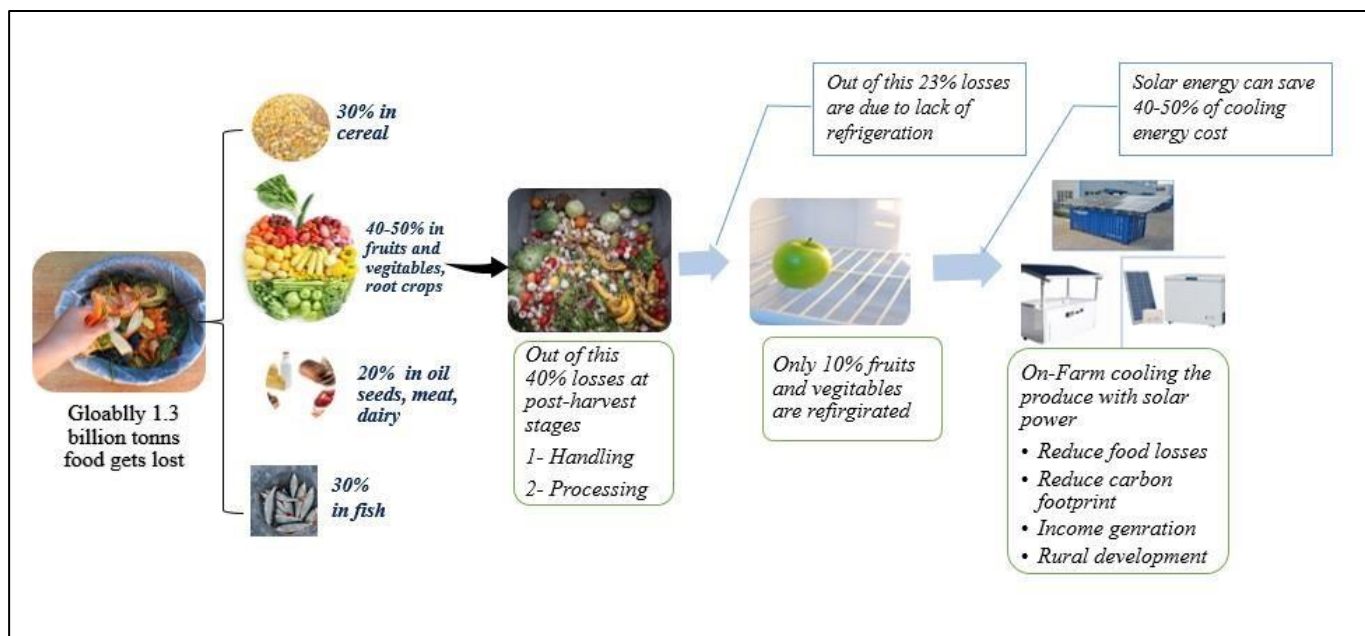


1 **Abstract**

2 Energy availability for on-farm storage and processing is a critical challenge smallholders face,  
3 which hinders agricultural productivity. Thirty per cent of food produced globally is lost  
4 postharvest, with the proportion being exceptionally high in low and middle-income countries  
5 (LMIC) due to a lack of on-farm handling and storage facilities. Conventional cold storage  
6 solutions have not taken off at the smallholder level in LMIC, particularly due to a lack of  
7 availability and access to reliable grid electricity. Therefore, off-grid decentralised solar-powered  
8 cold storage units can play a vital role in preserving the produce at production sites and enhancing  
9 livelihood and rural development with a minimal carbon footprint.

10 To maintain low temperatures throughout every step of the agricultural value chain, referred to as  
11 “cold chain”, several technology vendors aim to enhance product shelf life and user benefit.  
12 Smallscale farmers, who account for two-thirds of all food losses, are another group they focus on.  
13 This study examines the existing situation, importance, and potential opportunities of decentralised  
14 cold storage systems for fresh fruits and vegetables. In addition to economic, social, technological,  
15 and environmental limitations, this study examines the triumphs and challenges of incorporating  
16 solar energy-powered cold storage into developing communities. It has been found that although  
17 the private sector, NGOs, and some government agencies are working to promote decentralised  
18 cold storage facilities, relatively little has been done so far to have a significant influence on  
19 postharvest losses and food security. There are still knowledge gaps on decentralised cold storage  
20 facilities. The primary operational constraint is end users' economic situations and the lack of  
21 financing alternatives for smallholder farmers.



22

23 Graphical Abstract

24 Key words: post-harvest losses, Solar energy, on-farm cold storage, GHG emission

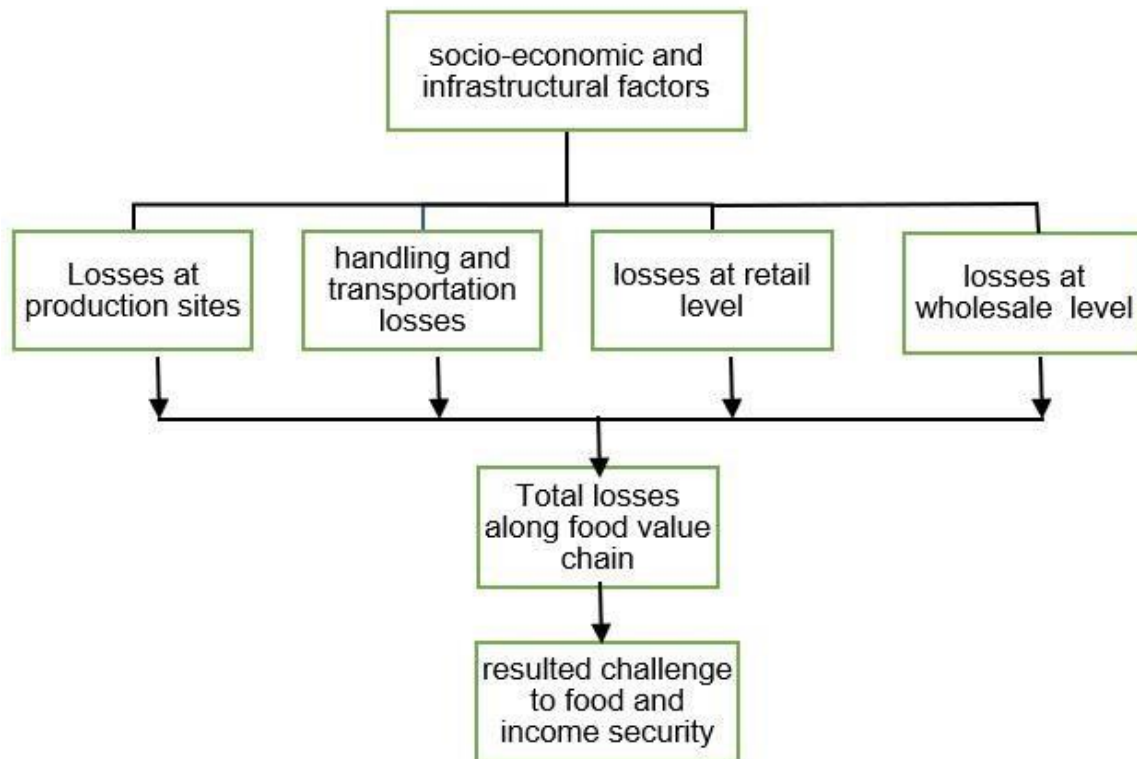
25 **1. Introduction**

26 With a steadily growing population, food and energy requirements are estimated to increase by 35%  
 27 to 56% between 2010 and 2050 [1]. Even though the population growth rate from 2007 to 2050 is  
 28 estimated to be lower (50%) than the rate from 1963 to 2007; high growth rates are still expected in  
 29 developing regions of the world like East and Southeast Asia and sub-Saharan Africa, suffering  
 30 already with food insecurity [2]. Global food production has gradually increased due to  
 31 technological advancement [3]; however, post-harvest losses remain significantly high. These losses  
 32 are due to product weight loss, nutritional loss, and quality deterioration [4]. Depending on the  
 33 product, area and economy, post-harvest losses in the food supply chain vary greatly. In the case of  
 34 developing countries, a sizable proportion is lost, particularly in the case of perishable products such  
 35 as fruits and vegetables, due to the lack of agricultural handling and storage facilities. In contrast,  
 36 in developed countries, food losses are high on the consumer side and low in the mid-supply chain  
 37 due to the availability of better infrastructure to manage the products [5].

38 Given the perishable nature of fruit and vegetables, the need for timely storage is of foremost  
 39 importance, as not all harvested produce is consumed immediately. The lack of cold storage facilities  
 40 is one of the leading causes of massive post-harvest losses in highly perishable produce like  
 41 tomatoes, negatively affecting farmers' livelihoods and the sector's economic contribution [6].

42 Decentralised sustainable energy solutions for on-farm cooling systems and storage can play a  
43 crucial role in addressing this challenge, especially in underdeveloped nations where losses are  
44 incredibly high at this stage of the supply chain. Current estimates suggest that post-harvest losses  
45 in fruits and vegetables are 30-50% in Africa [7], 20-44% in South Asia [8] and more than 40% in  
46 Latin America [9]. Various socio-economic and infrastructural factors directly affect post-harvest  
47 fruit and vegetable losses in developing countries at the production level, handling and transportation  
48 levels, and retail and wholesale levels [10] as shown in Figure. 1 and Figure 2 [11].

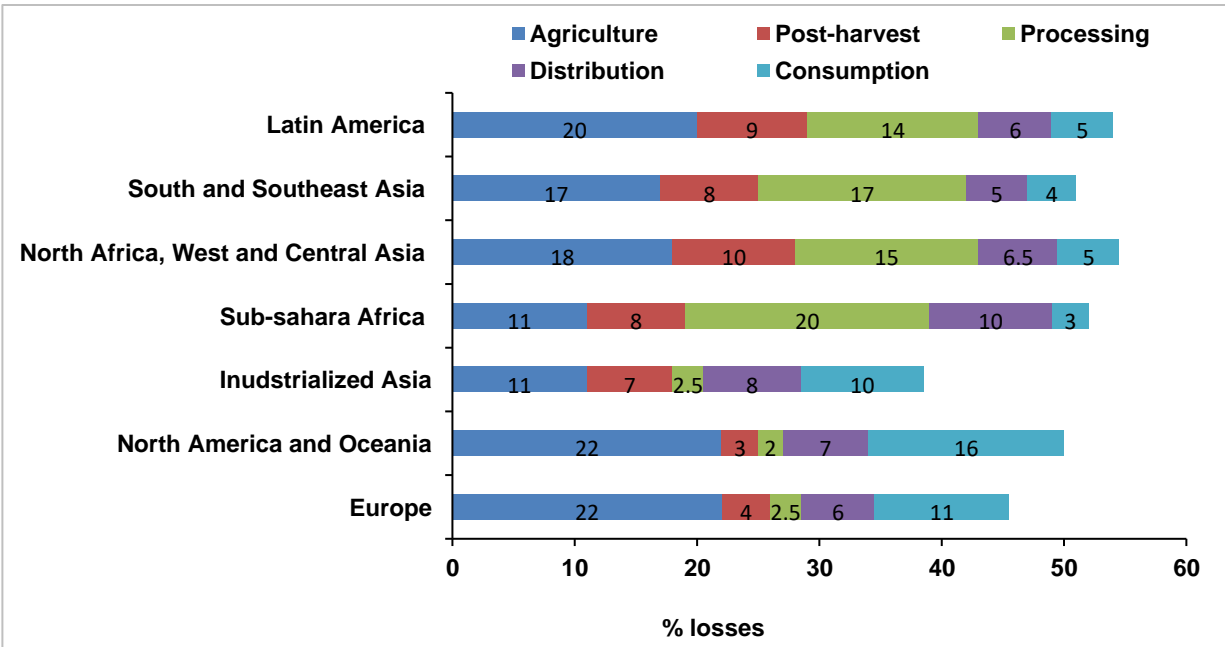
49         Drying and cooling are standard methods to store horticultural products safely [12]. However,  
50 the drying process altered the product's taste, colour, and texture, whereas fresh food can be kept in  
51 cold conditions without deterioration or shrinkage. Fruit and vegetable rotting begin shortly after  
52 harvest; thus, farmers must sell their produce at a low price to traders and collectors who cannot store  
53 it themselves. A standard cold storage system requires a significant amount of energy, limiting its  
54 applicability to smallholder farms in developing countries. Furthermore, commercial cold storage  
55 warehouses are centralised, increasing producers' transportation expenses.



