

1 **How different hermetic bag brands and maize varieties affect grain damage and loss**
2 **during smallholder farmer storage**

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12 **Abstract**

13 Smallholder farmers in sub-Saharan Africa store harvested maize to provide food stocks
14 between harvest seasons, which may be up to 12 months apart. Stored maize is highly
15 susceptible to insect pest damage, hence the need for stored grain protection technologies such
16 as hermetic bags. The current study evaluated the efficacy of five brands of hermetic bags in
17 storing three maize varieties under two contrasting agro-ecologies in Guruve and Mbire
18 districts of Zimbabwe, for two storage seasons. The hermetic bag treatments evaluated
19 included: GrainPro Super Grain bag (SGB) IVR™, PICS bag, AgroZ® Ordinary bag,
20 AgroZ® Plus bag and ZeroFly® hermetic bag, which were compared to grain stored in a
21 polypropylene bag either untreated (negative control) or following admixture with a synthetic
22 pesticide treatment, Actellic Gold Dust® (positive control). The maize varieties included a
23 white hybrid, a pro-vitamin A biofortified orange and a local variety. All the hermetic bag
24 treatments out-performed the synthetic pesticide in limiting grain damage and weight loss
25 during storage. No significant difference in grain damage or weight loss was observed among
26 the hermetic bags. However, rodents punctured some hermetic bags; therefore rodent control
27 is recommended. A positive correlation with grain damage and weight loss for all three maize
28 varieties was found for *Sitophilus zeamais*, *Sitotroga cerealella*, *Tribolium castaneum* and
29 *Cryptolestes* spp adult numbers. Significantly higher insect damage and weight loss (P<0.001)
30 occurred in the white hybrid maize than in the other two varieties. The results confirmed that
31 regardless of brand, all the hermetic bags tested can be recommended for smallholder farmer

32 use to limit postharvest storage losses, avoid pesticide use, and support food and nutrition
33 security.

34

35 **Keywords:** Hermetic grain storage, on-farm smallholder storage, hermetic bag perforation,
36 biofortified maize storage, stored maize losses, storage insect pests

37

38 1. Introduction

39 Maize is a major source of daily calories and is vital for the food security of millions of people
40 across the world (Afzal et al., 2009; Garbaba et al., 2017; Nuss and Tanumihardjo 2010).
41 However, stored maize is host to a wide range of insect pests including the maize weevil,
42 *Sitophilus zeamais* Motschulsky (Coleoptera: Curculionidae); the red-rust flour beetle,
43 *Tribolium castaneum* Herbst (Coleoptera: Tenebrionidae); the Angoumois grain moth,
44 *Sitotroga cerealella* Olivier (Lepidoptera: Gelechiidae) and the larger grain borer (LGB),
45 *Prostephanus truncatus* Horn (Coleoptera: Bostrichidae) (Stathers et al., 2002; Mvumi et al.,
46 2003; Mlambo et al., 2017). In many African countries, *P. truncatus* and *S. zeamais* are the
47 most destructive stored maize insect pests (Abass et al., 2014; Midega et al., 2016), with the
48 former pest estimated to result in twice the grain weight loss of that caused by *S. zeamais* during
49 storage (Hodges, 2002). These insects lead to considerable quantitative and qualitative losses
50 postharvest, posing a serious threat to food and nutrition security of smallholder farmers.

51 There is a range of grain protection methods commonly used by smallholder farmers in sub-
52 Saharan Africa (SSA) including the admixing of synthetic pesticides with grain (Mvumi and
53 Stathers, 2003; Collins, 2006; Stathers et al., 2020a). However, despite the use of synthetic
54 pesticides and other techniques, average maize postharvest losses (PHLs) are estimated to be
55 10-20% in SSA (World Bank et al. 2011; APHLIS, 2019). Various factors can reduce the
56 efficacy of synthetic pesticides, including the development of resistance by pests (Arthur, 1996;
57 Collins, 2006; Harish et al., 2014), degradation due to high temperatures (Mlambo et al., 2018)
58 or pesticide adulteration (Stathers et al., 2013). Environmental and health concerns are driving
59 demands amongst some stakeholders to minimize the use of synthetic pesticides on stored food.
60 However, to achieve that, effective, safe and affordable alternative storage methods are
61 required.

62 Recent developments include the use of hermetic bags, polypropylene bags with synthetic
63 pesticide incorporated into the fabric, and metal silos. Several brands of hermetic storage bags
64 are now being marketed across SSA countries, including: AgroZ[®] bag, GrainPro Super Grain
65 bag (SGBs) IVR[™], ZeroFly[®] hermetic storage bag and Purdue Improved Crop Storage (PICS)
66 bag. The hermetic storage technology is based on the principle of the depletion of oxygen and
67 build-up of carbon dioxide inside the hermetically sealed bag of grain, resulting in asphyxiation
68 or desiccation of the insects (Hodges and Stathers, 2012; Murdock et al., 2012).

69 The efficacy of hermetic storage options has received significant research attention recently in
70 Africa, with a particular focus on hermetic bags and metal silos (Murdock et al., 2012; Baoua
71 et al., 2013; de Groote et al., 2013; Guenha et al., 2014; Singano et al., 2019; Baributsa et al.,
72 2020), as well as the socio-economic aspects (Atibioke et al. 2012; Bokusheva et al. 2012;
73 Villane et al. 2012; Gbénou-Sissinto et al. 2018). However, most studies to-date have evaluated
74 up to two different brands of the bags on just one variety of the focal crop or a mixture of
75 varieties, whereas our study compared five brands of hermetic bags, with each brand being
76 compared for three different maize varieties, under two contrasting agro-ecologies and for two
77 consecutive 8 month long storage seasons. Additionally, many of the previous studies were
78 conducted at research stations or under simulated conditions (Chigoverah and Mvumi, 2016;
79 Chigoverah and Mvumi, 2018; Mutambuki et al., 2019; Baributsa et al., 2020; Bakoye et al.,
80 2020; Mutambuki and Likhayo, 2021) whereas the current study was done under smallholder
81 farmer management.

82 Most of the previous studies were conducted for storage periods of less than 8 months (Baoua
83 et al., 2013; de Groote et al., 2013) which does not simulate farmers' practice in many locations
84 where storage occurs for at least 8 months to provide food between harvests. Only a few studies
85 which have evaluated small-scale postharvest loss reduction technologies in low and middle-
86 income countries have involved the end-users in testing the technologies (Stathers et al.,
87 2020a). Stathers et al. (2020a) also found that there were very few studies that involved multi-
88 site or multi-year comparisons of postharvest loss reduction interventions. Few studies have
89 investigated the perforating effect of both insects and rodents on hermetic bag liners during
90 storage. The current study sought to close these knowledge gaps. Additionally, given that
91 hermetic storage technology is continuously evolving, it is important to field-test the
92 comparative efficacy of new and existing products under farmer-management, to produce real-
93 world evidence to support promotion and adoption decisions and actions. Our study objective
94 was therefore to evaluate the efficacy of different brands of hermetic bags in preventing insect

95 grain damage using several maize varieties stored under on-farm smallholder management in
 96 two agro-climatically contrasting districts of Zimbabwe during two storage seasons.

97

98 **2. Materials and Methods**

99 **2.1 Site description**

100 Storage experiments were conducted in two agro-climatically contrasting districts - Guruve
 101 ($16^{\circ} 38'59.99''$ S and $30^{\circ}41' 59.99''$ E, 1180 m; about 150 km North of Harare) and Mbire
 102 ($16^{\circ}10'0.60''$ S $30^{\circ}34'14.99''$ E, 446 m; about 381 km North of Harare) (Figure 1) in Zimbabwe,
 103 during two grain storage seasons, 2017/18 and 2018/19. Zimbabwe is divided into five agro-
 104 ecological regions based on the amount of rainfall received, temperature and, to a lesser extent,
 105 the soil type. Region I receives the highest amount of rainfall while region V denotes the most
 106 arid parts of the country. Guruve district is located in agro-ecological region III, with annual
 107 rainfall of 650-800 mm and mean annual temperature range of 18-35 °C, whereas Mbire district
 108 is in the drier agro-ecological region IV receiving annual rainfall below 450 mm and with a
 109 mean annual temperature range of 32-42 °C (Mugandani et al., 2012) (Figures 1a,b). Wards 15
 110 and 22 for Guruve and Mbire district, respectively, were purposively selected in consultation
 111 with district stakeholders, to host the experiments (Figure 2).

112

113 **2.2 Storage structures, grain preparation and storage**

114 The storage structures used in Ward 22 of Guruve district were constructed from fire-burnt
 115 earth bricks, which, together with the floors, were plastered with cement and roofed with
 116 asbestos sheets. In Ward 15 of Mbire district, the stores were constructed from fire-burnt earth
 117 bricks, plastered with earth mortar and roofed using thatch grass.

118 Twelve smallholder farmers with similar storage structures were selected as Farmer Learning
 119 Centre representatives to host the storage experiments in each of the two districts (Guruve and
 120 Mbire) giving a total of 24 hosts. A Farmer Learning Centre is a field-based interactive platform
 121 integrating local, conventional and new knowledge to promote farm-level adaptive testing or
 122 promotion of technologies and innovations to address complex agricultural production and
 123 livelihood problems (Mapfumo et al., 2008, 2013).

124 The Farmer Learning Centre representatives were selected based on their likelihood of high-
 125 interactivity with surrounding farmers in the community, ease of accessibility of their

126 homesteads by fellow farmers and service-providers, security of trial grain during storage, and
127 availability of a suitable storage structure – all factors expected to help in scaling-out
128 technologies found effective during the experiments. To build ownership of the experiments;
129 local farmers, community leadership, agricultural extension staff as well as the researchers
130 participated in trial-setting, grain sampling and analysis of the results.

