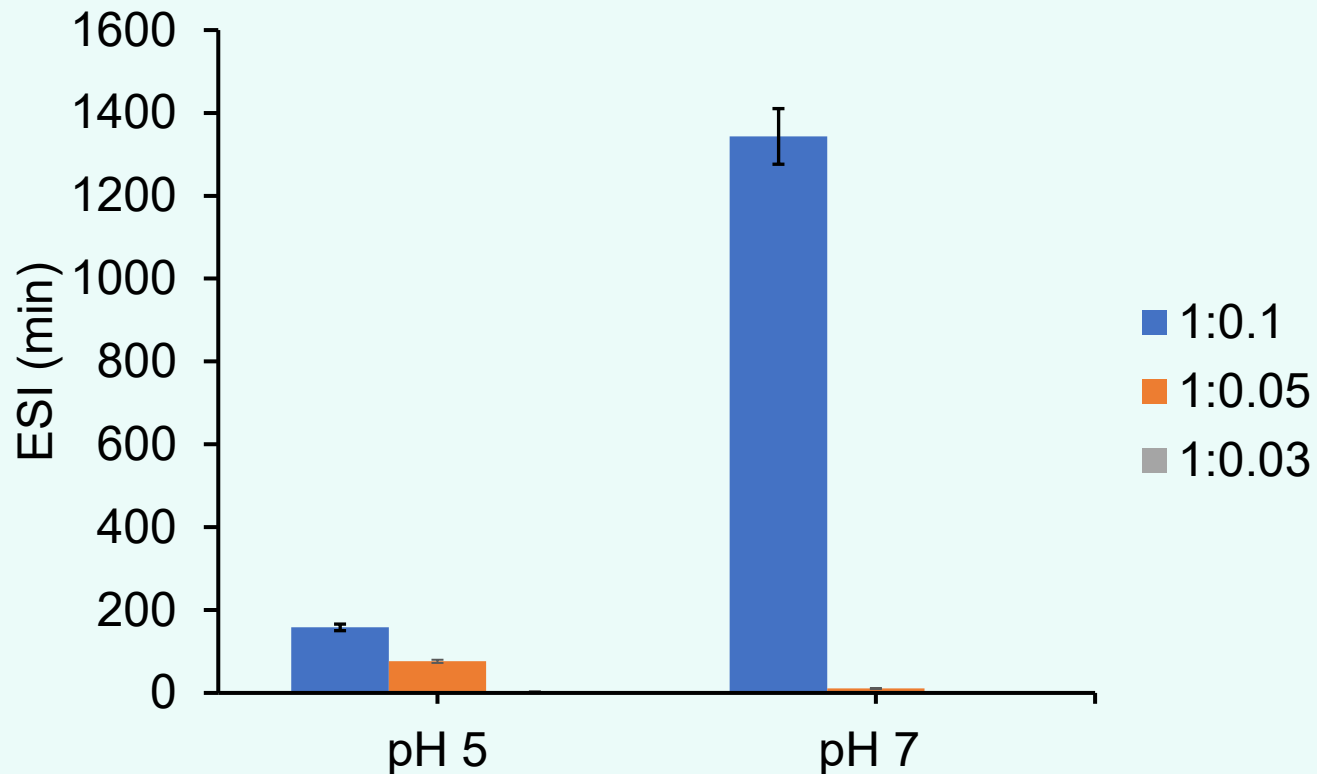
□ A_0 is the absorbance at 0 min, and A_{10} is the absorbance at 10 min. T_0 represents 0 min, and T_{10} represents 10 min (Li et al., 2020).