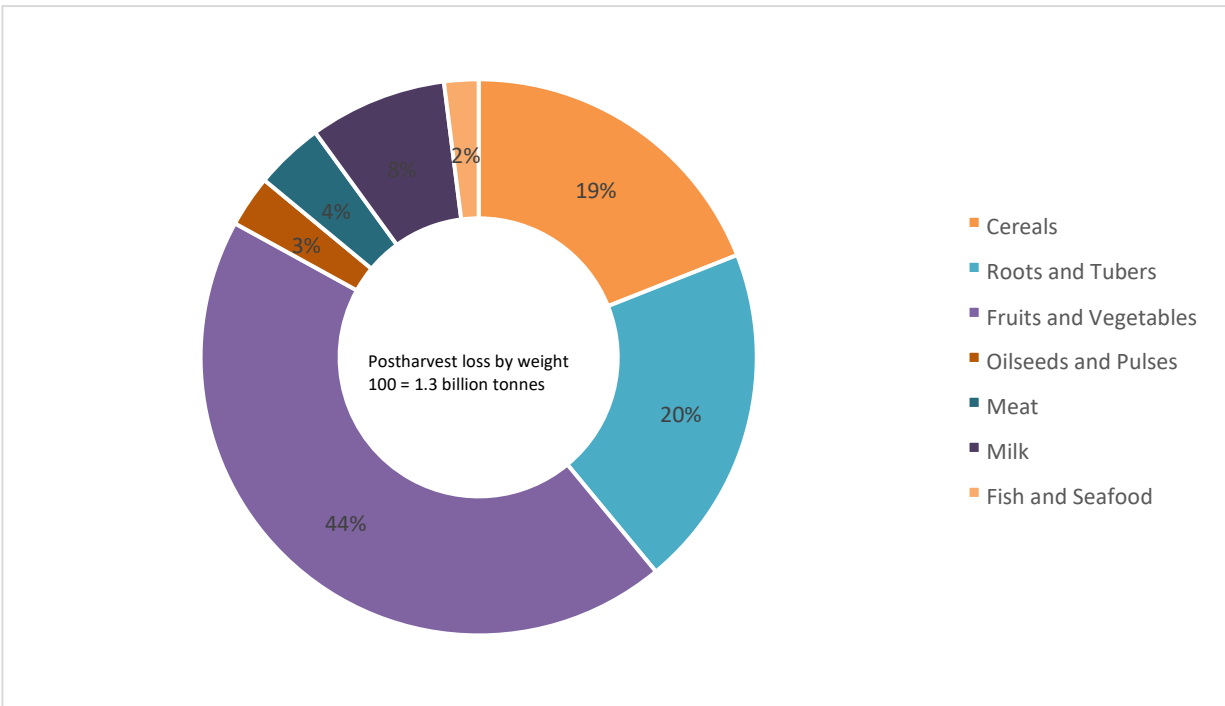
56 [13].

57

58 **Figure 1.** Impact of socio-economic and infrastructural factors on post-harvest losses of fruits and  
59 vegetables. (Figure adapted from Khurshid et al [9])



60  
61 (A)  
62



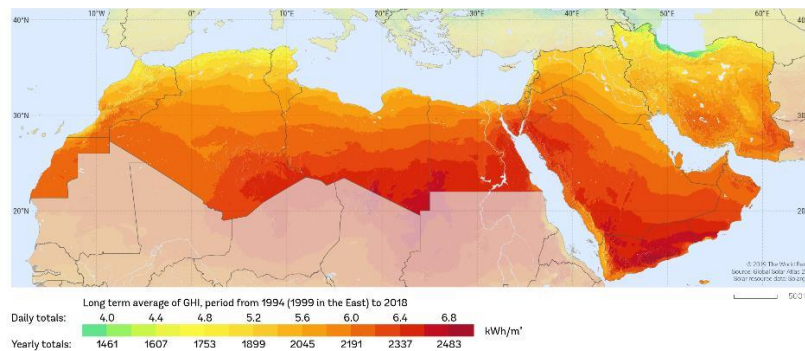
63  
64  
65 (B)  
66

67 **Figure 2.** (A) Distribution of losses at various stages of the supply chain of fruits and vegetables  
68 in different regions of the world. (B) Share of global postharvest losses by commodities (Image  
69 adapted from Jose Graziano da Silva [10]).

70 Rural communities in underdeveloped nations are more susceptible to climate shocks due to a lack  
71 of cold storage facilities, which also causes more food loss. For instance, in Sub-Saharan Africa,  
72 food losses between harvest and processing are responsible for 37% of the region's food waste. The  
73 insufficient energy supply in rural areas, where most of the food is produced, causes  
74 disproportionately large losses. Therefore, decentralised cold storage can significantly help reduce  
75 post-harvest losses at their production sites and generate income and secure livelihoods in rural  
76 communities of developing countries [13]. Solar energy is a viable solution in developing countries,  
77 especially in tropical and sub-tropical regions in Asia, Africa, and Latin America. These areas  
78 receive a large amount of solar radiation all year round, an average of 4-7 kWh/m<sup>2</sup>d, giving an energy  
79 amount of 19 MJ over the year [14]. Solar energy potentials in various tropical and subtropical  
80 regions of the world are shown in Figure 3. It depicts those developing countries have a higher  
81 potential of receiving enough solar energy to meet their demands than developed countries due to  
82 their geographical location.

83 It can be observed that the sunniest locations in the world are found in Africa. Theoretically,  
84 concentrated solar power (CSP) and PV energy in Africa are estimated to be 470 and 660 petawatt  
85 hours (PWh), respectively (IREA, 2014). The co-occurrence of solar radiation and cooling  
86 requirements makes it a desirable energy source that might reduce energy consumption for cooling  
87 processes by up to 40–50% [15]. Therefore, solar energy would be a great alternative to the  
88 traditional grid system for operating cold storage units in rural and remote areas.

89

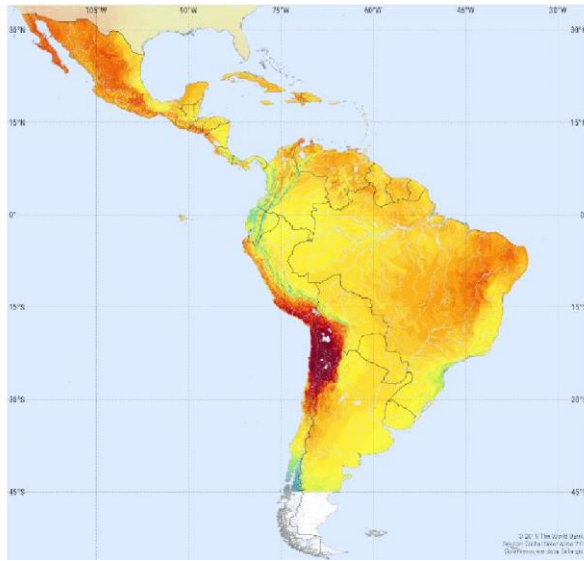


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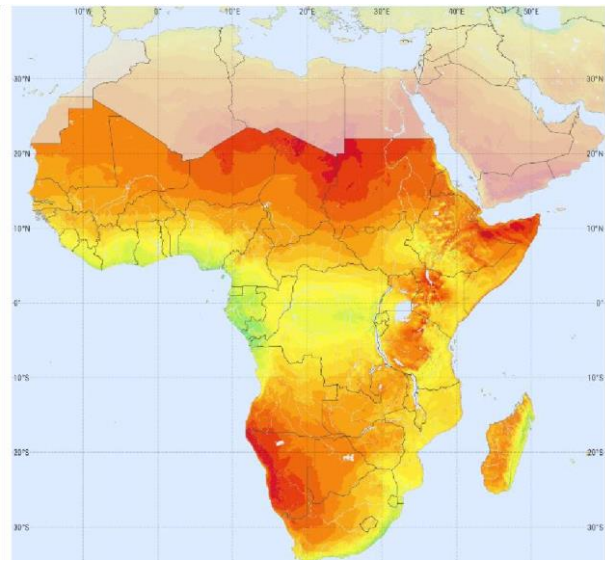
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92

(A) Middle East and North Africa



(B) Latin America and the Caribbean



(C) Sub-Sharan Africa

93  
 94 **Figure 3:** Global horizontal irradiation (GHI) (source: Solargis, 2022 [https://solargis.com/mapsand-](https://solargis.com/mapsand-gis-data/download)  
 95 [gis-data/download](https://solargis.com/mapsand-gis-data/download))  
 96  
 97

98  
 99 The size of the global solar-powered cold storage market is anticipated to reach US\$ 254,  
 100 billion by 2027, expanding at a Compound Annual Growth Rate (CAGR) of 13% during the  
 101 forecast period (Maximise market research Pvt. Ltd. 2021). The need of the hour is to invest in  
 102 low-cost, decentralised cold-storage systems. Post-harvest technologies that are close to the farm  
 103 gate or designed to meet the needs of smallholder farmers have the potential to increase farmer  
 104 incomes and decrease food loss simultaneously. Efforts have been made to use solar energy for  
 105 cooling in the forms of solar thermal energy [16], solar photovoltaic [17, 18], solar hybrid [13, 19],  
 106 and solar hybrid energy storage with biomass heat [20]. To maintain the predetermined storage  
 107 temperature in a solar cold storage unit, solar energy is captured and employed in a thermally  
 108 driven chilling process. Applying solar cooling to perishable horticultural produce presents  
 109 technical and operational issues, and it is crucial to control operational conditions to reduce the  
 110 danger of product deterioration. One of the major constraints in utilization of solar cooling's in  
 111 terms of economy and the environment is that standalone solar cooling systems are costly because  
 112 of the battery backup size [21]. Furthermore, a lack of knowledge regarding solar-powered cold  
 113 storage solutions impedes their future implementation [22]. Secondly, solar experts' concerns about  
 114 high installation and deployment costs are exacerbated by additional market constraints, such as

115 low purchasing power from potential customers and limited financing on renewable energy  
116 projects for local solar service providers. The social-cultural contexts and market conditions in  
117 different regions may prevent the eventual adoption of solar-powered cold storage solutions.  
118 However, it is predicted that solar electric cooling will require less cost in 2030 due to cost-saving  
119 advancements in photovoltaic technology and the high COP (coefficient of performance) of vapour  
120 compression refrigeration systems. Although solar cooling is considered promising for building  
121 cooling and centralised commercial uses, its decentralised applications in agriculture can play a  
122 vital role in addressing food security challenges in developing nations.