131 Three maize varieties; namely white hybrid (SC719), pro-vitamin A (pVA) biofortified orange
132 (ZS242) and local variety (*Kanongo*, an open-pollinated variety (OPV)), harvested in 2017 and
133 2018 growing seasons, were used for the 2017/18 and 2018/19 storage experiments,
134 respectively. A total of 2800 kg of freshly harvested, sun-dried maize grain which had not been
135 treated to control storage insect pests, was procured locally for each maize variety in each
136 season. In each season, for each variety, the grain was mixed thoroughly to ensure baseline
137 uniformity. The seven treatments (Table 1) were set up approximately three months after
138 harvest with no artificial insect infestation.

139 The 2800 kg of maize grain for each variety was split in two equal batches (i.e. 1400 kg), one
140 for each district. Each batch of maize grain (i.e. 1400 kg of each variety per district) was poured
141 onto a clean plastic sheet and sub-divided into seven 200 kg portions, each of which was further
142 sub-divided into four 50 kg portions. This enabled twelve learning centres in each district (four
143 learning centres for each of the three maize varieties). In the case of the hermetic bags and the
144 untreated control, the grain was loaded into the bags without any chemical treatment. Prior to
145 placing the hermetic bag liners into polypropylene bags, the liners were tested for air tightness
146 by filling them with air to form a pouch before compressing with both hands (Baributsa et al.,
147 2013). A hissing sound indicated that the liner was perforated; thus, only liners without any
148 leakage were used. After loading the grain, hermetic bags were pressed to squeeze out air and
149 then securely tied using elastic rubber strips to ensure airtightness. For the synthetic chemical
150 treatment (positive control), each 200 kg portion of maize grain was thoroughly admixed with
151 Actellic Gold Dust[®] (pirimiphos-methyl 1.6% and thiamethoxam 0.36%) on plastic sheeting
152 using a shovel, before being packaged into four 50 kg capacity polypropylene bags. All bags
153 were then tightly closed by tying them securely using elastic rubber strips. Each treatment
154 (50 kg of maize grain) was placed on top of fire-burnt earth bricks as per farmer practice, to
155 protect the grain from moisture ingress from the store floor. The experiments were conducted
156 for a 32-week storage period during each storage season.

157 Temperature and relative humidity data were recorded from selected representative storage
158 facilities in Guruve and Mbire using Extech Instruments® Humidity/Temperature Data Logger
159 Model RHT10 (FLIR Systems, Inc., Nashua, U.S.A) at 30-min intervals from December 2017
160 to May 2018 and from September 2018 to April 2019. The data were downloaded and saved at
161 bi-monthly intervals.

162 **2.3 Experimental design, trial-setting, sampling and sample analysis**

163 The experiment was set up in two districts (sites), Guruve and Mbire. Three varieties of maize
164 were evaluated which included white hybrid maize (SC719), pro-vitamin A (pVA) biofortified
165 orange maize (ZS242) and local variety (*Kanongo*, an open-pollinated variety (OPV)). Twelve
166 learning centres were set-up in each district, giving a total of twenty-four learning centres for
167 the two districts. Each learning centre housed only one maize variety and all the seven
168 treatments (Figure 3) due to space constraints which prevented the storing of all the treatments
169 for each of the three maize varieties in one structure (Figure 4). The study was therefore
170 unbalanced; thus, the varietal effect was nested in the learning centres. The field experiments
171 were conducted for two storage seasons, 2017/18 and 2018/19. Sampling was done at 8-week
172 intervals for 32 weeks (i.e. 0, 8, 16, 24 and 32 weeks). Each treatment unit was allocated 50 kg
173 of grain.

174 In the 2017/18 season, the storage experiments were set up in October 2017 and terminated in
175 June 2018 while in the 2018/19 season, the storage experiments commenced in September 2018
176 and ended in May 2019. Sampling of the stored maize grain was done using a one-metre-long
177 multi-compartmented sampling spear which was gently inserted from the top of the opened bag
178 at 6-10 vertical positions to collect a 1 kg composite sample, and the bag was then immediately
179 closed and tied with a rubber strip. Due care was exercised to avoid puncturing the hermetic
180 liners. The sampling spears were disinfected by cleaning with detergent and drying them
181 between the collection of samples from different treatments to avoid cross-contamination.
182 Samples were placed in labelled plastic bags, kept in the shade before being transported to the
183 University of Zimbabwe laboratory in Harare, where they were immediately analysed for insect
184 grain damage, weight loss, insect-generated grain dust, adult insect counts and moisture
185 content.

186 **2.4 Sample processing, insect population and grain moisture content assessment**

187 Each of the composite samples was weighed, then sieved through a 2-mm sieve (American
188 Scientific Products, McGraw Park, Bloomington, Illinois, USA) to separate adult insects,

189 insect-generated grain dust and grain, and the mass of each was recorded. The grain was then
 190 divided into sub-samples for moisture content and insect grain damage analysis. Sub-samples
 191 were analysed in triplicate. The live and dead adult insects were counted manually and recorded
 192 per species. These figures were then converted per kilogramme number by a simple
 193 proportional calculation, based on the sample mass. Grain moisture was measured using a pre-
 194 calibrated moisture meter (Model GMK-303CF, GrainPro Inc., Subic Bay, Philippines).

195 **2.5 Insect grain damage and weight loss assessment**

196 Each one kg sample was divided into eight equal parts using a riffle divider. Three sub-samples
 197 representing three-eighths of the total sample were analysed for grain damage, manually
 198 separating the insect-damaged from undamaged grains. Grains that had been perforated by
 199 insect pests were considered insect-damaged. Numbers of insect-damaged (Nd) and
 200 undamaged (Nu) grains were used to calculate the percentage grain damage. Grain weight loss
 201 percentage was calculated using the count and weigh loss assessment method (Boxall, 1986)
 202 as shown in equation 1:

$$203 \text{ Weight loss \%} = \frac{(Nd \times Wu) - (Wd \times Nu)}{(Nd + Nu) \times Wu} \times 100 \quad (1)$$

204
 205 Where, Nd = number of damaged grains in a sample, Nu = number of undamaged grains in a
 206 sample, Wu = weight of undamaged grains in a sample and Wd = weight of damaged grains in
 207 a sample.

208

209 **2.6 Assessment of insect perforation of hermetic bag liners**

210 Each of the hermetic liners were analysed for signs of damage at the end of each storage season
 211 by holding them up to the light to see the holes and drawing a circle around each hole using
 212 different coloured pens for the different causes. This required counting the number of holes in
 213 each liner, and for each hole determining and recording whether it was caused by rodent
 214 damage, insect pest damage, seam splitting or sampling spears.

215

216 **2.7 Data analysis**

217 To analyse the overall treatment, storage time, maize variety, seasonal and site effects, and
 218 associated interactions, all the data on grain damage, grain weight loss and moisture content
 219 were subjected to repeated measures analysis of variance (rANOVA) in Genstat 18th edition
 220 after being tested for conformity to assumptions of ANOVA. The data were subjected to

221 rANOVA because sampling was carried out at five different intervals from the same
 222 experimental unit in each of the two seasons. Means were separated by Tukey's test whenever
 223 significant differences were detected.

224 To understand which of the treatments were outperforming the others between the two seasons
 225 based on significant interactions detected, further analysis on insect grain damage, grain weight
 226 loss and moisture content was conducted per storage season i.e. 2017/18 and 2018/19. The
 227 analysis was conducted using repeated measures analysis of variance (rANOVA) in Genstat
 228 18th edition and presented in graphical form. Tukey's test was used to separate means where
 229 significant differences were detected. The data on insect perforation of hermetic bag liners were
 230 $\log(x+1)$ transformed, where x represented the number of holes recorded.

231 The overall site, variety, treatment, and storage season effects on insect perforation of bags
 232 were analysed using one-way ANOVA in Genstat 18th edition. Means were separated by
 233 Tukey's test where significant differences were found. Mean temperature and relative humidity
 234 were calculated at 4-week intervals (monthly) during the 2017/18 and 2018/19 storage seasons.
 235 The data on the total number of insects (live and dead) and specific insect population were
 236 correlated with insect grain damage, grain weight loss and moisture content in Genstat 14th
 237 edition.

238

239 **3. Results**

240 **3.1 Site, season, treatment, storage time and varietal effects on stored grain**

241 Overall, no significant difference between the two districts Gुरुve and Mbire were found in
 242 terms of insect grain damage ($P=0.393$). However, moisture content was significantly higher
 243 in Gुरुve than Mbire ($P<0.001$). The grain weight loss was significantly higher in Mbire than
 244 Gुरुve district ($P = 0.025$) (Table 2).

245 Insect grain damage, grain weight loss and moisture content were significantly higher in the
 246 2017/18 storage season than the 2018/19 storage season ($P<0.001$) (Table 2).

247 The untreated control and Actellic Gold Dust[®] treatments had significantly higher mean grain
 248 damage and mean grain weight loss than the hermetic bag treatments (PICS, SGB, AgroZ[®]
 249 Ordinary bag, AgroZ[®] Plus and ZeroFly[®] hermetic storage bag) ($P<0.001$). The mean insect
 250 grain damage and mean weight loss in the untreated control were significantly higher ($P<0.001$)

251 than in all other treatments (Table 2). There were no significant differences in mean grain
252 damage, mean weight loss and mean moisture content among the hermetic bag treatments
253 ($P>0.05$). The mean moisture content in the untreated control and Actellic Gold Dust[®]
254 treatments was significantly higher than in the hermetic bag treatments ($P<0.001$) (Table 2).

255 The mean insect grain damage, mean weight loss and mean moisture content increased
256 significantly with storage time ($P<0.001$). Mean grain damage increased significantly at 8 and
257 32 weeks of storage to 33.4% ($P<0.001$). Mean grain weight loss significantly increased at 24
258 and 32 weeks of storage to 5% ($P<0.001$) (Table 2). A significant increase in moisture content
259 was observed at week 16 ($P<0.001$) (Table 2).