□ Absorbance at 500 nm

(Li et al., 2020)

Emulsifying Stability Index

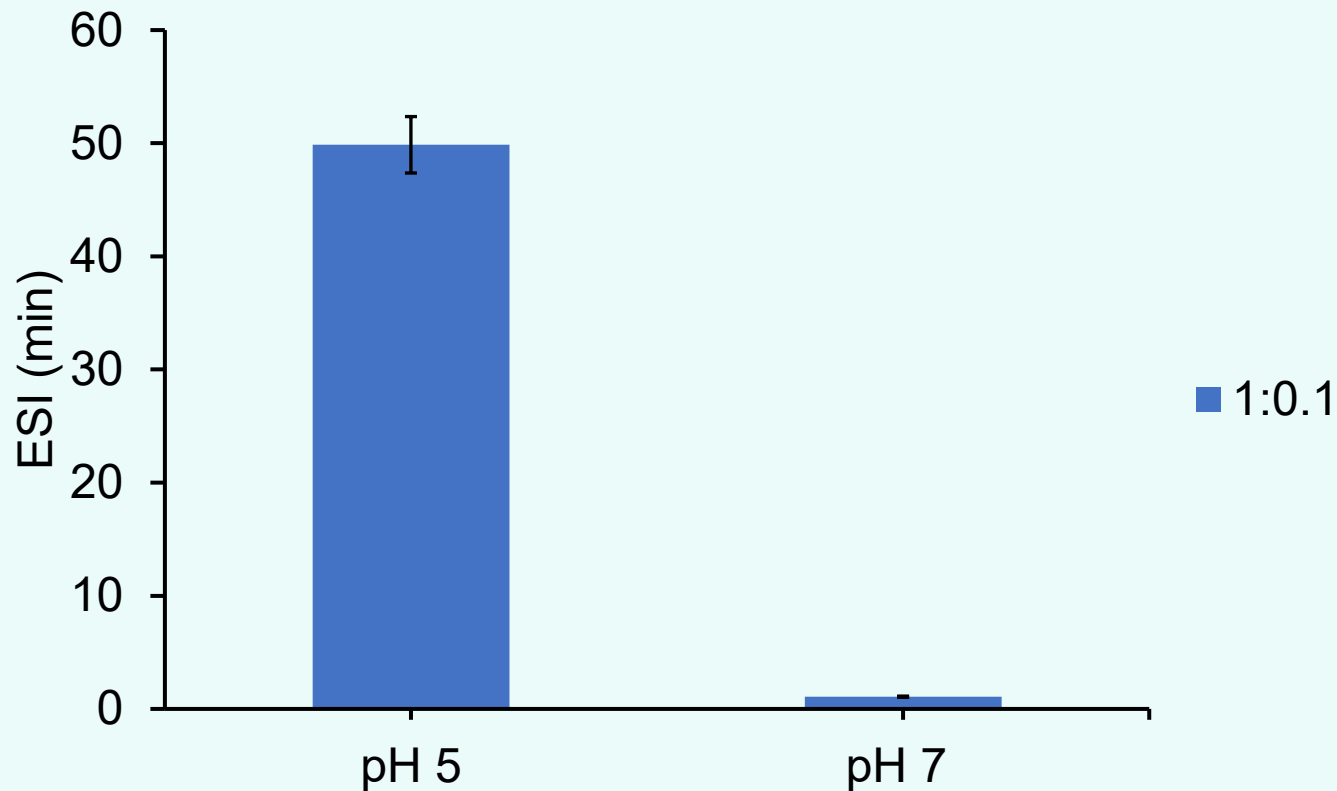
Heat Treatment (85 °C)



☐ Emulsion stability higher at pH 7 under wet heat conditions

☐ Crosslinking between the protein and polysaccharide led to more stable emulsion

Ultrasound Treatment



Emulsion stability decreased using US

Emulsion was more stable at pH 5 and less stable at pH 7

Conclusion

- ❑ Ongoing studies on rheology, particle size and SDS-PAGE of conjugates
- ❑ Combined properties of conjugates leads to formation of more stable emulsion
- ❑ Emulsions display more stability under wet heat treatment than US
- ❑ Outcome important in the application, stability and functioning of protein-based products

Acknowledgement

- Funding from the Food Processing and Innovation Research Group, Natural Resources Institute, University of Greenwich



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Landscape Roof 6
Meeting 2003
Event Space
Staff Office
Training 2005
Toilets 11

2

Group Study Rooms
2004 - 2009
Landscape Roof 1
Print Area @
Toilets 11

1

Group Study Rooms
Print Area @
Toilets 11

0

Book Flashes
Race edition
Resource Selection
Print Area @
Toilets 11
Way out

B

Training @ 06
University of
Greenwich Archives
Video Conference
Print Area @
Toilets 11

Thank you



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