123         Considering the relevance of reducing post-harvest losses by using solar energy to store  
124 perishable fruits and vegetables on time, it turns into a need to know the pattern and scale of solar  
125 cooling techniques across the world, especially in developing countries, and identify its potential  
126 and a viable way forward for its promotion. Solar-based sustainable storage technological  
127 interventions may play a vital role in addressing product handling and storage at production sites.  
128 In the past, there have been several attempts to develop and disseminate solar cooling technologies  
129 for farming communities in developing countries. There is no collected information on the efficacy  
130 and state of these technologies, together with potential obstacles and chances of successful  
131 deployment. This study provides an overview of decentralised solar cooling technology  
132 interventions, adoption, and scalability for various horticulture products in developing countries,  
133 as well as implementation challenges in terms of technical, social, economic, and environmental  
134 factors. The rest of the paper is structured as follows: *Section 2* presents classifications of solar  
135 cooling; *Section 3* highlights the importance of this technology. *Section 4* discusses successful case  
136 studies in Asia, Africa, and Latin America, *Section 5* presents potential operational constraints and  
137 opportunities, and *Section 6* concludes the study.

138

## 139 **2. Low-technology solar-powered cooling options**

140         The food chain has become increasingly dependent on refrigeration. It is employed in the  
141 food supply chain from processing to retail to end users in homes [23]. Solar energy can be used  
142 for cooling via solar thermal and PV modes [24]. A solar thermal driven system is more energy  
143 efficient than a system powered by PV due to higher solar thermal efficiency (more than 40%)  
144 than PV panels (efficiency 10-20%) [25]. The cooling process is highly energy-intensive and  
145 involves unit operation requiring a reliable supply of electricity. Small-scale farmers in developing  
146 regions typically lack access to reliable grid electricity, hence decentralised off-grid system can be

147 of benefit. Table 1 summarises the low technology options and are feasible for small-scale farming  
 148 operations [26].

149 **Table 1.** Cooling technology options for small scale farmers in developing regions.

<i>Cooling technology</i>	<i>Description</i>	<i>Temperature range</i>	<i>Energy options</i>
Passive or evaporative cooling	Operates in areas of dry and low humidity	10-25°C	no fuel (does not require electricity) architectural measures (shade creation, fountains, etc.)
Absorption refrigeration	Thermal-driven technology	below 10°C	solar kerosene
Refrigerators (vapour compression)	electricity-driven and therefore dependent on reliable electricity supply	0°C	grid diesel renewable sources (hydro, solar, batteries, etc.)

150  
 151 Four established cooling techniques are used to get cooling make use of solar energy: *vapor*  
 152 *compression*, *sorption cooling* (including absorption and adsorption), *evaporative cooling* and  
 153 *ejector cooling*.

### 154 **2.1 Vapour compression**

155 This refrigeration system consists of a compressor, condenser, an expansion valve, and an evaporator  
 156 which are arranged in a closed loop to transform refrigerant (working medium) into various  
 157 thermodynamics states for the exchange of heat from the space to be cooled [27]. Normally,  
 158 ammonia gas is used as a refrigerant due to its low cost and high efficiency. During food storage,  
 159 both the chilling (above 0°C) and freezing (below 0°C) processes are used to inhibit microbial and  
 160 chemical activities. Although vapour compression refrigeration is commonly used and a mature  
 161 technology,-it encompasses vibration and noise due to the operations of components.

### 162 **2.2 Sorption cooling**

163 Another type of refrigeration is sorption cooling which is thermally driven, and a thermal  
 164 compressor (sorbent) is used instead of a vapor compressor [22]. Principally, this system can be  
 165 *adsorption* (sorbent in solid form) or *absorption* (sorbent is in liquid form) in its working. As the  
 166 system is thermally driven, this type of cooling is attractive using solar plants or solar heat  
 167 collectors when the power supply is insufficient and costly.



168 **2.3 Evaporating cooling**

169 In these cooling systems, machines evaporate liquid (commonly water) to get the effect of  
170 refrigeration. During the evaporation process, the temperature of the substrate decreases due to the  
171 removal of thermal energy [28]. Such devices are used for air conditioning. Evaporative cooling  
172 can further be subdivided into direct, indirect and a combination of both depending on the nature  
173 of use. In the case of the direct evaporation method, the liquid evaporates directly from its source  
174 into the air and extracts heat energy from the space to cool down. But this process can increase  
175 humidity in space. When the liquid to be evaporated is not in direct touch with the environment to  
176 be cooled, indirect evaporation can be utilized as an alternative to prevent such circumstances. In  
177 a heat exchanger's stream channel, where water evaporates, the air flowing in the neighboring  
178 channel is cooled. Evaporative cooling does not require solar energy directly, however solar  
179 thermal energy can be used to heat the substrate surface (which contains water) to enhance the rate  
180 of evaporation. Through evaporative cooling, the air cools and circulates in the space so it is further  
181 categorised as forced air cooling achieved by compelling the cold air to flow all around the product  
182 [29]. A fan is used to create a pressure gradient, and the rate of cooling and uniformity of the  
183 room's temperature are used to gauge the fan's effectiveness. The arrangement of stored products  
184 in the storage chamber is particularly important to ensure the proper circulation of cool air. In  
185 addition, various other factors affect cooling rates such as product size and shape, bulk storage or  
186 packed, thermal properties, final desired temperature, flow rate, relative humidity, carton vent area  
187 and temperature [30]. **2.4 Ejector Refrigeration**

188 An ejector refrigeration system works on the principle of the Venturi effect for cooling. It is a  
189 thermally driven technology where a fluid is directed through a nozzle-type ejector [22] Compared  
190 with a vapor compression system, its efficiency is very low due to low COP but on the other side,  
191 it is simple in design and has no moving parts. Its main advantage is that it can be easily used using  
192 solar energy or exhaust/waste heat above 80°C, so-called solar ejector cooling. Solar ejector  
193 cooling devices range from small and simple-to-use machines to complex devices for industrial  
194 applications [15, 16].

195 **3. Importance of solar powered cold storage**

196 The significance of using solar cold storage for fruits and vegetables and its impact on the  
197 rural community has been described in four sub sections i.e., *product quality, economic value,*  
198 *environmental impacts, and social aspects.*

199

### 200 **3.1 Product quality**

201 Fruits and vegetables start to deteriorate just after their harvest. So, handling at production sites is  
202 important to reduce post-harvest losses. Lack of storage and processing facilities at the farm level  
203 contributes significantly (10 to 40 per cent) to overall losses of produced perishables. For safe  
204 storage, *temperature* and *humidity* are the two main operating parameters to be controlled.

205 The temperature should be lowered to an appropriate level to increase the shelf life of the product  
206 as it directly affects the rates of biochemical activities [31]. Temperature and rate of respiration are  
207 directly proportional, so the higher the temperature the more the product will degrade. As a result,  
208 storage temperature is controlled in accordance with the thermal load. Secondly, maintaining the  
209 required relative humidity (RH%) during storage is complicated. High relative humidity is needed  
210 during storage to prevent softening, juiciness, and wilting and to maintain the product's salable  
211 weight, taste, flavour, appearance, and nutritional content [32]. Factors affecting higher rates of  
212 moisture loss (or weight loss) include storage of damaged products, immature harvested fruits and  
213 vegetables, and high surface-to-volume ratio products such as leafy vegetables. Hence, a storage  
214 condition with hot temperature, low humidity and high airflow would increase the moisture loss rate.  
215 The operating condition which does not cause chilling injury to fresh produce is the most suitable  
216 one and any variation from the recommended condition is detrimental. Depending upon the type of  
217 product to be stored, pretreatment, initial temperature etc. storage conditions vary for fruits and  
218 vegetables. Yahaya and Mardiyya, [33] summarised storage conditions for many fruits and  
219 vegetables. Combining a controlled atmosphere (CA) with refrigeration is another strategy for  
220 reducing food quality changes including softening, yellowing, and other issues because it slows  
221 down the respiratory processes [32]. Further, the storage environment can be changed by changing  
222 the rate of ventilation, using a gas absorber (i.e., potassium permanganate) or using activated  
223 charcoal.

### 224 **3.2 Economic value**

225 According to estimates, production systems receive 95% of the global financing for research and  
226 development in the agriculture sector, while post-harvest systems receive the remaining 5%. This  
227 disproportionality resulted in tremendous post-harvest “technology gaps” and “skill gaps,”  
228 especially in developing countries [4, 28]. It is estimated that less than ten per cent of all perishable  
229 foods is currently being refrigerated, even though post-harvest losses add up to 30 per cent of food  
230 production worldwide [1,3,4] In addition to giving farmers the chance to boost their income, cold  
231 storage also contributes to a decrease in overall post-harvest losses. The importance of pre-cooling

232 and cold storage is critical in tropical and subtropical regions that may require considerable energy  
233 due to hot and humid climates. So economically, there are two aspects to generate income; one is  
234 the decentralised storage of products to reduce losses and the second is the energy-efficient storage  
235 technologies to reduce operational costs.

236 In developing countries, the distribution and supply of electricity in rural areas are not dependable  
237 so the provision of cold storage facilities is often dreadful. This simply leads to the wastage of a  
238 huge quantity of fruits and vegetables and even affects the local market of these products with  
239 price fluctuation [34]. Introducing sustainable cold storage technologies for off-grid and weakgrid  
240 markets can facilitate farmers, processors, distributors, and retailers to take advantage of price  
241 fluctuations in the market. Sapna Gopal, [35] described a company, Ecofrost, in India, providing  
242 decentralised solar-powered cold storage facilities to farmers. Currently, the units are in operation  
243 on 35,000 farms, potentially saving 35,000 tonnes of perishables from going to waste. At the same  
244 time, these modules have generated 100 million kWh of clean energy. The cold chain requires  
245 investment, particularly in pre-cooling and transport refrigeration equipment. This might cut  
246 India's perishable food loss by 76% and CO<sub>2</sub> emissions by 16% [36]. Similarly, a report by The  
247 Renewable Energy and Energy Efficiency Partnership [39] which develop financing mechanisms  
248 to strengthen markets in low- and middle-income countries, estimated that the market potential of  
249 solar power cold storage units in Uganda can reduce post-harvest losses by 30% and increase  
250 product shelf life by 50%. It is estimated that a farmer can get a benefit of € 5250 annually for  
251 renting 1 m<sup>3</sup> of cold space. With more of the harvest available to sell, small-scale farmers can  
252 increase their income by 25% annually. Cold chain is the key to tackling the loss of perishable  
253 produce. In this regard, it is predicted that if developing nations implemented refrigeration  
254 technology on par with that in developed economies, around a quarter of all food waste in these  
255 nations might be eliminated [37].

### 256 ***3.3 Environmental impacts***

257 FLW (Food loss and Waste) are a significant driver of climate change. The current estimate  
258 suggests FLW are responsible for ~4.4 Gt of CO<sub>2</sub> eq per year, accounting for 8-10 % of the global  
259 anthropogenic greenhouse gas (GHG) emissions [37, 38]. According to FAO (2011), 1.3 billion  
260 tonnes of food is either lost or wasted annually worldwide, one-third of the total food production.  
261 These levels of FLW account for 30% of the world's agricultural land and 38% of the total energy  
262 consumption of worldwide food systems. It is possible to meet the rising demand for food and to

263 slow down climate change by reducing these enormous volumes of FLW and improving the energy  
264 effectiveness of our food post-harvest systems. The Sustainable Development Goal 12.3 of the UN  
265 emphasises the interdependencies of reducing FLW to cut GHG emissions and mitigate against  
266 further climate change while setting a clear aim of halving food waste by 2030. Paris Agreement  
267 (2015) on climate change action also recognised the linkages between climate change, food  
268 production systems and food security. Additionally, FLW undermines the resilience and adaptation  
269 strategies for climate change that were implemented during the production stage and causes volatility  
270 in food prices, particularly in the most vulnerable regions.