260 Mean insect grain damage and mean grain weight loss were significantly higher in white hybrid
261 maize than in pVA biofortified orange maize and local variety – *Kanongo* ($P<0.001$). There
262 was no significant difference in insect grain damage and weight loss between pVA biofortified
263 orange maize and the local variety – *Kanongo* ($P>0.05$). Among the three maize varieties, no
264 significant difference in mean moisture content was observed ($P=0.062$) (Table 2).

265 Site by season, variety, treatment and storage time interactions were significant for insect grain
266 damage and grain moisture content ($P<0.001$). Site by treatment and site by treatment by
267 variety interactions were not significant for grain weight loss ($P=0.473$ and $P = 0.261$),
268 respectively (Table 3). No significant season*treatment, season*site*treatment,
269 season*site*variety and season*site*storage time interactions were found for moisture content
270 ($P>0.05$) (Table 3).

271

272 **3.2 Insect grain damage**

273 The baseline mean insect damaged grain for the white hybrid maize, pVA biofortified orange
274 maize and local maize variety - *Kanongo* in the 2017/18 storage season in Gurusve district was
275 26%, 16% and 16%, respectively. Treatment had a significant effect on insect grain damage for
276 white hybrid maize, pVA biofortified orange maize and local variety - *Kanongo* ($P<0.001$)
277 (Figure 5). In the hermetic treatments (Purdue Improved Crop Storage (PICS) bag, GrainPro
278 Super Grain bag (SGB) IVR[™], ZeroFly[®] hermetic storage bag, AgroZ[®] ordinary bag and
279 AgroZ[®] Plus bag), mean insect grain damage of between 28% and 35% occurred at 32 weeks
280 in all maize varieties, while higher damage levels in excess of 70% were recorded in the
281 Actellic Gold Dust[®] and untreated control treatments (Figure 5). The variety x time interaction

282 was significant ($P < 0.001$). Averaged across treatments, significant differences in mean insect
 283 grain damage among maize varieties occurred at 8 ($P = 0.024$), 16 ($P < 0.001$), 24 ($P < 0.001$) and
 284 32 ($P < 0.001$) weeks.

285

286 Similarly, for Mbire district in the 2017/18 season, significant differences among treatments
 287 were observed for white hybrid maize, pVA biofortified orange maize and local variety –
 288 *Kanongo* ($P < 0.001$) (Figure 5). In addition, varietal effect on mean insect grain damage was
 289 significant ($P < 0.001$). White hybrid maize showed significantly higher damage than other
 290 varieties ($P < 0.001$). Hermetic treatments maintained significantly lower insect grain damage
 291 ($< 35\%$) ($P < 0.001$), than Actellic Gold Dust[®] and untreated control in which at least 60% of
 292 grains were damaged by 32 weeks' storage in all the maize varieties.

293 In the 2018/19 season, mean insect grain damage in the Gुरुve district baseline samples ranged
 294 from 9 to 14%. Treatment x time interaction for insect grain damage was significant for all the
 295 three maize varieties ($P < 0.001$). The variety x time interaction for insect grain damage was
 296 significant ($P < 0.001$) (Figure 6). Untreated control and Actellic Gold Dust[®] experienced
 297 significantly higher insect damage (48-90%) during the 32-week storage period than the
 298 hermetic treatments (5-12%) ($P < 0.001$) (Figure 6). In the 2018/19 storage season, insect grain
 299 damage in the hermetic bags was significantly lower than in 2017/18 ($P < 0.001$).

300

301 **3.3 Grain weight loss**

302 In the 2017/18 storage season, grain weight loss significantly increased from an average
 303 baseline of 4% to 10-19% ($P < 0.001$) in the untreated control and Actellic Gold Dust[®]
 304 treatments in all maize varieties as storage duration increased. The hermetic bag treatments
 305 maintained the baseline grain weight (Supplementary material, Fig. A1). The baseline grain
 306 weight loss in Gुरुve and Mbire for the 2018/19 storage season ranged between 1 and 2%.
 307 The treatment x time interaction on grain weight loss was significant for white hybrid maize,
 308 pVA biofortified orange maize and local variety - *Kanongo* in Gुरुve ($P < 0.001$)
 309 (Supplementary material Fig. A2). Similarly, significant difference ($P < 0.001$) among
 310 treatments was recorded in Mbire at 8, 16, 24 and 32 weeks for all the maize varieties. Hermetic
 311 treatments maintained grain weight loss at 2-3% throughout the 32-week storage period, while
 312 significantly higher ($P < 0.001$) grain weight loss of 9 – 22% occurred in the untreated control

313 and Actellic Gold Dust[®] (Supplementary material Fig. A2). The grain weight loss in the
314 hermetic bag treatments was lower in the 2018/19 storage season than in 2017/18.

315 **3.4 Adult insect pest and natural enemy spectra in stored maize**

316 In Guruve and Mbire districts, the insect pest species recorded were *Sitophilus zeamais*,
317 *Sitotroga cerealella*, *Prostephanus truncatus*, *Rhyzopertha dominica*, *Tribolium castaneum* and
318 the parasitoid *Pteromalus cerealellae* (Ashmead) (Hymenoptera: Pteromalidae).
319 *Sitophilus zeamais* was the dominant insect species in the 2017/18 storage season and was
320 observed in all treatments, while *S. cerealella* was most abundant in Actellic Gold Dust[®]
321 treatment for white hybrid maize, orange maize and local variety, reaching 901, 806 and 308
322 insects per kg, respectively, from a baseline of 0 insects per kg (Supplementary material, Fig.
323 A3). In the untreated control, *T. castaneum* (15 to 30 insects per kg) were observed only at 32
324 weeks of storage in all maize varieties. The hermetic bag treatments suppressed *P. truncatus*,
325 *S. cerealella*, *T. castaneum* and *S. zeamais* proliferation and low insect numbers were
326 maintained (< 10 insects per species per kg). *Prostephanus truncatus* numbers were generally
327 low (<10 insects per kg) in all the treatment samples (Supplementary material, Fig. A3).

328 In Guruve, *S. zeamais* was the dominant insect species at the start of the 2018/19 season.
329 *Pteromalus cerealellae* were suppressed in hermetic bag and Actellic Gold Dust[®] treatments
330 during the 32-week storage period. *Sitotroga cerealella* population increased over 32-week
331 storage period in the Actellic Gold Dust[®] treatment to 1030 and 56, 552 insects per kg in white
332 hybrid maize, pVA biofortified orange maize and local variety – *Kanongo*, respectively. The
333 most abundant insect species in the untreated control at 32 weeks were *S. zeamais* (140 to 160
334 insects per kg), *C. ferrugineus* (20 to 44 insects per kg) and *T. castaneum* (40 to 100 insects per
335 kg) in all maize varieties (Supplementary material, Fig. A4). The same trends were observed
336 in Mbire district, although the insect numbers were higher than in Guruve. Hermetic bag
337 treatments generally maintained low insects counts (<30 insects per species per kg) in both
338 districts (Supplementary material, Fig. A4).

339 **3.5 Grain moisture content**

340 The initial grain moisture content in the 2017/18 storage season in Guruve district for white
341 hybrid, pVA biofortified orange and the local maize variety - *Kanongo* was 10.9%, 10.7% and
342 10.4%, respectively (Supplementary material, Fig. A5). Grain moisture content fluctuated in
343 the Actellic Gold Dust[®] and untreated control treatments of the three maize varieties, resulting

344 in significant differences in moisture content among treatments at 8, 16, 24 and 32 weeks of
345 storage ($P<0.001$). However, the moisture content remained below 13% throughout the 32
346 weeks. In Mbire district, the baseline moisture content for hybrid white maize, pVA biofortified
347 orange maize and local variety - *Kanongo* was 10.4%, 10.3% and 10.5% respectively
348 (Supplementary material, Fig. A5). The trends in Mbire district were similar to those observed
349 in Guruve district, although in the untreated control treatments for all maize varieties, mean
350 moisture content at 32 weeks' storage period was lower than for Guruve district. The hermetic
351 bag treatments maintained constant grain moisture ($<11\%$), while untreated control increased
352 to 12.2% at week 8 following the January 2018 rains (Supplementary material, Fig. A5).

353 The baseline moisture content in 2018/19 storage season for Guruve district was 10.5%, 10.3%
354 and 10.3% for hybrid white maize, pVA biofortified orange maize and local variety – *Kanongo*.
355 Hermetic bag treatments maintained moisture content throughout the 32 weeks of storage,
356 while fluctuations were observed in the untreated control and Actellic Gold Dust[®]
357 (Supplementary material, Fig. A6). Significant differences in moisture content among
358 treatments were observed at week 8, 16, 24 and 32 ($P<0.001$). In Mbire district, the initial
359 moisture content for hybrid white maize, pVA biofortified orange maize and local variety –
360 *Kanongo* was 10.1%, 10.1% and 10% respectively. Fluctuations in moisture content among the
361 untreated and Actellic Gold Dust[®] were observed leading to significant differences among
362 treatments at weeks 8, 16, 24 and 32 (Supplementary material, Fig. A6).

363

364 **3.6 Correlations between insects and grain damage, weight loss and moisture content.**

365 In the 2017/18 storage season in Guruve district, total insect population had a significant
366 ($P<0.001$) and positive correlation with insect grain damage ($r = 0.65$ and 0.76) and weight loss
367 ($r = 0.51$ and 0.66) for white hybrid and pVA biofortified orange maize, respectively
368 (Supplementary material, Table A1). *Sitotroga cerealella* population (live and dead) had a
369 significant ($P<0.001$) and positive relationship with increased grain damage ($r = 0.63$ and 0.73)
370 for white hybrid and pVA biofortified orange maize, respectively and weight loss ($r = 0.67$) for
371 pVA biofortified orange maize. Total population of *S. zeamais* had a significant ($P<0.001$) and
372 positive correlation with insect grain damage (0.50) for the local variety - *Kanongo*, while
373 white hybrid and pVA biofortified orange maize had a significant ($P<0.001$) and weak
374 correlation ($r = 0.14$ and 0.36), respectively. *Tribolium castaneum* population had a significant
375 ($P<0.001$) and positive correlation with insect grain damage for all three maize varieties. In

376 Mbire district, a significant ($P < 0.001$) and positive correlation of total insect population with
377 moisture content was recorded for the local variety - *Kanongo* ($r = 0.61$).