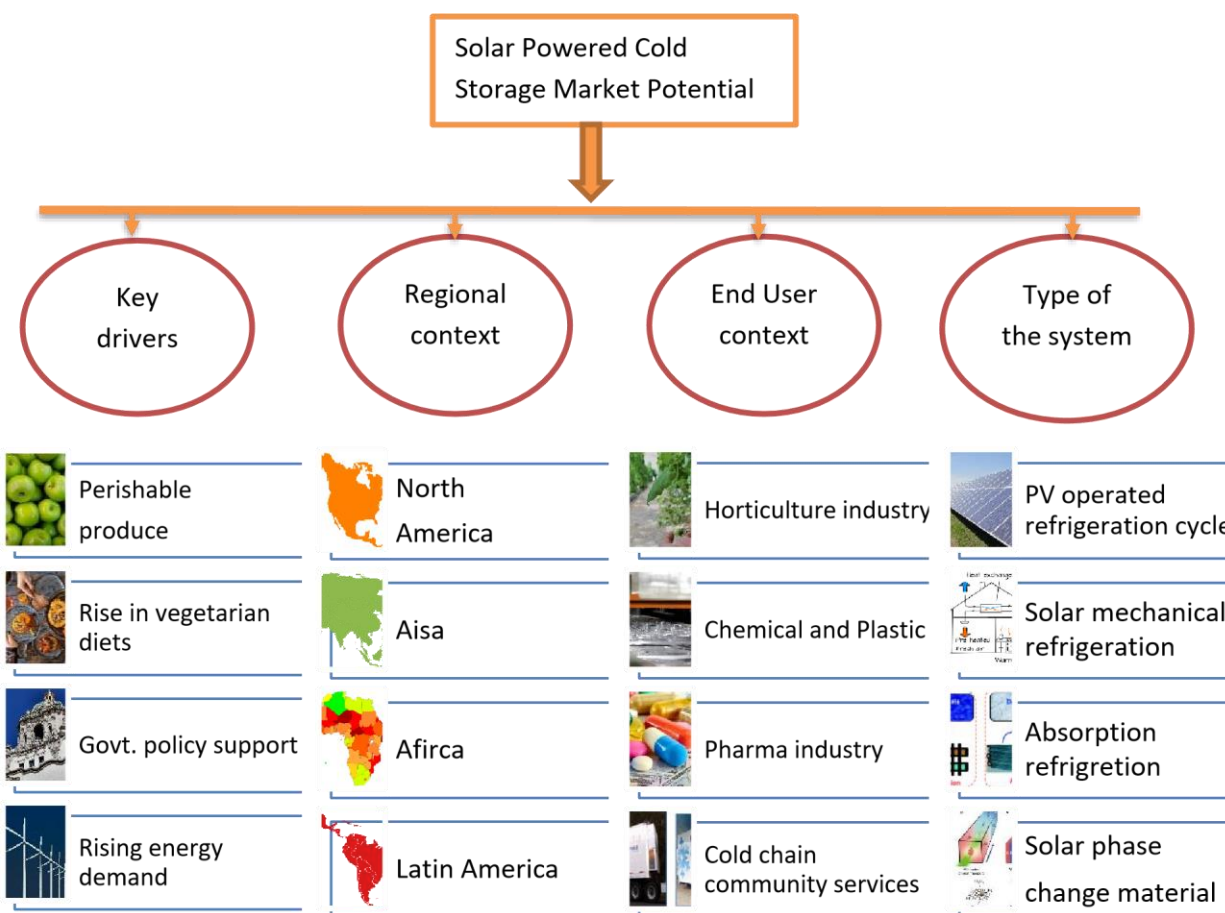
271 Reduce FLW in such a situation by utilising climate-smart post-harvest agriculture  
272 technology, where solar-powered cold storage can be one of the change-making forces. The cooling  
273 process for cold storage requires a consistent and stable source of power, which is often supplied by  
274 the grid, diesel generators, and mechanical turbines. To replace kerosene or gas-powered cooling  
275 equipment, PV (photovoltaic) powered refrigerators were first introduced for medical uses in  
276 impoverished nations. Compared to kerosene refrigerators or diesel generators, solar cooling has the  
277 potential for cheaper running costs and a longer lifespan. Despite the fact that solar and kerosene  
278 refrigerators have nearly equal life-cycle costs, solar cooling equipment are chosen because of their  
279 reliability and environmentally favorable features. Farmers that use solar cold storage technology in  
280 agriculture are moving away from diesel-powered cooling machines, which helps to reduce  
281 environmental pollution. The Renewable Energy and Energy Efficiency Partnership [39] estimated  
282 the potential of solar cold storage for perishables in Uganda and found that despite improving  
283 agricultural production (reducing post-harvest losses), solar cold storage can save more than 100,000  
284 tonnes (equivalent) of CO<sub>2</sub> a year by 2030, this avoids GHG emissions.

285  
286 **3.4 Social aspects**  
287 Solar energy is increasingly being used by rural areas around the world that are being impacted by  
288 climate change. Solar energy adoption is facilitated by the availability of funding options. Keeping  
289 in view the high level of GHG emissions, many Governments took initiatives to switch from fossil  
290 fuels to renewable energy. Such initiatives include energy policies and incentives for investors [40].  
291 In 2015, renewable energy resources contributed about 19.3% of total global energy consumption  
292 [41]. Regarding employment opportunities, the renewable energy sector engaged 9.8 million people  
293 in 2016, most of them in Asia, mainly China which accounts for 62% [42]. In this regard, solar  
294 energy and biofuels created more jobs. Adoption of solar energy can also improve human health by

295 reducing GHG emissions which cause various diseases such as cardiovascular morbidity, nonallergic  
 296 Respiratory track problems, and cancer [43].

297 Therefore, the market potential of solar-powered cold storage units, whether centralised or  
 298 decentralised, is enormous. This is because solar energy has enormous potential, as does the need to  
 299 reduce post-harvest losses, the need for cooling to extend product shelf life, and the type of cooling  
 300 system to be used. A market research company named “Transparency Market Research” describes  
 301 the market potential of solar cold storage which is mainly based on regional and end users along with  
 302 key drivers as shown in Figure 4 [44].

303



304

305

306 **Figure 4.** Parameters for the market potential of solar-powered cold storage facilities. (Reference:  
 307 Adapted from Transparency Market Research [44])

308

309

310

311

## 312 **4 Case studies**

313 As was previously mentioned, applications of solar thermal and solar PV technologies are  
314 gaining popularity due to the existing scenario of post-harvest losses in fruits and vegetables and the  
315 necessity for sustainable decentralised cold storage facilities. This section contains research on  
316 solarpowered cooling systems to lower food losses at the farm gate that was done in various  
317 developing regions of the world.

### 318 *4.1 Asia*

319 The majority of the countries in Asia depend heavily on agriculture, where 40-60%  
320 population are connected with this sector for livelihood [45]. On average, 10–40% of produced  
321 fruits and vegetables are lost at various stages of harvesting, storage, and processing. For example,  
322 India, which is one of the largest producers of fruits and vegetables, possesses enormous potential  
323 to use solar energy in food handling and processing as annual solar radiation is 1200 - 2300 kW/m<sup>2</sup>  
324 [46]. For India, where 20–30% of produce is lost after harvest due to the lack of adjacent cold  
325 storage facilities, cooling-as-a-service is highly important. Regular electricity is needed to operate  
326 cold storage facilities, however grid electricity in rural locations is frequently unstable. A solution  
327 is provided by solar-powered cold storage systems, however because to the high initial cost,  
328 farmers have not embraced these systems widely. Eltawil and Samuel [47] developed a solar  
329 photovoltaic (SPV) powered cooling unit (0.18 TR, metric tonnes refrigeration) for the storage of  
330 potatoes under different operating conditions for five months. The size of the cold storage structure  
331 was 2.5m<sup>3</sup>, and the storage temperature and relative humidity were kept at 283.13 K and 86 %,  
332 respectively. Considering a 6% loss in weight, the storage cost for a one kg product was calculated  
333 to be Rs. 9.02 /kg (1US \$ = 46 Rs) using solar energy compared to the total cost occurred using  
334 electricity (Rs 7.66 /kg) and petrol-kerosene generator (14.63 Rs. /kg).

335 Due to their focus on storing a particular item, the majority of cold storage facilities in poor  
336 nations go largely unused for a considerable part of a year. Basu and Ganguly, [48] reported a  
337 conceptual design of cold storage unit powered by both solar thermal and solar PV energy. The  
338 cooling condition inside the storage chamber is maintained by a water-lithium-bromide-based  
339 absorption unit. Energy and exergy-based thermal analyses were performed to find out the  
340 numbers of thermal collectors and PV modules under the climatic condition of Kolkata, India. It  
341 was found that 45 parabolic trough collectors and 225 PV modules can meet the energy demand

342 throughout the year for multi-commodity storage with a payback period of 6.22 years. This  
343 demonstrates the technically and economically viability of storing several commodities using solar  
344 energy in underdeveloped nations [49]. In another study, De and Ganguly [50] performed an  
345 environmental analysis for the same system considering four products (potato, olive, grapefruit,  
346 and multicommodity storage). In comparison to the other three storage options, it was found that  
347 employing solar energy for the storage of potatoes can reduce CO<sub>2</sub> by 421 tonnes.

348 Sadi and Arabkoohsar [51] conducted a techno-economic analysis of a decentralised solar  
349 cold storage unit used for the preservation of horticultural produce in a hot humid climate. The  
350 type of solar collector was evaluated to deliver the 5 TR in yearly cooling load that is needed for  
351 the storage of the sample product, potatoes. It was found that, when 20 tons of potatoes were kept,  
352 the system integrated with an evacuated tube collector (ETC) produced the highest economic  
353 results with a payback period of eleven years. Moreover, it was also estimated that CO<sub>2</sub> emissions  
354 were reduced by up to 53% compared to a gas-powered chiller (absorption). A. F. Prasad [52]  
355 introduced a solar cold storage unit named *Solar Cool ColdShed*<sup>TM</sup> for small farmers and traders  
356 in Telangana and Andhra Pradesh India. It is a mobile solar-powered system that can keep goods  
357 locally at temperatures ranging from 3°C to -20°C in up to 45° C of ambient temperature. The size  
358 of the cold storage room is 10.6 m<sup>3</sup> and it can hold 3-5 MT food products.

359 Solar hybrid cold storage devices have also been found to maintain energy supply during  
360 varying solar radiation hours. Bharj and Kumar [54] designed and developed a low-power air  
361 conditioning system using PV modules for small area refrigeration. In another study, Kumar and  
362 Bharj. [53] developed a solar hybrid mobile multipurpose cold storage system. The developed  
363 system runs on grid power at night and when it's cloudy, and solar power throughout the day. Inside  
364 the cold storage cabin, phase change material (PCM) panels were installed to provide chilling even  
365 when there is no electricity. As soon as the evaporator coil cooled, PCM absorbed the energy.  
366 Depending on the ambient conditions, the PCM released the stored cooling during the power-off  
367 period to keep the cabin temperature up to -8°C for approximately 7-8 hours. Panja and Ganguly  
368 [54] proposed a solar-biomass powered hybrid refrigeration unit intending to provide a favorable  
369 cooling condition throughout the years irrespective of weather conditions. The model was  
370 developed and solved in Engineering Equation Solver for the location of New Delhi (28°35' N,  
371 77°12' E) and the results were validated with a reference study. India has a sizable market for the  
372 provision of cold storage facilities, but access to financing continues to be a barrier to widespread  
373 adoption of the technology. However, off-grid technologies have additional advantages for

374 addressing the market opportunity. These advantages include a smaller carbon footprint and more  
375 reasonably priced fruits for the consumer, which will directly result in financial savings, better  
376 nutrition, and better health.

377 Similarly, in China, the use of PCM for maintaining cold storage conditions has also been  
378 reported. For the transportation of fruits and vegetables, Xu et al. [55] developed a polyethene cold  
379 storage plate loaded with a thermal storage substance to maintain a temperature of 5°C to 8°C. The  
380 sodium polyacrylate and multi-walled carbon nanotubes (MWCNTs) used in the thermal storage  
381 material were contained in a vacuum-insulated box. The outcomes demonstrated that the material  
382 is capable of maintaining cold conditions inside the box for 87 hours. Changjiang et al. [56]  
383 reported a cold storage structure having its walls filled with a phase change material of high latent  
384 heat density (water/ice) to maintain the cooling conditions. The unit was experimentally tested and  
385 simulated. The device underwent simulations and experimental testing. The wall's thermal  
386 resistance was altered by the installation of a PCM layer, resulting in less power being utilised.

387 In Pakistan, many kinds of vegetables (40 types) and fruits (21 types) are produced due to  
388 favorable agricultural climatic conditions but losses are high. The "Pakistan Agriculture and Cold  
389 Chain Development Project (PACCD)" was funded by Winrock International  
390 (<https://winrock.org/>), and it aimed to build a better cold storage facility for the area. The project  
391 provided the technical facility and a grant to modernise the Safina Cold Store storage facility in  
392 Quetta City for farmers to store their fruits like apples, grapes, and pomegranates before transfer  
393 to market. The expanded facility has many advantages, which has improved the market by boosting  
394 farmers' income by 40%. Munir et al. [14] developed a solar hybrid (solar-grid) cold storage unit  
395 for on-farm preservation of perishables. The size of the cold storage chamber was 21.84m<sup>3</sup> which  
396 can store 2 tons of product. For cooling, 2 tons vapour compression refrigeration unit powered by  
397 a 5kWp PV system was installed. Three cooling pads were used inside the storage chamber as a  
398 thermal backup for cooling (-4°C to 4°C). Potatoes were stored for three months, and performance  
399 parameters were recorded. It was found that 15kWh energy was consumed out of which 70%  
400 (10.5kWh) was provided by solar energy and 30% (4.3kWh) was taken from the grid. A similar  
401 solar cold storage system was reported by Amjad et al. [57] but it was for large storage capacity  
402 (10 tons). Secondly, the installed 10kWp solar system was grid tied i.e., the system continues to  
403 produce power even when there is no storage, and this energy can be used for other farm  
404 operations. The average value of COP (coefficient of performance) for the installed refrigeration  
405 unit (3.5 tons) was calculated to be 3.95.



406 The People, Energy and Environment Development Association (PEEDA), which  
407 promotes sustainable development, was funded by WISIONS (<https://wisions.net>) in Nepal to  
408 improve the lives of the individual and the rural community. PEEDA carried out a programme to  
409 increase farmers' agricultural output by lowering post-harvest losses. Because local marketplaces  
410 are far from the producing side and Nepal's mountains make small-scale fruit and vegetable  
411 farming possible, there is a significant post-harvest loss. PEEDA introduced mobile cold storage  
412 units powered by solar energy in Dolakha District (Nepal). As a community service, the first unit  
413 allowed all the farmers to keep their food and sell it in large quantities as opposed to selling it  
414 individually in tiny amounts. It was concluded that 50% of food loss can be reduced with an  
415 employment opportunity for the maintenance and running of the units.

416 The Philippines' agricultural industry suffers from a high level of post-harvest losses,  
417 similar to other developing nations. Such losses can range between 20 and 40 percent for a single  
418 high-value fruit and vegetable crop. The agriculture department has introduced solar-powered cold  
419 storage facilities with an agreement with *Ecofrost* which is an Indian-based company providing  
420 on-farm solar cold storage. With a maximum PPT (Power Point Tracking) effectiveness of 99.5%,  
421 the device can deliver improved production efficiency. Low maintenance and no operating  
422 expenses were needed for the storage of 5 metric tonnes of perishables at 2°C. The technology can  
423 deliver a battery-free backup of 30 hours, for instance in the form of phase change material.  
424 Smallholder farmers will be assisted in increasing their revenue and preserving their products as a  
425 result [58].

426

## 427 **4.2 Africa**

428 According to the Rockefeller Foundation, last year (2021) post-harvest losses in fruits and  
429 vegetables have been recorded to almost double in Africa, which could be related to a COVID-19  
430 pandemic, which has affected many agricultural-based economies. Such a high increase in  
431 postharvest losses has a direct impact on the income and food security of smallholders in Africa.  
432 Relatively a higher investment has been made in tackling post-harvest losses of grains and cereals  
433 crops, however, investment is significantly lacking in the horticultural sector, particularly fruits and  
434 vegetables. The majority of small-scale farmers lose up to 60% of their post-harvest tomato crops in  
435 certain regions of Africa due to a lack of cold storage facilities [6]. Lack of access to cold storage  
436 facilities, like elsewhere in Africa, is one of the main reasons why newly harvested tomatoes rot so  
437 quickly in Tanzania. According to studies, the majority of small-scale producers use ineffective

438 storage techniques, which can result in post-harvest tomato losses of 20% to 50% [59]. SolarPowered  
439 Cold Storage Technologies (SPCSTs) have gained widespread acceptance in recent years as a vital  
440 infrastructure to stop post-harvest losses on fresh produce, especially for small-scale farmers that  
441 live off the grid [60]. In Nigeria and, more recently, Kenya and Rwanda, it is estimated that only a  
442 small percentage of small-scale farmers have access to solar powered cold storage technologies  
443 leaving the great majority of these farmers without access to effective storage facilities to prevent  
444 food loss and waste.

445 In Nigeria, due to poor storage conditions at production sites, almost half of the produced  
446 fruits and vegetables are never consumed. Adekoyejo Kuye (Project Lead, Manamuz Electric LTD,  
447 <https://www.manamuz.com/>) said that "*The cool solution to Africa's burning problem*" is the  
448 provision of sustainable cold storage infrastructures. The agriculture sector needs to fill its energy  
449 supply shortages. The business (Manamuz Electric) designed and developed a solar-powered cold  
450 chain facility and transport system. The Coldbox Store unit has operating parameters that are tailored  
451 for the supply chain for perishable agricultural products in Africa. The facility serves as a direct  
452 interface between vendors and growers. The company aims to ensure access to affordable,  
453 sustainable, and clean energy (Sustainable Development Goals (SDG) 7) and to reduce poverty and  
454 hunger (SDG 1, 2). Similarly, Nnaemeka C. Ikegwonu (CEO, *ColdHubs*,  
455 <https://www.coldhubs.com/>) developed a walk-in cold storage structure for twenty-four hours of  
456 cold storage of perishables. Insulating panels measuring 120 mm are used in the cold room to reduce  
457 cooling losses. ColdHubs is a facility where growers can store their products for a maximum of 21  
458 days for a set fee of US\$0.50 per food crate per day. It is situated in significant production and  
459 consumption locations. Until now, the company has provided services to 3517 stakeholders with its  
460 24 units. It is also worth mentioning here, that these 24 units saved 20400 tons of food in 2019.

461 Hiroyuki et al. [61] conducted a project funded by the Japanese Government to increase  
462 livelihood in northeast Nigeria. This region is one of the largest producers of horticultural  
463 commodities. In this project, seven solar-powered cold storage units were installed each having a  
464 storage capacity of 3 tons of horticulture products. Each unit was integrated with a 5.6 kW PV  
465 system. The project's results revealed a large increase in product sales and user profit together with  
466 a decrease in the percentage of product loss that happened without cold storage. This demonstrates  
467 that solar energy, especially in underdeveloped countries, can be one of the practical energy sources  
468 to decrease post-harvest losses and generate cash by increasing the shelf life of harvested products.

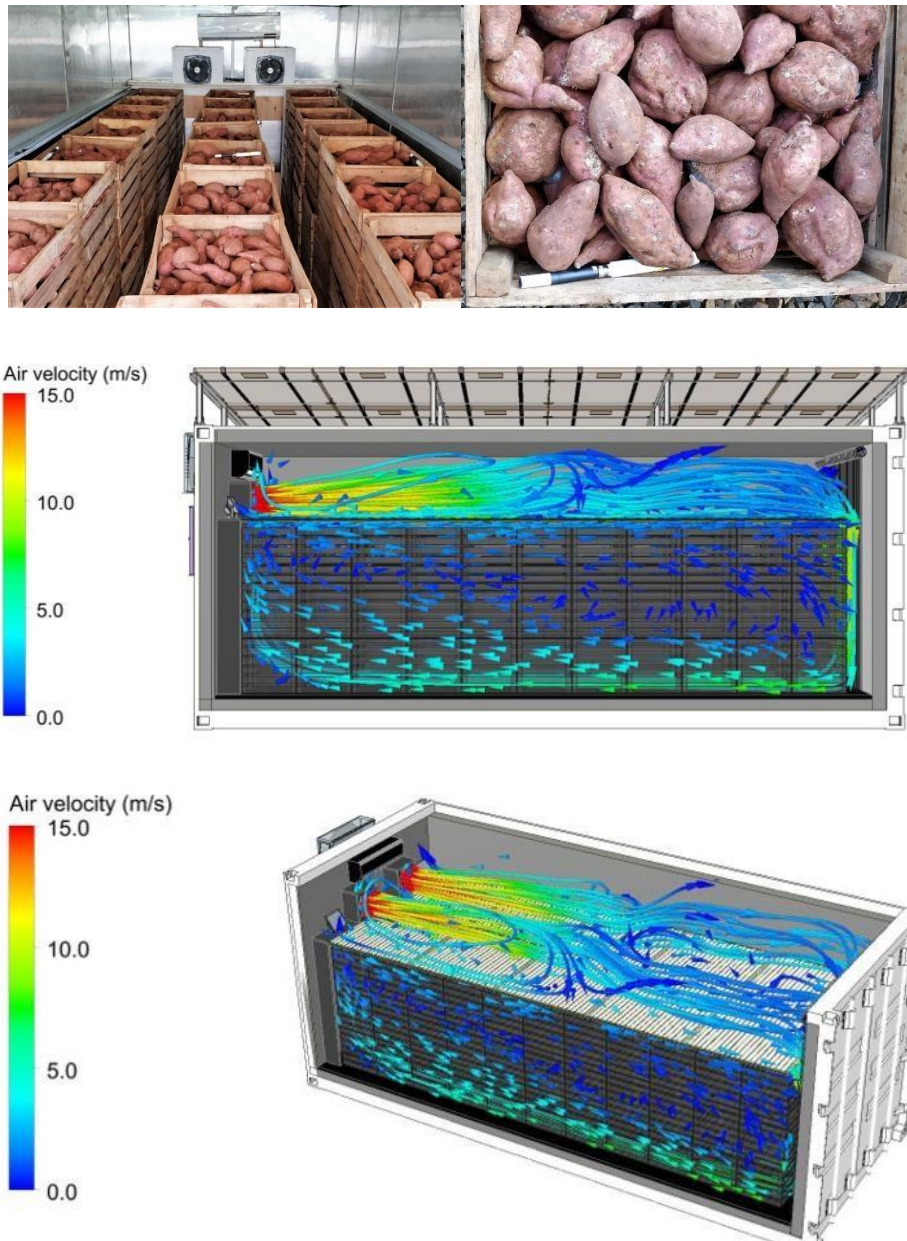
469 The problem of post-harvest losses in Nigeria, which directly result in a 25% income loss for 93  
470 million small farmers, can be greatly helped by off-grid cold-storage facilities.