378 In the 2018/19 storage season in Guruve district, total insect population had a significant
379 ($P < 0.001$) and positive correlation with insect grain damage ($r = 0.69, 0.64$ and 0.80) for white
380 hybrid, pVA biofortified orange and the local maize variety - *Kanongo*, respectively
381 (Supplementary material, Table A2). Total insect population had a positive correlation ($r = 0.78$
382 and 0.67) with grain weight loss and moisture content, respectively for the local variety -
383 *Kanongo*. A correlation with moisture content ($r = 0.67$) was recorded for the local variety -
384 *Kanongo*. *Sitotroga cerealella* population (live and dead) had a significant ($P < 0.001$) and
385 positive relationship with insect grain damage ($r = 0.74, 0.54$ and 0.60) for white hybrid, pVA
386 biofortified orange and the local maize variety - *Kanongo*, respectively. The total population of
387 *S. zeamais* had a significant ($P < 0.001$) and positive correlation with insect grain damage ($r =$
388 0.72) for the local variety - *Kanongo*. *Tribolium castaneum* population had a significant
389 ($P < 0.001$) and positive correlation with insect grain damage for all three maize varieties. In
390 Mbire district, the total insect population had a significant ($P < 0.001$) and positive correlation
391 with insect grain damage ($r = 0.39, 0.40$ and 0.42) and weight loss ($r = 0.47, 0.40$ and 0.41) for
392 white hybrid, pVA biofortified orange and the local maize variety - *Kanongo*, respectively.
393 *Cryptolestes* population had a significant ($P < 0.001$) and positive correlation with insect grain
394 damage ($r = 0.51$) for white hybrid maize (Supplementary material, Table A2).

395 **3.7 Site, season, treatment and varietal effects on insect perforation holes in different** 396 **hermetic bag brands liners after 32 weeks' storage**

397 Site and variety had a significant effect on the number of insect-perforated holes in hermetic
398 bag liners ($P < 0.001$) (Table 4). The mean number of insect-perforated holes per hermetic bag
399 liners was significantly higher in Mbire (12.6 holes) than Guruve (0.3 holes) district ($P < 0.001$)
400 (Table 4). The bags containing the local variety - *Kanongo* had significantly higher numbers
401 of insect-perforated holes than those containing pVA biofortified orange maize and white
402 hybrid maize ($P < 0.001$). Treatment and storage season had no influence on the number of insect
403 perforation holes in the hermetic bag liners ($P = 0.192$) and ($P = 0.996$), respectively (Table 4).

404 **3.8 Rodent and sampling spear perforation of hermetic bag liners**

405 During the 2017/18 storage season, in Guruve, no rodent damage was recorded on the liners of
406 any of the hermetic bag treatments for any of the three maize varieties. However, at one of the
407 four households, a PICS bag liner containing white hybrid maize, had two holes arising from

408 accidental piercing by the sampling spear during sampling activities. In Mbire district, rodents
 409 damaged one PICS bag and one ZeroFly[®] hermetic storage bag at separate households.

410 In the 2018/19 storage season, no rodent damage occurred to the liners of any treatments in
 411 Guruve. In Mbire district, for white hybrid maize, rodent damage to bags was recorded at only
 412 one Learning Centre where PICS bag and ZeroFly[®] hermetic storage bags liners had two and
 413 three large holes, respectively. In Mbire, two holes caused by accidental sampling spear
 414 piercing during sampling, were recorded at two Learning Centres for PICS and AgroZ[®] Plus
 415 bag liners.

416

417 **3.9 Environmental temperature and relative humidity (RH)**

418 The mean temperature inside the farmers' storage room for the 2017/18 storage season from
 419 storage weeks 16 to 32, ranged from 20 to 24°C and 26 to 30°C for Guruve and Mbire districts,
 420 respectively. During this period, temperature decreased as storage time progressed in both
 421 districts. Relative humidity of 57-78% and 50-68% was recorded from storage weeks 16 to 32
 422 in Guruve and Mbire, respectively (Figure 7a). The highest relative humidity was recorded in
 423 weeks 16 to 24 (December 2017 – January 2018) for both districts. Mbire district recorded
 424 lower relative humidity than Guruve (Figure 7a).

425 In the 2018/19 storage season, the temperature inside the farmers' storage room ranged from
 426 20 to 26°C and 26 to 31°C in Guruve and Mbire districts, respectively. The highest mean
 427 temperatures of 26°C and 31°C were recorded in week 0-8 (September – October 2018) and
 428 week 8-16 (November – December 2018) for Guruve and Mbire districts, respectively (Figure
 429 7b). Relative humidity ranged between 38-75% and 31-71% for Guruve and Mbire districts,
 430 with the highest levels being recorded in the 16 to 24 weeks' storage period (January – February
 431 2019) (Figure 7b).

432

433 **4. Discussion**

434 All five hermetic bag brands evaluated (PICS, SGB, AgroZ[®] Ordinary bag, AgroZ[®] Plus and
 435 ZeroFly[®] hermetic storage bag) were more effective in protecting maize grain from insect
 436 damage during 32 weeks of storage under smallholder farming systems than admixture of the
 437 commercial synthetic pesticide Actellic Gold Dust[®] with the grain or grain that was left

438 untreated. The lower efficacy of the synthetic pesticide Actellic Gold Dust[®] in the current study,
439 could have been due to poor persistence and/or pesticide tolerance and resistance as was
440 suggested by Mlambo et al. (2017) who found similar results in their 40-week long work on
441 smallholder maize storage in Zimbabwe. In our study, the 2017/18 storage season experiments
442 were set 3 months after harvest when insect proliferation had already started. This reflects
443 farmers' common practices in these districts, where they leave their grain drying for several
444 months before shelling and treating. This delay in applying the pesticide may have contributed
445 to the subsequent low performance of the pesticide. Delayed application of pesticide is not
446 recommended for smallholder farmer storage, as pest populations can then build up inside the
447 grains before treatment with contact pesticides (Mutambuki and Ngatia, 2012).

448 Significantly higher numbers of insect perforation holes were observed in hermetic bag liners
449 containing the local variety – *Kanongo*, than the other maize varieties. We observed that this
450 local variety has kernels with sharper tips that could have pierced the bag liners, creating holes
451 similar to those made by insects. However, this aspect needs further study. The hermetic bag
452 liners in Mbire district were significantly more perforated by insects than those in Guruve
453 district. This could have been due to rodents observed in Mbire puncturing the bags, allowing
454 air ingress, resulting in increased insect proliferation and subsequent perforation of the bags.
455 The hermetic bag brand had no influence on insect perforations as all the bags had equal
456 chances of being perforated.

457 Insect-induced perforations were also recorded on the liners of PICS bags used to store maize
458 grain for 6.5 months in West Africa (Baoua et al., 2014). However, laboratory studies by
459 Garcia-Lara et al. (2013) on the SGB concluded that it could not be perforated from the inside
460 by insect pests resident in the grain, although they found it could be perforated by insects
461 arriving from the outside of the bags. Faulty base seams which split open during the storage
462 period were observed on two AgroZ[®] Plus bags in Mbire. This highlights the importance of
463 minimising the handling and movement of the grain-loaded bags and suggests opportunities
464 for manufacturers to improve the quality and strength of the bag seams.

465 The population of *S. cerealella*, *S. zeamais*, *T. castaneum* and *Cryptolestes* showed a strong
466 positive relationship with grain damage and weight loss for the three maize varieties causing
467 high levels of grain damage (>70%) in the untreated control and Actellic Gold Dust[®]. Despite
468 the presence of an initial insect population in the grain, hermetic bag treatments managed to
469 suppress insect pest populations and the parasitic wasp *P. cerealellae*, preventing the grain from

470 sustaining high storage insect damage. This can likely be attributed to the modified atmosphere
471 created within the closed bag resulting in the cessation of insect metabolism (Murdock et al.,
472 2012).

473 However, a weak correlation with grain damage, weight loss and moisture content in all maize
474 varieties was observed for *P. truncatus*, *R. dominica* and *P. cerealellae* wasp populations.
475 *Prostephanus truncatus* populations were generally low in both districts and storage seasons
476 hence its low contribution to insect damage, as this pest is notorious for its characteristically
477 sporadic occurrence (Boxall, 2002; Hodges et al., 2003; Muatinte et al., 2014; Muatinte et al.,
478 2019). In addition, the low levels may be attributed to cool weather conditions during weeks
479 24 to 32 (April to May), which are unfavourable for *P. truncatus* whose optimum temperature
480 for growth is 32°C (Hodges, 1986; Hodges et al., 2003).

481 The moisture content of stored maize grain needs to be controlled for safe storage. In
482 Zimbabwe, $\leq 12.5\%$ moisture content is recommended by the Grain Marketing Board
483 Zimbabwe, since the higher the moisture content, the more susceptible the grain is to insects
484 and therefore deterioration (Rashid et al., 2013). In the current study, grain moisture content
485 fluctuated between 10% and 12% in the untreated control and Actellic Gold Dust[®] treatments
486 due to interaction with the environment, i.e., responding to changes in ambient relative
487 humidity, unlike the hermetic bag treatments which maintained fairly constant moisture content
488 levels ($< 11\%$).

489 Of the three maize varieties studied, white hybrid maize was more heavily damaged by storage
490 insects than pVA biofortified orange maize or the local maize variety - *Kanongo*. This agrees
491 with conclusions by Giga and Mazarura (1991) that hybrid maize varieties tend to be more
492 susceptible to storage insect pests than open pollinated varieties. Some hybrid maize varieties
493 had higher yields but were softer with poorer husk cover, making them more susceptible to
494 storage insect pests and diseases resulting in higher storage losses (Schulten, 1975; Tyler, 1982,
495 Golob, 1984; Giga et al., 1998; Boxall, 2001). The three maize varieties used in the current
496 trial have different kernel sizes and colour. White hybrid maize has the largest kernel, local
497 variety – *Kanongo* (white) is medium sized, and pVA biofortified maize (orange) was the
498 smallest. The kernel dimensions (length x width x height) for the maize varieties were as
499 follows: white hybrid maize – 14 mm x 10mm x 4mm, local variety - *Kanongo* – 12 mm x 9
500 mm x 4 mm and pVA biofortified orange maize – 9 mm x 8 mm x 4 mm.

501 Laboratory studies conducted in Kenya for a 2-month storage period found that *S. zeamais* and
502 *P. truncatus* preferentially fed on smaller, rather than larger grains, and on coloured rather than
503 normal creamy white grains (De Groote et al., 2017). This preference was more pronounced in
504 *S. zeamais*, which was able to distinguish between different colours, and preferred the green-
505 dyed maize kernels. These findings contrast with our study findings in which the maize variety
506 with the largest kernel size had significantly higher damage and weight loss than the others.
507 The composition and softness of hybrid white maize may influence its susceptibility to insect
508 damage. In addition, the pVA biofortified orange maize was less damaged in our study. The
509 opposite was found in a laboratory study with the same white hybrid and pVA biofortified
510 orange maize grain varieties. After four months' storage, following the addition of four
511 *S. zeamais* and four *P. truncatus* insects to 300g of grain, 69% of the biofortified grains were
512 damaged compared to 37% of the white hybrid grains (Stathers et al., 2020b). A laboratory
513 study that evaluated the resistance of five maize cultivars to attack by *S. zeamais* showed that
514 the presence of lectin in the grains contributed to resistance (Frazão et al., 2018). The current
515 study focused on quantitative losses of maize during smallholder farmer-managed storage and
516 further study on the effect of storage on nutritional and anti-nutritional composition and
517 germination potential is recommended.

518 Of the five hermetic bags evaluated in the current study, only GrainPro Super Grain bag (SGB)
519 IVR™ and Zerofly® hermetic storage bags are currently available on the Zimbabwean market,
520 costing USD\$1.50 and \$2.00 in 2019, respectively. None of the hermetic bags are manufactured
521 locally in Zimbabwe. However, AgroZ bags and PICS bags are manufactured in Africa while
522 the others are manufactured outside Africa. Local manufacturing and wide availability of all
523 the bags may help lower the retail price and in turn, promote adoption of the technologies by
524 smallholder farmers in low and middle-income countries.

525 **5. Conclusion**

526 The current study showed the superiority of hermetic bags over the synthetic pesticide, Actellic
527 Gold Dust®, in protecting stored maize grain from insect attack under smallholder farming
528 conditions and management. The hermetic bags also maintained grain moisture content better
529 than the non-hermetic methods studied. There was no significant difference in efficacy between
530 any of the five hermetic bag brands that were trialled. Location affected the maize grain weight
531 loss, with Mbire district experiencing higher weight loss than Guruve district.
532 *Sitotroga cerealella*, *S. zeamais*, *T. castaneum* and *Cryptolestes* were the main insects that

533 contributed to high grain damage and weight loss for the three maize varieties in the untreated
 534 control and Actellic Gold Dust[®]. The white hybrid maize was significantly more insect-
 535 damaged than pVA biofortified orange maize and local maize variety – *Kanongo* in the
 536 untreated control and Actellic Gold Dust[®] treatments. The development of varieties less
 537 susceptible to storage insect pest infestation could help reduce postharvest losses. Location and
 538 variety had a significant effect on insect perforation holes in hermetic bag liners. Some of the
 539 hermetic bags were punctured by insects and rodents, presenting a challenge to hermetic bag
 540 efficacy, re-usability and life-span. The findings highlighted the critical importance of
 541 practicing good storage and homestead hygiene, rodent-proofing and control in storage
 542 facilities to reduce the likelihood of the hermetic bags being perforated and rendered
 543 ineffective. Repeated handling of some hermetic bag brands led to the bags splitting along their
 544 base seams and thus reduced their efficacy. Early treatment of grain with grain protectants as
 545 soon as possible after drying and shelling is recommended to optimize their effectiveness and
 546 retreatment may be necessary though it has cost and labour implications. The hermetic bag
 547 storage technology can be an effective and sustainable chemical-free alternative to synthetic
 548 pesticides to ensure food and nutrition security and is suitable for use by smallholder farmers
 549 in SSA in different agroecologies.

550

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567

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779 **Tables**

780 **Table 1. Maize storage treatments evaluated under smallholder farmer management in**
 781 **Guruve and Mbire districts, Zimbabwe**

| Category | Treatment/Trade Name | Description |
|--|--|--|
| Positive control (Registered synthetic pesticide) | Actellic Gold Dust [®] | A cocktail of pirimiphos-methyl 1.6% and thiamethoxam 0.36%; applied at 0.5 g/kg. |
| Hermetic storage technologies | Purdue Improved Crop Storage (PICS) bag | Two high-density polyethylene (HDPE) liners with 80 mm thickness fitted inside a third woven polypropylene bag. Oxygen transmission rate (OTR) not available. |
| | GrainPro Super Grain bag (SGB) IVR TM | Low-density polyethylene (LDPE) multi-layered single plastic liner with 78 ± 2 mm thickness used, fitted inside a polypropylene bag. Oxygen transmission rate (OTR) <3 cc/m ² per day. |
| | ZeroFly [®] hermetic storage bag | Insecticide-incorporated (deltamethrin applied at 3 mg/kg) polypropylene bags with hermetic HDPE liner inside with 65 mm thickness. OTR <1.5 cc/m ² per day. |
| | AgroZ [®] Ordinary bag | A polypropylene outer bag and a multi-layer inner liner (co-extruded combining HDPE and metallocene linear low density polyethylene - MLLDPE) with 90 mm thickness. OTR 2.2 cc/m ² per day. |
| | AgroZ [®] Plus bag | A polypropylene outer bag and a multi-layer inner liner. The multi-layer liner with 90 mm thickness includes a central layer incorporating a repellent insecticide (alpha-cypermethrin at 3 mg/kg) sandwiched between two barrier layers. OTR 2.2 cc/m ² per day. |
| Negative control | Untreated | Untreated grain in a polypropylene bag |

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783 **Table 2. Overall site, season, treatment, storage time and varietal effects on mean insect**
 784 **grain damage, grain weight loss-and moisture content**

| Factor | | Mean grain damage (%±SEM) | Mean grain weight loss (%±SEM) | Mean grain moisture content (%±SEM) |
|------------------------------------|---|------------------------------|-----------------------------------|--|
| Site (n=840) | Guruve | 25.5±0.72a | 2.7±0.16a | 10.7±0.60b |
| | Mbire | 24.6±0.69a | 3.2±0.15b | 10.4±0.02a |
| | P value | 0.393 | 0.025 | <0.001 |
| | F _{1,1665} | 0.73 | 5.06 | 112.92 |
| Season (n=840) | 2017/18 | 34.6±0.60b | 4.0±0.14b | 10.9±0.02b |
| | 2018/19 | 15.5±0.65a | 1.8±0.15a | 10.2±0.02a |
| | P value | <0.001 | <0.001 | <0.001 |
| | F _{1,1665} | 469.52 | 113.78 | 546.64 |
| Treatment (n=240) | Actellic Gold Dust® | 39.0±1.70b | 4.9±0.38b | 10.7±0.05b |
| | ZeroFly® hermetic storage bags | 19.2±0.89a | 1.9±0.13a | 10.5±0.03a |
| | AgroZ® Plus bag | 17.8±0.78a | 1.9±0.12a | 10.5±0.03a |
| | AgroZ® Ordinary bag | 18.5±0.87a | 1.9±0.14a | 10.5±0.03a |
| | Purdue Improved Crop Storage (PICS) bag | 18.2±0.87a | 1.8±0.13a | 10.5±0.03a |
| | GrainPro Super Grain bag (SGB) IVR™ | 18.7±0.89a | 2.0±0.14a | 10.5±0.03a |
| | Untreated control | 44.7±1.53c | 6.2±0.50c | 11.3±0.05b |
| | P value | <0.001 | <0.001 | <0.001 |
| F _{6,1665} | 104.08 | 48.25 | 7.80 | |
| Storage time (weeks) (n=336) | 0 | 15.8±0.56a | 2.2±0.18a | 10.4±0.03a |
| | 8 | 22.4±0.89b | 2.1±0.12a | 10.3±0.03a |
| | 16 | 27.2±1.11c | 2.4±0.20ab | 10.5±0.03b |
| | 24 | 25.8±1.13c | 2.9±0.19b | 10.6±0.04b |
| | 32 | 33.4±1.44d | 5.0±0.39c | 10.6±0.03b |
| P value | <0.001 | <0.001 | <0.001 | |
| F _{4,1665} | 37.33 | 25.78 | 25.01 | |
| Variety (n=560) | White hybrid (SC719) | 30.5±0.90b | 3.6±0.18b | 10.5±0.02a |
| | pVA biofortified orange (ZS242) | 21.3±0.76a | 2.5±0.17a | 10.6±0.03a |
| | Local variety - Kanongo | 23.4±0.87a | 2.6±0.20a | 10.6±0.03a |
| | P value | <0.001 | <0.001 | 0.062 |
| F _{2,1663} | 32.91 | 11.50 | 2.79 | |

785 Data were presented as means±standard error of the means

786 n* is the product of interactions between all the factors analysed. For each factor, means within a
 787 column were compared and separated using Tukey's test at $p < 0.05$ and different letters indicate
 788 significant differences.