471 In Kenya, the post-harvest losses of fruits and vegetables are estimated to be 40 to 50% [62].  
472 According to the Kenya National Bureau of Statistics (KNBS), \$1.5 billion worth of food went to  
473 waste in 2017. Dysmus Kisilu established an agri-tech company named “*Solar Freeze*”  
474 (<https://www.solarfreeze.co.ke/data>) which helps farmers to reduce post-harvest losses, which do not  
475 have access to better roads and electricity connections. In Kenya, 3000 women farmers were  
476 employed by the Solar Freeze facilities, which reduced losses by 50%. Another commercial cold  
477 storage unit in Kenya with facilities all throughout the country is called “FreshBox.” It can hold two  
478 tonnes of fruits and vegetables. A retailer has the ability to enhance revenue by 25% and store 30–  
479 40 kg of fruit and vegetables for \$0.50/crate/day as rental service.

480 A number of initiatives have been launched by the Food and Agriculture Organization of the  
481 United Nations (FAO) to encourage investment in developing nations' food value chains. The market  
482 potential for solar cold storage is predicted to be USD 6,150,000, according to an FAO evaluation  
483 in Rwanda. The evaluation concentrated on the nation's goal of exporting 46,000 tonnes of  
484 horticulture goods by 2024. Like many other African countries, Uganda’s economy mainly depends  
485 on the agriculture sector which lacks significant investment in agro-processing industries primarily  
486 due to insufficient and non-reliable energy in rural areas. In Uganda, a solar-driven cold storage unit  
487 has been introduced by *Station Energy* under project REEP [39], the adoption of these cold storage  
488 units was a success among agricultural cooperatives and farmer groups. Similarly, another company  
489 “*Madraam Engineers limited*” developed a solar cold storage facility to store freshly harvest citrus  
490 in Amuria District, in the Eastern region of Uganda [63]. The facility's primary goal is to decrease  
491 citrus post-harvest losses during the height of the harvest by utilising the region's copious solar  
492 radiation. The constructed unit operated under two different model types. The first is for farmers  
493 who want to sell their goods directly to customers but do not have access to storage facilities. In this  
494 case, they can store the goods for Shs. 460 per kg each fortnight. This will take care of 30% of the  
495 solar cold storage facility's installed capacity. The second approach is for the business to purchase  
496 the produce from farmers and then sell it on the market after sorting, preserving, and packing it. It  
497 will take about 70% of the building's entire storage space.

498 Precoppe and Rees [64], developed a solar-powered environmentally controlled sweet potato  
499 curing (temperature of 28 °C and relative humidity of 85%) and storage chamber (15 °C and relative  
500 humidity at 85%) with a capacity of 5 tonnes of roots in Kenya. Instead of relying on imported goods

501 and spare parts, the design made use of locally produced components and parts to make it simple to  
502 repair and maintain the chamber. To achieve the desired temperature and humidity, a normal air  
503 conditioner was utilised after making the necessary adjustments. Two axial fans were used for  
504 ventilation, allowing cold, moist air to continually flow through the sweet potatoes. Airflow  
505 distribution has been evaluated using computational fluid dynamics (Figure 5).  
506



507  
508 **Figure 5:** Internal air-flow analysis of solar cooling unit by computational fluid dynamics. *For the CFD*  
509 *analysis Mesh Quality: Minimum Orthogonal Quality = 2.01750e-01 Maximum Aspect Ratio = 2.47855e+01.*

510 *Mesh Size: Number of cells = 787927, Number of faces = 4229523, Number of nodes = 2920898. (Authors own analysis,*  
511 *Image credit: Marcelo Precoppe).*

512

### 513 **4.3 Latin America**

514 Food losses from post-harvest to retail in Latin America and the Caribbean have been estimated to  
515 be 20% of the world while the region accounts for only 9% of the world population. FAO report,  
516 The State of Food and Agriculture 2019 (SOFA) found that these food losses resulted in 16% of  
517 global carbon footprint, 9% land footprint and 5% water footprint. The absence of suitable cold  
518 storage facilities, which is essential to lowering both qualitative and quantitative food loss and waste  
519 losses, is one of the main causes of these losses.

520 Chile established the National Committee for the Prevention and Reduction of Food Loss and  
521 Waste in 2017 to streamline and coordinate initiatives to prevent food losses. A similar national  
522 program was started by Argentina in 2015 with the collaboration of more than 80 public and private  
523 organisations to develop a National Network to reduce food losses at various stages of its supply  
524 chain. The Inter-American Development Bank established a platform in collaboration with  
525 organisations like FAO, the Forum of Goods of Consumption, the Global Network of Food Banks,  
526 IBM, and other businesses to promote post-harvest interventions and innovations in the region.

527 Semi-Arid Renewable Energy Committee (CERSA) promoted the use of solar energy in rural  
528 district SOUSA, Brazil to generate electricity for rural development. The installed maximum  
529 capacity of 142 PV panels is 46.1 kW able to generate around 6,700 kWh per month. The system  
530 provides semi-arid regions of Brazil with market-related economic choices in addition to affordable,  
531 clean energy for a variety of uses, such as cold storage warehouses [65].

532 Table 2 lists the many kinds of solar-powered cold storage units that have been tried out or are now  
533 in use for the storage of agricultural produce. The cold storage units include solar thermal powered,  
534 solar PV driven, solar thermal-PV powered, solar-biogas drove, and solar thermal using phase  
535 change material.

536

537 **Table 2:** Types of solar-powered cold storage systems for the storage of horticultural products.

538

539 <i>Application/ 540 Technologies</i>	<i>Product</i>	<i>Location</i>	<i>Storage 541 Temp (°C)</i>	<i>Cold 542 Storage Specs.</i>	<i>Refrigeration Type</i>	<i>Energy Source</i>	<i>Ref.</i>
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542

Solar Cold Storage for Food Products (Conceptual Study)	Potato	Kolkata India	10	Dimension s: 20 m* 10 m * 5 m = 1000 m <sup>3</sup>	Air-Cooled H <sub>2</sub> O–LiBr absorption system, selected for 24-h operation	Solar Thermal and Photovoltaic (165 modules of 150 W, along with fifty numbers of FPCs of dimension: 2 m* 0.98 m)	[48]
Solar-assisted multi-commodity cold storage	Potato, olive, grapefruit	Kolkata, India	8 8 10	20 m × 10 m × 5 m	lithium bromide–water absorption system	solar thermal–photovoltaic based (46 Nos. of PTC and 275 Nos. of SPV modules of 150 Wp has)	[49]
Solar Hybrid cold storage Integrated Double-Effect Vapor Absorption System	potato, olive and grape fruit	Kolkata, India	10	20TR	double-effect VAR system	solar thermal-PVbased hybrid power system (45 numbers of PTCs of 5.8m <sup>2</sup> of aperture area along with 225 numbers of PV modules of 150 Wp)	[50]
Solar Assisted Cooling Chamber	Apple	Istanbul	0 to -4	1 m <sup>3</sup> prototype	vapor-compression refrigeration	Solar photovoltaic (SPV) solar collector; 300 Watts.	[66]
Portable solar powered cold storage room		Telangana India	3°C to – 20°C	cold storage room is 10.6 m <sup>3</sup> and it can hold 3-5 MT	vapor compression refrigeration system	Solar PV	[52]
Solar hybrid low power refrigeration unit	multiple cold storage	India	-8°C	1.5 Ton	low-power Vapour compression refrigeration	Solar PV	[53]
A PV powered refrigeration facility	Milk,	Spain	0 to –4	450 l tank	VCRS COOLING BASED COLD STORAGE	Solar photovoltaic (SPV) (2.5 KW solar PV system built by 20 120W panels)	[67]

Vapour Compression Cooling System Powered by	Potato	New Delhi, India		2.50 m <sup>3</sup> double walls store structure	Vapour Compression Cooling System	Solar PV (14 modules each) 490W)	[47]
Solar PV Array							
Photovoltaicpowered cold storage unit	Fruits, vegetables and fish	India	-2	21m <sup>3</sup> is designed to store 10 tons of product	vapor compression refrigeration system (1 Ton)	Solar PV (134 each 30W peak)	[68]
Solar-assisted OTEC cycle for power generation and fishery cold storage refrigeration	Fruits, vegetables and fish	China	4			Ocean thermal energy conversion (OTEC) based solar-assisted combined power and refrigeration cycle	[69]
Solar–Biomass Hybrid Cold Storage-cum-Power Generation system	Potato	New Delhi, India	10		LiBr-H <sub>2</sub> O vapour absorption refrigeration system	Solar thermal and Biomass (15 kW (~5 TR) Vapor Absorption Machine coupled with a 50 KW Biomass Gasifier system)	[70]
Off-grid cold storage system integrated with an auxiliary heater	Potato	India	5	225 mm (wall), 200 mm (roof), 200 mm (floor)	Solar thermal cooling	Different types of solar collectors, cooling load is 5 TR	[77]

Energy Saving with Total Energy System for Cold Storage	fruit and vegetable	Italy	2	1,250 m <sup>3</sup>	Vapor compression refrigerating machine and absorption system	Thermomechanical generating unit (Total energy system TES cogeneration unit IC gas-powered engine producing 300 kW)	[71]
Solar PV driven Thermoelectric Cooler System for Cold Storage Application	food, vaccine and milk products	Sohna, Haryana Delhi, India	10-15	Small cold storage box of 3 litre	Thermoelectric Cooler System	Solar PV (single crystalline solar cell PV panel, power rating of PV panel is 168Wp)	[72]
Solar powered movable cold storage	Fruits and vegetable	India	5°C	1.83 * 1.34 * 1.98 m=4.85 m <sup>3</sup>	Movable refrigerated storage structure	Solar PV (eight solar panels of 210 Wp)	[73]
Solar powered cold storage	Fruits and vegetable	Nigeria	7°C	3 tons of storage	Vapor compression refrigerating unit	Solar PV 5.6 kW PV	[76]
Solar hybrid (solar-grid) cold storage unit	Fruits and vegetable	Pakistan	-4°C to 4 °C	21.84m <sup>3</sup> 2 TR	Vapor compression refrigerating unit	Solar PV-Grid 5kWp PV	[14]
Solar hybrid (solar-grid) cold storage unit	Sweet potatoes	Kenya	15°C at 85% RH	5 tons, 6 m long, 2.4 m wide, 2.6 m high	Vapor compression refrigeration system	Solar PV-Grid 5kWp PV	[62]
Solar hybrid mobile multipurpose cold Storage system	fish, meat, vegetables and drinks.	India	-8	0.42m*0.42m*0.54m =0.0953m <sup>3</sup>	Vapor compression refrigeration, electric circuit for controlling conditions	Solar PV-PCM 4 panels 500 W each	[74]
Solar powered cold storage warehouse using a phase-change material	oranges	Nigeria	1	warehouse: Common building bricks (150mm to 290mm)	absorbent-refrigeration	solar energy thermal storage system (Phase Change Material)	[75]



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thickness)

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Phase change material based cold storage house	fruits or vegetable	China	5°C	2000mm×1200mm×1400mm	heat transfer resistance is 21.6kJ	solar energy thermal storage system (water/ice-PCM layer)	[18]
Solar cold storage box with nanocomposite phase change material	Yoghurt, vegetables	China	-5°C to 8°C is		The latent heat value of the PCM was 334.4 kJ/kg	solar energy thermal storage system (nanocomposite phase change material)	[55]

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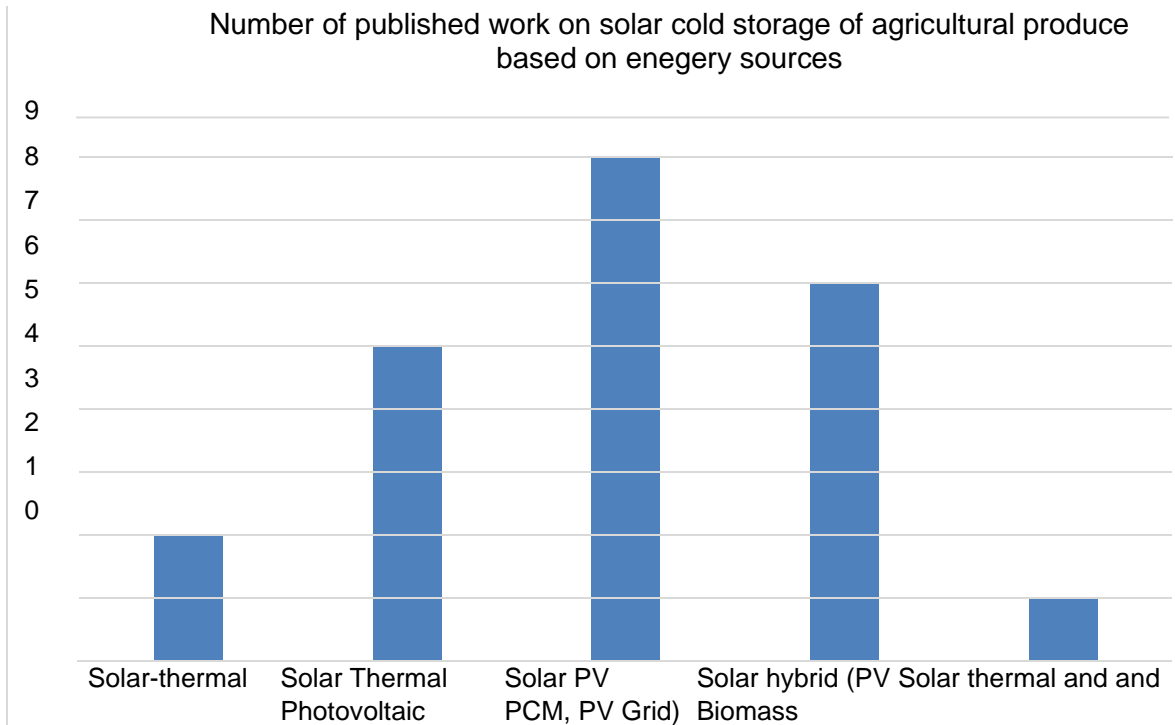
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527 In figure 6 an analysis of all the publications used for this paper is presented. It shows that

528 distribution of publications according to the energy source technology. It is clear that solar PV and

528 hybrid systems seem to be of most interest to the researcher and practitioners. Figure 7 provides a  
529 year-wise trend in the number of publications. The trends shows that the research and development  
530 work on renewable energy based cooling systems has increased considerably in last two decades.

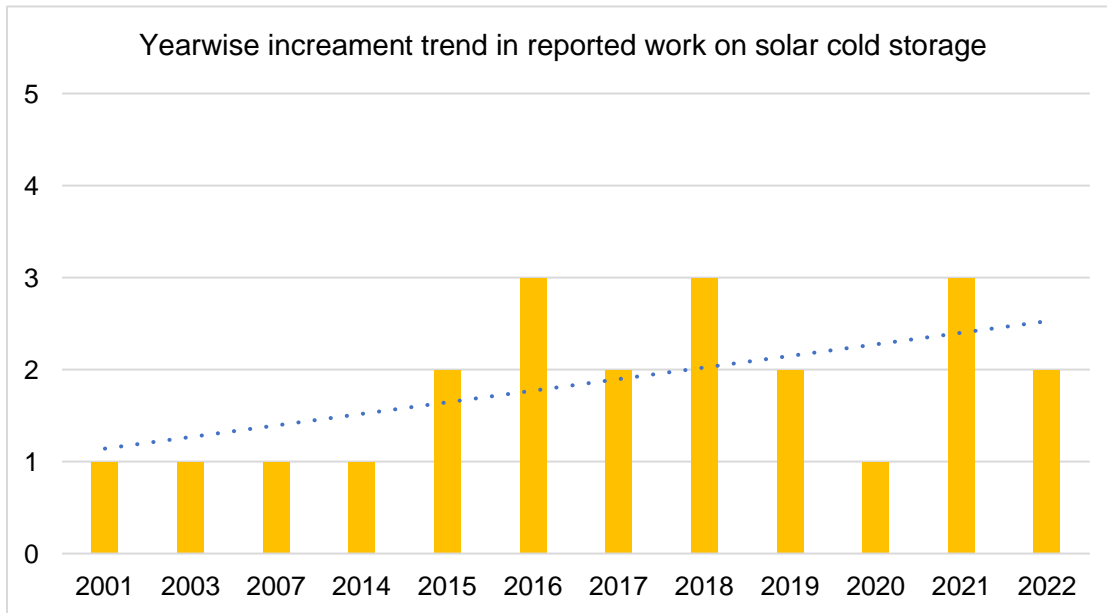
531



532 **Figure 6:** Number of published works reported on decentralised solar cold storages facilities based  
533 on the energy sources deployed.

534

535



536  
 537 **Figure 7:** Year wise number of published works reported on decentralised solar cold storages  
 538 facilities.

539

540 **5. Operational constraints and opportunities**

541 Technology vendors target a variety of consumer segments, and cold storage has many  
 542 different applications in rural areas. The number of employees each customer group has as well as  
 543 their access to equipment, land, and energy differ throughout cold chain marketplaces. Smallholder  
 544 farmers often cultivate less than two hectares of land and have a limited number of  
 545 productionenhancing resources. They frequently plant labor-intensive, low-value crops using basic  
 546 farming techniques since they cannot get financing. This places limitations on the cold chain items'  
 547 selling prices and financing alternatives to smallholder farmers [78].

548 According to studies, the negative opinion of stored products may result from a lack of  
 549 exposure to high-quality processed foods, price considerations, the underdevelopment of the food  
 550 processing sector, and cultural factors [79]. The major obstacle is getting economical, field-based  
 551 cold storage facilities. Rutta EW [22] undertook a study to identify the challenges preventing the  
 552 adoption and deployment of solar-powered cold storage technologies in Tanzania. Semi-structured  
 553 interviews and focus groups discussion were used to explore farmers' opinions on solar technology  
 554 for cooling and the barriers preventing its use. According to the findings, there is a lack of customer  
 555 preference for non-refrigerated goods, high investment prices, low paying capacity among farmers,  
 556 and limited awareness as barriers to the implementation of solar-powered cold storage technology.

557 To overcome these obstacles, policies and programs must be supported that encourage and  
558 maintain investment in cold storage technologies and increase the affordability through flexible  
559 payment options. To ensure the successful deployment and uptake of solar-powered cold storage  
560 technologies, which are currently unknown and out of reach to many in Tanzania and throughout  
561 Africa, it is important to take into account a number of issues. The assessment of these barriers  
562 offers valuable insights for decision-makers engaged in post-harvest agriculture and renewable  
563 energy programs in Africa.

564         The majority of smallholder farmers in sub-Saharan Africa lack access to cold storage  
565 facilities because they cannot get electricity. The problem is that, almost always, cooling depends  
566 on having access to a consistent and reasonably priced supply of either electricity or diesel fuel,  
567 both of which are frequently absent or practically nonexistent in developing countries, especially  
568 in rural areas where energy security is a serious problem [37]. The majority of developing nations  
569 in Asia and Africa continue to have poor rates of rural electrification, 65% in China & East Africa,  
570 75% in Latin America, 87% in Middle East, 53% in South Asia and 18% in Sub-Saharan Africa  
571 (*Source: IEA, 2010*). This opens up the possibility of using solar energy for distributed cooling. In  
572 order to reduce food waste at the post-harvest stage of the food value chain, improved storage and  
573 processing technologies can be adopted more quickly with access to energy.

574         It is challenging to determine precisely how much food loss can be avoided by increasing  
575 access to electricity because there is a dearth of reliable and consistent data on post-harvest losses  
576 in underdeveloped nations [80]. There is huge potential of solar energy which can be transformed  
577 into rural livelihood through food handling and processing practices. According to the [81], 70  
578 nations have good photovoltaic conditions, with long-term daily solar power potential averaging  
579 or above 4.5 kWh/kWp. Countries in the Middle East, North African region, and Sub-Saharan  
580 Africa dominate this category, accompanied by Afghanistan, Argentina, Australia, Chile, Iran,  
581 Mexico, Mongolia, Pakistan, Peru, and many countries in the Pacific and the Atlantic. The change  
582 of the global food chain is incorporating cooling technology more and more. Offering such cooling  
583 technology in underdeveloped areas like northeast Nigeria, where access to a traditional source of  
584 grid electricity has generally remained unavailable, has become more economically feasible in  
585 recent years because to the steadily falling cost of off-grid solar electricity [76]. Financing options  
586 for renewable energy projects have greatly expanded during the last ten years. The portfolio of  
587 investments in renewable energy and other environmentally friendly technology has greatly  
588 increased at the World Bank and other multilateral finance organisations.

589 In the global food chain, the Asia Pacific area supplies 19% of all food and 31% of all  
 590 agricultural exports and imports. The demand for agricultural and food products and resources is  
 591 increasing across Asia as a result of the region's largest and fastest-growing population. In this  
 592 market, a solar-powered cold storage device might revolutionise the industry [82]. Similarly, high  
 593 production and import of agricultural products in the Middle East & Africa region are made  
 594 possible by water-efficient irrigation systems and rising food demand, which can be attributed to  
 595 rising demand for the global solar powered cold storage market.

596 A key social risk linked with solar energy technologies is sociocultural unfamiliarity with  
 597 technologies and hesitancy to try new solar technology possibilities [83]. The societal  
 598 consequences like reduce food waste, increase local farmer income, reduce malnutrition, and jobs  
 599 for women can be achieved using sustainable cooling technology, but end users must be motivated  
 600 to do so (*ColdHubs* <https://www.coldhubs.com/>). Various operational issues in terms of economic,  
 601 social, technical and local environment are involved in the successful deployment of solar cold  
 602 storage facilities at farms along with potential opportunities of success as summarised in Table 3.