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790 **Table 3. Factor interactions of mean insect grain damage, grain weight loss and**
 791 **moisture content**

| Interaction | P and F Values | | |
|------------------------------|-----------------------------|----------------------------|-----------------------------|
| | Grain damage | Weight loss | Moisture Content |
| Site x season | <0.001; $F_{1,1251}=310.63$ | 0.022; $F_{1,1251}=5.29$ | <0.001; $F_{1,1251}=70.17$ |
| Site x variety | <0.001; $F_{2,1251}=428.53$ | <0.001; $F_{2,1251}=57.21$ | <0.001; $F_{2,1251}=117.32$ |
| Site x treatment | <0.001; $F_{6,1251}=74.92$ | 0.473; $F_{6,1251}=0.93$ | <0.001; $F_{6,1251}=23.99$ |
| Site x storage time | <0.001; $F_{4,1251}=6.05$ | <0.001; $F_{4,1251}=8.33$ | <0.001; $F_{4,1251}=17.79$ |
| Season x variety | <0.001; $F_{2,1251}=216.65$ | <0.001; $F_{2,1251}=20.74$ | <0.001; $F_{2,1251}=87.48$ |
| Season x treatment | <0.001; $F_{6,1251}=3.92$ | 0.002; $F_{6,1251}=3.41$ | 0.949; $F_{6,1251}=0.28$ |
| Season x storage time | <0.001; $F_{4,1251}=52.30$ | 0.003; $F_{4,1251}=4.06$ | <0.001; $F_{4,1251}=9.03$ |
| Season x site x treatment | <0.001; $F_{6,1251}=5.54$ | 0.020; $F_{6,1251}=2.52$ | 0.782; $F_{6,1251}=0.53$ |
| Season x site x variety | <0.001; $F_{2,1251}=45.33$ | 0.001; $F_{2,1251}=6.87$ | 0.462; $F_{2,1251}=0.77$ |
| Season x site x storage time | <0.001; $F_{4,1251}=11.74$ | 0.031; $F_{4,1251}=2.67$ | 0.528; $F_{4,1251}=0.80$ |
| Site x time x variety | <0.001; $F_{8,1251}=14.20$ | 0.018; $F_{8,1251}=2.33$ | <0.001; $F_{8,1251}=16.07$ |
| Site x treatment x variety | <0.001; $F_{12,1251}=14.62$ | 0.261; $F_{12,1251}=1.22$ | 0.013; $F_{12,1251}=2.13$ |

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808 **Table 4. Overall site, season, treatment and varietal effects on mean number of insect**
 809 **perforation holes on different hermetic bag brands liners after 32 weeks' storage**

| Factor | | Mean number of insect perforating holes * |
|-----------|---|---|
| Site | Guruve | 0.07±0.16a (0.3) |
| | Mbire | 0.59±0.63a (12.6) |
| | P value | <0.001 |
| | F _{1,216} | 103.09 |
| Season | 2017/18 | 0.33±0.08b (0.3) |
| | 2018/19 | 0.33±0.23a (0.3) |
| | P value | 0.996 |
| | F _{1,216} | 0.00 |
| Treatment | ZeroFly® hermetic storage bags | 0.37±1.16a (9.9) |
| | AgroZ® Plus bag | 0.34±0.43a (3.5) |
| | AgroZ® Ordinary bag | 0.24±0.48a (4.9) |
| | Purdue Improved Crop Storage (PICS) bag - Inner | 0.44±0.52a (12.2) |
| | Purdue Improved Crop Storage (PICS) bag - Outer | 0.32±0.65a (5.6) |
| | GrainPro Super Grain bag (SGB) IVR™ | 0.25±0.40a (2.5) |
| | P value | 0.192 |
| | F _{5,216} | 1.50 |
| Variety | White hybrid (SC719) | 0.21±0.62a (5.2) |
| | pVA biofortified orange (ZS242) | 0.20±0.34a (1.4) |
| | Local variety - <i>Kanongo</i> | 0.58±0.50b (12.6) |
| | P value | <0.001 |
| | F _{2,216} | 24.23 |

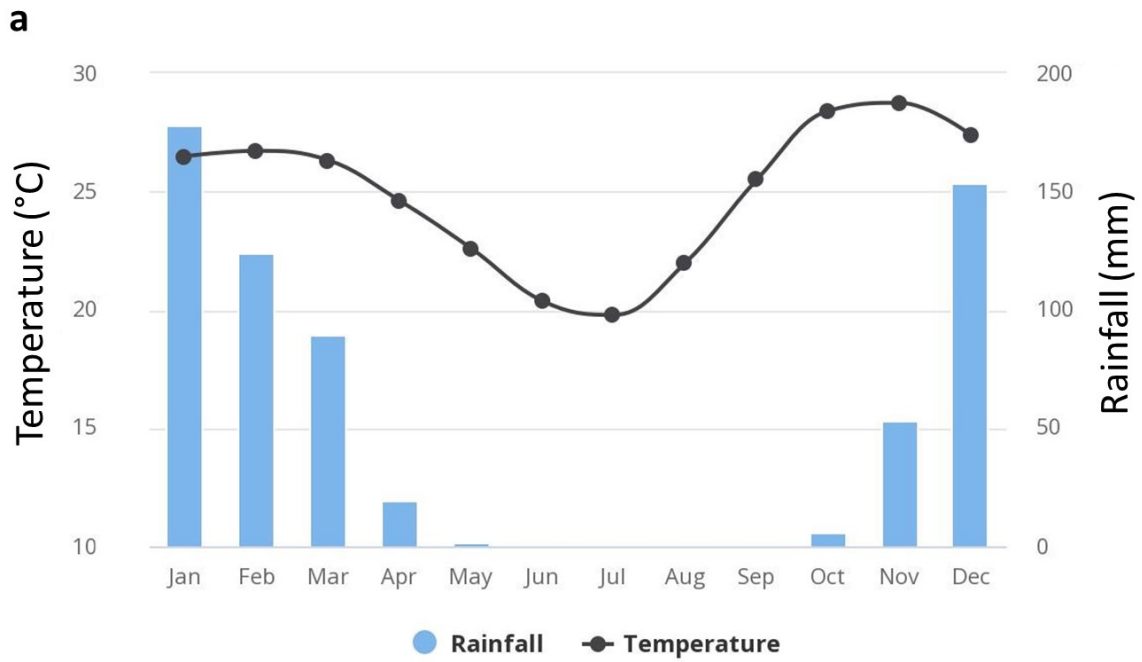
810 Data were presented as means±standard error of means. For each factor, means within a column were
 811 compared and separated using Tukey's test at p<0.05 and different letters indicate significant
 812 differences.

813 Key: Data in parenthesis denote means of untransformed data. *All data were transformed using log
 814 (x+1)

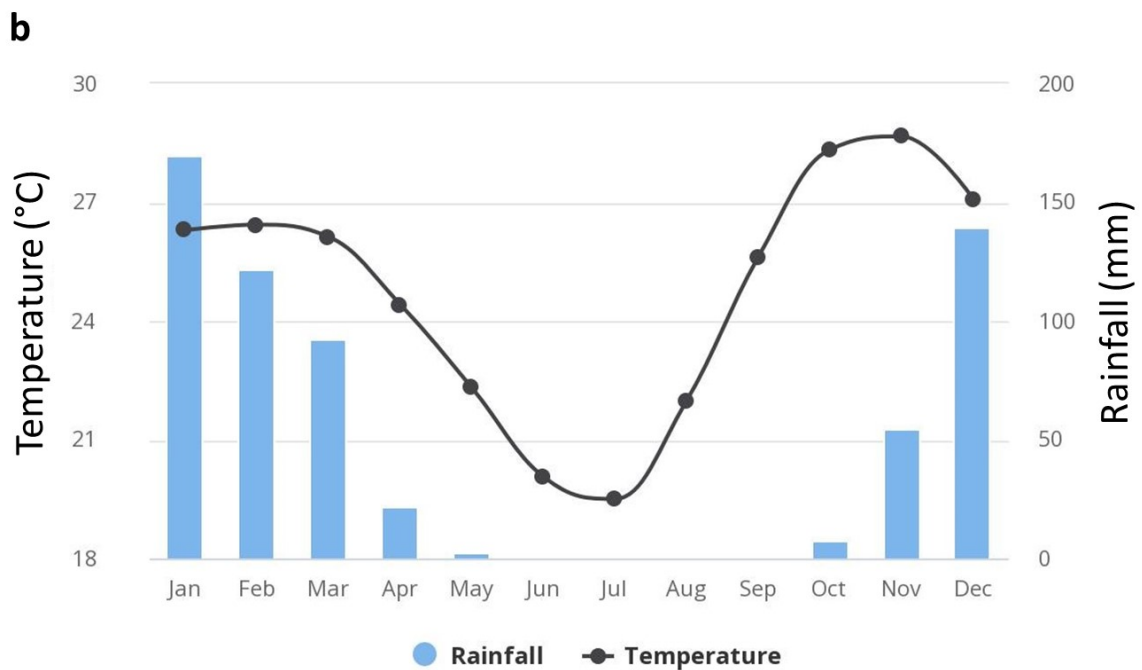
815

816 **Figures**

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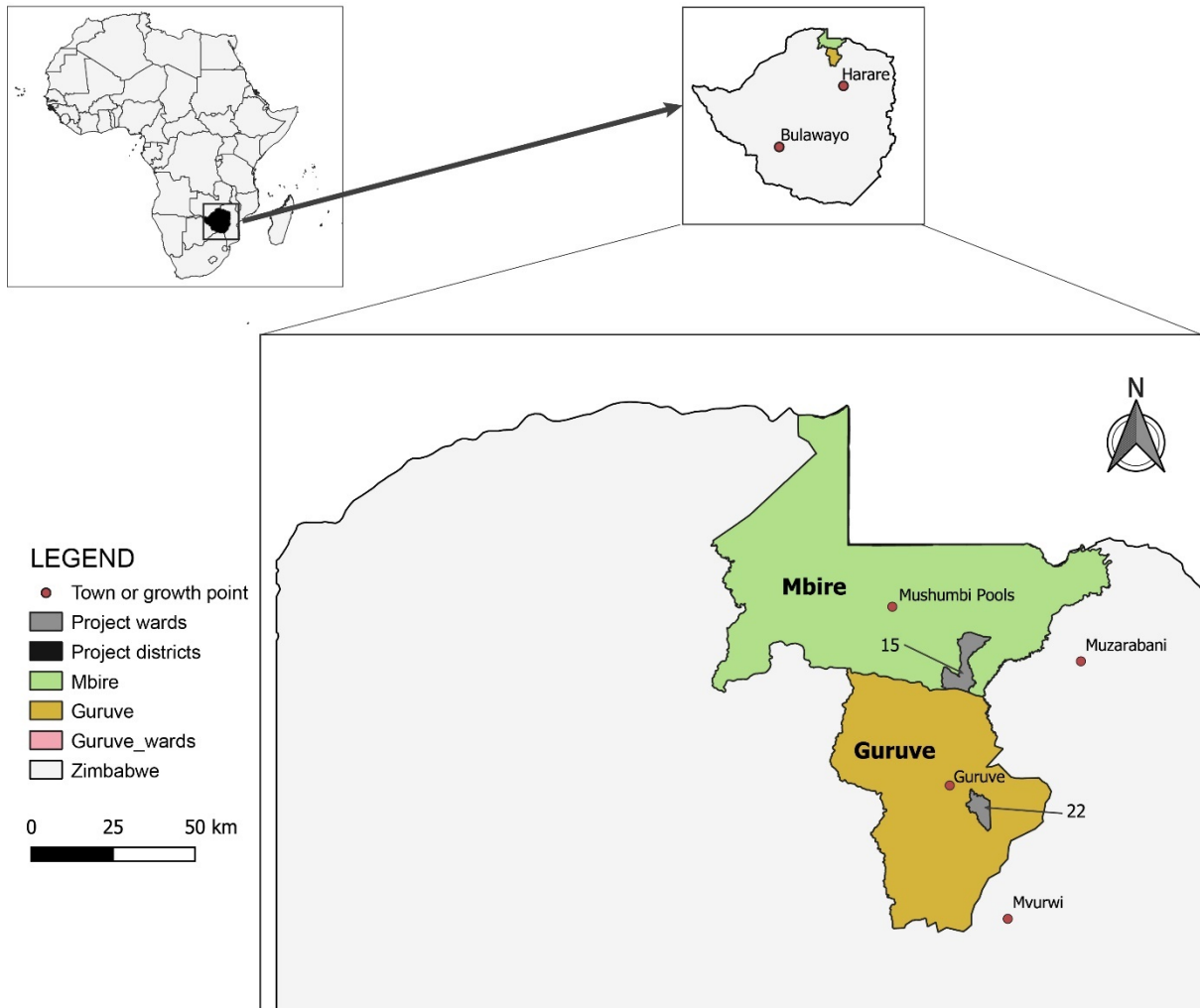


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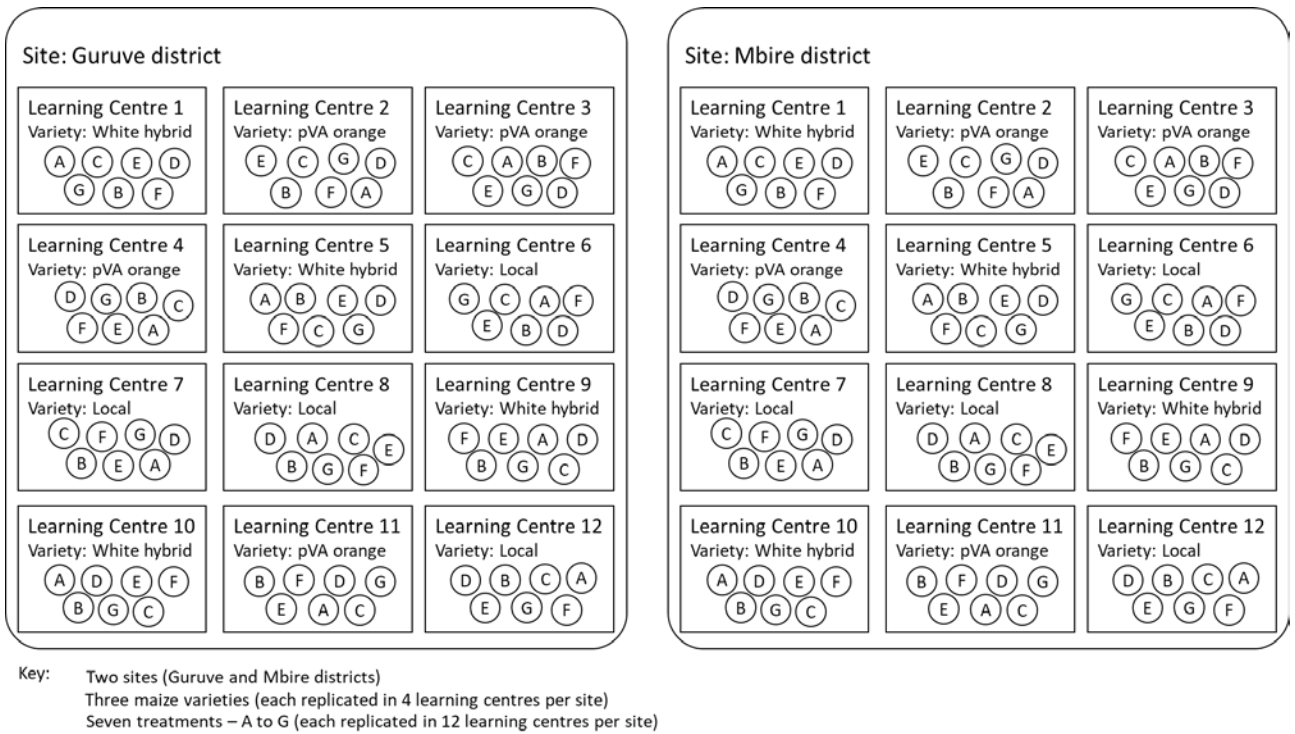
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820 **Figure 1: Average monthly temperature and rainfall in the trial locations in Zimbabwe:**
 821 **(a) Mbire district and (b) Guruve district for 1991-2016** (Source: World Bank Group
 822 Climate Change Knowledge Portal, 2021)



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824 **Figure 2: Map showing Guruve (Ward 22) and Mbire (Ward 15) districts; the focal study**
825 **areas in Zimbabwe**



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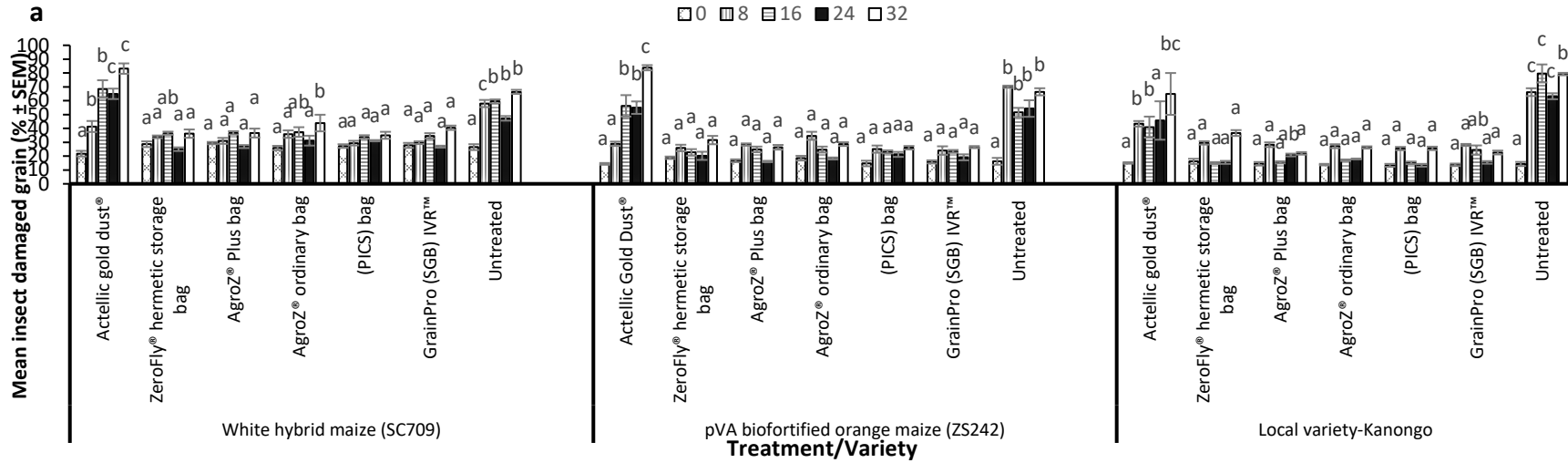
827 **Figure 3: Experimental layout of the study**