603  
 604 **Table 3:** Operation of solar-powered cold storage systems for horticulture products: limitations  
 605 and prospects.

<b>Operational constraints</b>	Economic	High initial cost	A solar-powered cold storage system has a higher overall cost than a conventional cold storage system by 30% to 50%. The lack of domestic manufacturing facilities for solar hardware devices is the major cause of this high price.	[22], [84], [85], [88]
		End user affordability	When such facilities are introduced to local community, farmers face a significant barrier in terms of affordability to adopt and employ solar-powered cold storage technology.	
		Energy enterpriser	There is a lack of access to funding and equity for renewable energy businesses who want to support these farmers' growth.	

		Uncompetitive market	The adoption of decentralised offgrid cold storages has also been hampered by an uncompetitive market. Because the majority of these systems are developed, operated, and maintained by private companies, it is critical for the government to collaborate with the private sector to remove market obstacles.	[36]
	Technical	Energy intensive process	Compared to other clean energy technologies like solar house lighting, agro-processing, and water pumping, cold storage equipment runs almost continuously and needs more energy availability. Chillers for smallholder farmers are 50 to 250 percent more expensive than the solar irrigation pumps.	[85], [86] [89]
		Intermittent nature of the solar energy	The intermittent nature of solar energy is a major concern. Because of its irregular behavior, solar energy is not regarded a reliable	[85]

			source of energy and so is not a good choice for continuous power delivery.	
		Battery backup	Solar cooling in the form of a standalone system is expensive due to the large size of battery backup. These batteries need to be replaced every 3-5 years, contribute for 30 to 40% of the total cost.	[21], [87], [88]
		Distribution	Since sustainable energy technologies are still in their infancy, farmers have only a few options for distributors that can provide installation, parts, and servicing. There is lack skilled manpower.	[83], [91]
	Social	Fresh food preference	Experts and farmers believe that the customer desire for fresh produce (non-refrigerated fruits & vegetables) could pose a significant barrier to the widespread adoption of cold storage.	[22], [92]
		Skeptical behavior	Before it leaves the farm gate, a sizable portion of the harvest produced by smallholder farmers is lost to spoilage. However, they frequently have doubts about the necessity of cold storage and the viability of using clean energy to run farm equipment.	[86]
		Lack of awareness	Agriculturalists are unaware of the diversity of new technology that could be useful to them especially renewable energy-based technologies.	[79]
		Scattered community	Energy businesses have challenges due to remote and scattered rural communities which is often very poor.	

	Environmental	Data availability	Geographical location has a significant impact on solar energy. So, without thorough feasibility assessments, solar systems cannot be installed. It is also challenging in developing regions to obtain accurate environmental data, which is essential for utilising solar energy.	[85]
<b>Opportunities for success</b>	Demand of heavy foods	Transition toward vegetarianism across the globe has increased the demand of fruits and vegetables. In order		

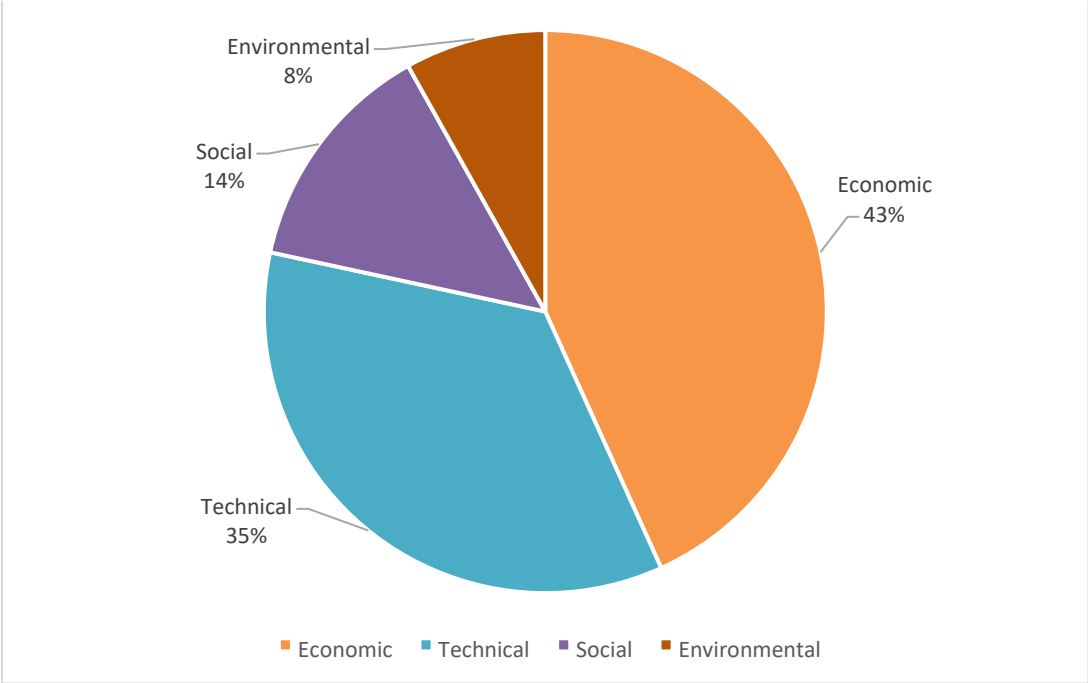
		to meet the demand, the existing losses in the field can be reduced through decentralised storage facilities.	
	Energy demand	Exploration of new energy sources has increased as a result of an increase in energy demand around the world. This will probably propel the market for solarpowered cold storage.  Cooling is the most efficient approach to reduce the rate of spoilage, however implementing cold storage in rural areas of developing nations has a more serious problem because of the absence of consistence electricity.	[36]
	Need of food value chain	Lack of adequate cold storage is a bottleneck in many developing nations that results in food losses through biological deterioration and jeopardises farmer income. Perishable goods including fruits, vegetables, and dairy have very high food loss rates due to improper cold storage. For sustained nutrition, there must be a functional food value chain. This aspect triggers the need of decentralised handling of food.	[77]
	Short payback period	Farmers do not have access to finance for upfront payments to purchase the system, off-grid solar makes the system capital demanding. However, the short payback period (less than two years) creates a compelling business case, and if farmers have access to the financing facility, the cold chain might be more widely used in rural areas.	[84]
	Agricultural development	One of the most significant factors influencing the growth of the solar powered cold storage industry is agricultural development. A third of agricultural output is lost due to deterioration. Farmers may reduce produce waste and enhance storage quality with solar powered cold storage, which has ultimately led to a rise in demand for this type of facility.	[82]



	<p>Business model</p>	<p>The affordability issue can be solved with a smart business plan that satisfies consumer demands and is within their price range. Implementing suitable payment plans could persuade many low-income people to accept solar items that they consider to be very pricey.</p> <p>Promoting regulations like reducing import taxes on solar technology components would be essential for expanding the market and luring additional solar service providers to start offering and implementing solar technologies.</p> <p>Instead of selling refrigerated equipment, innovators can develop business strategies that offer chilling as a service. By eliminating the requirement for consumer financing, chilling services would allow customers to</p>	<p>[36], [83]</p>
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		pay for the chilling equipment only when it is really used.	
	Awareness of technology	It is vital to inform potential users about the financial advantages of utilising solar-powered cold storage technology and to promote and raise knowledge of these advantages. Prior to deployment, it would be essential to raise public awareness and educate consumers about solar powered cold storage solutions in order to promote demand and uptake for such technologies among other market segments besides farmers.	[85]

0 It is worth noting that, in order to make the most of these opportunities, it is important for the  
1 systems to be well-designed, well-maintained, and operated by trained professionals. Data  
2 regarding the most prevalent constraints have been examined based on the studies stated above.  
3 For this, the records were gathered, the duplicates eliminated, and the papers or reported work were  
4 vetted to get rid of anything not specifically connected to decentralized solar cold storage systems.  
5 Out of nine selected studies, each constraint received two marks if it was mentioned as the study's  
6 primary constraint and one mark if it was mentioned as a partially dominant constraint. Figure 8  
7 shows that economic constrain has been reported as dominant one followed by technical constraint.



8  
9 **Figure 8:** Percentage of prevailing operational constraints for the successful deployment of  
10 decentralized cold storage facilities in developing regions

## 11 6. Conclusion

12 The study summarised that in developing regions, the most important factor causing  
13 postharvest losses in fruits and vegetables is their bulk storage at production sites and then  
14 transportation to long-distance markets in a non-refrigerant environment. There is a dire need to  
15 handle the horticultural produce safely at production sites. Various public and private sectors are  
16 working to use solar energy for cold storages. In spite of dire need of this sustainable technology,  
17 the viability of cold storage infrastructures becomes difficult due to the fragmented farming  
18 practices in developing countries leading to poverty.

19 Solar powered cooling facilitates can play a vital role to address the challenge of food  
20 security through decentralised storage of horticultural commodities. It not only helps in the  
21 reduction of food loss and waste but also supports green economic growth by reducing GHG  
22 emissions. In this aspect, Asia, particularly India, has done more work than Africa and other  
23 developing regions. The lack of cold storage facilities in rural areas is related to operational  
24 challenges caused by inconsistent grid supply and the difficulty in getting financing for the  
25 construction of solar-powered cold storage systems. The key barrier faced in the uptake of such  
26 systems is the high upfront cost. These obstacles need to be overcome like the provision of  
27 affordable finance to farmers and incentivising the stakeholders. Possible solutions include the  
28 development of adequate technology to meet the needs of cold storage, creative finance to make  
29 cold storage systems affordable, and a supportive business/enterprise/market environment to  
30 enable the deployment of the solutions successfully.

31

32 Moreover, following recommendation have been conceived from the study,

- 33 • Governments must pass specific legislation to promote the use of renewable energy for  
34 cooling along the entire agri-food supply chain to improve consumers' and financial  
35 institutions' confidence.
- 36 • In order to make cooling solutions available to small-scale farms, stakeholders (public,  
37 corporate, and financial institutions) must simultaneously encourage financial innovation  
38 like blended finance.
- 39 • Moreover, effective cooperation and communication between key players and agricultural  
40 organisations like extension departments need to accelerate through effective training  
41 program on significance of off-grid solar technologies.

- 42 • It has been determined that the majority of regions have a sizable cold storage capacity, but  
43 it is primarily devoted for the long-term preservation of particular crops, like potatoes.  
44 Small-capacity, decentralised cold storages in or near villages are needed instead. These  
45 short-term transitional storages would assist small and marginal farmers by allowing them  
46 to store their horticulture products during times of surplus or when the produce cannot be  
47 transported to demand centers due to any limitations or disruptions.
- 48 • Analysing an intervention's technical and economic applicability in a particular country or  
49 location, as well as the size at which it would work, is a crucial step before adopting it. This  
50 is essential since the cost of a storage, value-added, and processing technology or  
51 infrastructure varies greatly depending on the level of local skill and the level of  
52 development of the nation.

53

#### 54 **Declarations**

##### 55 ***Data availability***

56 *The datasets generated during and/or analysed during the current study are available from the*  
57 *corresponding author on reasonable request.*

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##### 61 ***Conflicts of interest/Competing interests***

62 All the authors declare no conflicts of interest or any other competing interests.

##### 63 ***Data availability***

64 Not Applicable

##### 65 ***Code availability***

66 Not Applicable

##### 67 ***Authors' contributions***

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73 manuscript. **References**

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