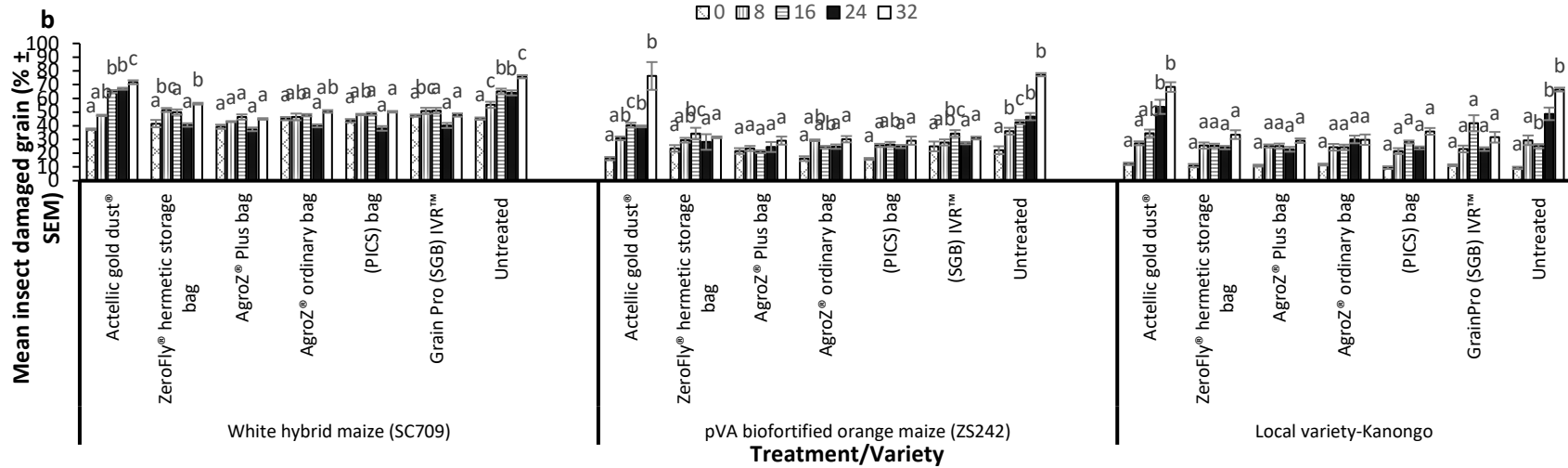
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829 **Figure 4: Typical store used in the field study: (a) Interior of the store and layout of the**
 830 **treatments (b) full view of the structure of the store also showing learning together with**
 831 **farmers and local agricultural extension staff.**

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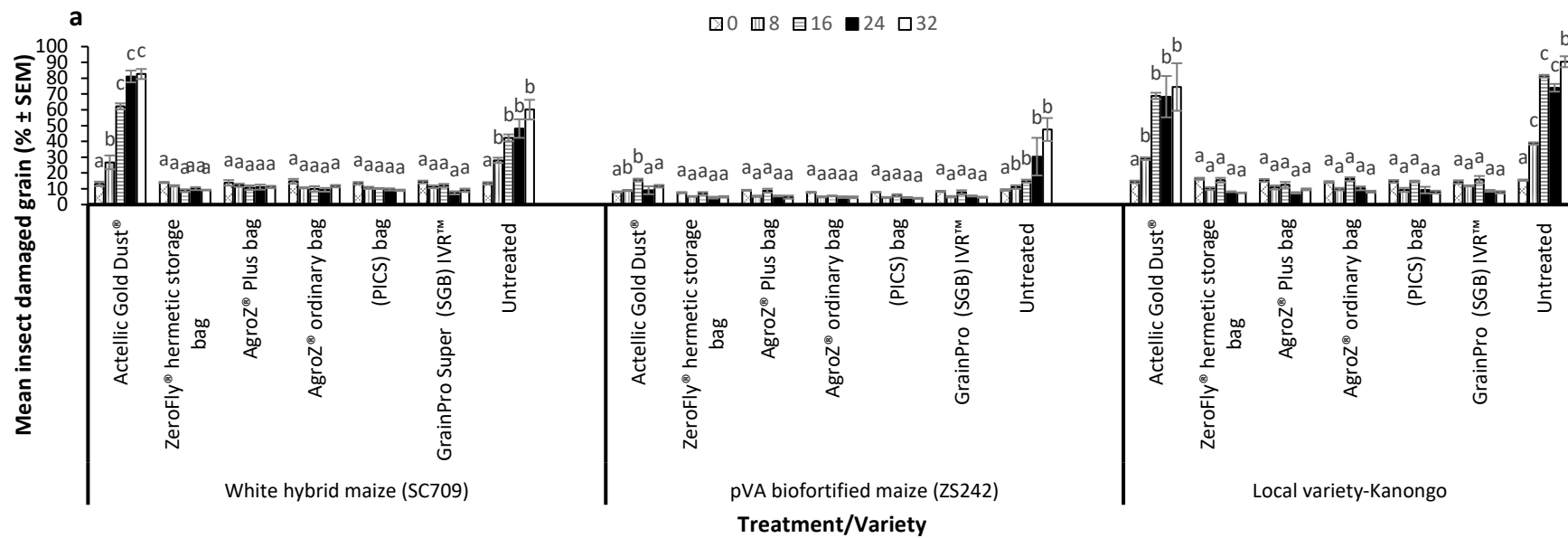


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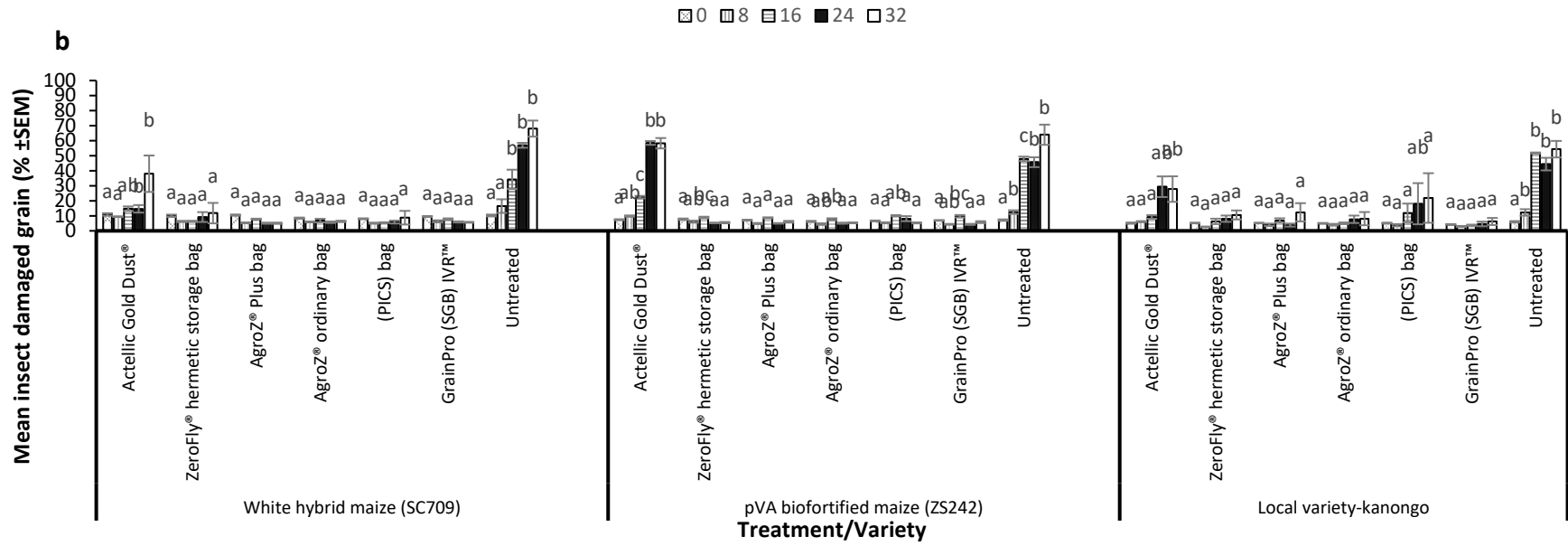


834 **Figure 5: Mean percentage insect grain damage (\pm SEM) for three different maize varieties stored on-farm using different**
 835 **treatments for a 32-week period in a) Gुरुve district during 2017/18 storage season (n=4), b) Mbire district, 2017/18 (n=4).**

836 Key: PICS = Purdue Improved Crop Storage; GrainPro (SGB) IVR™ = GrainPro Super Grain Bag IVR™



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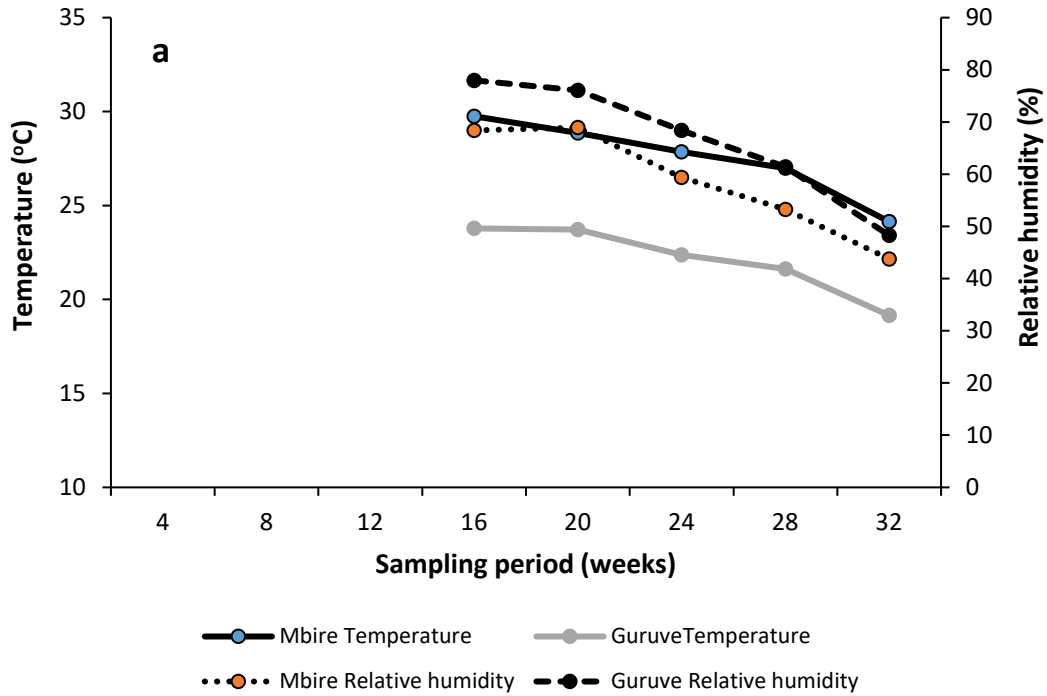


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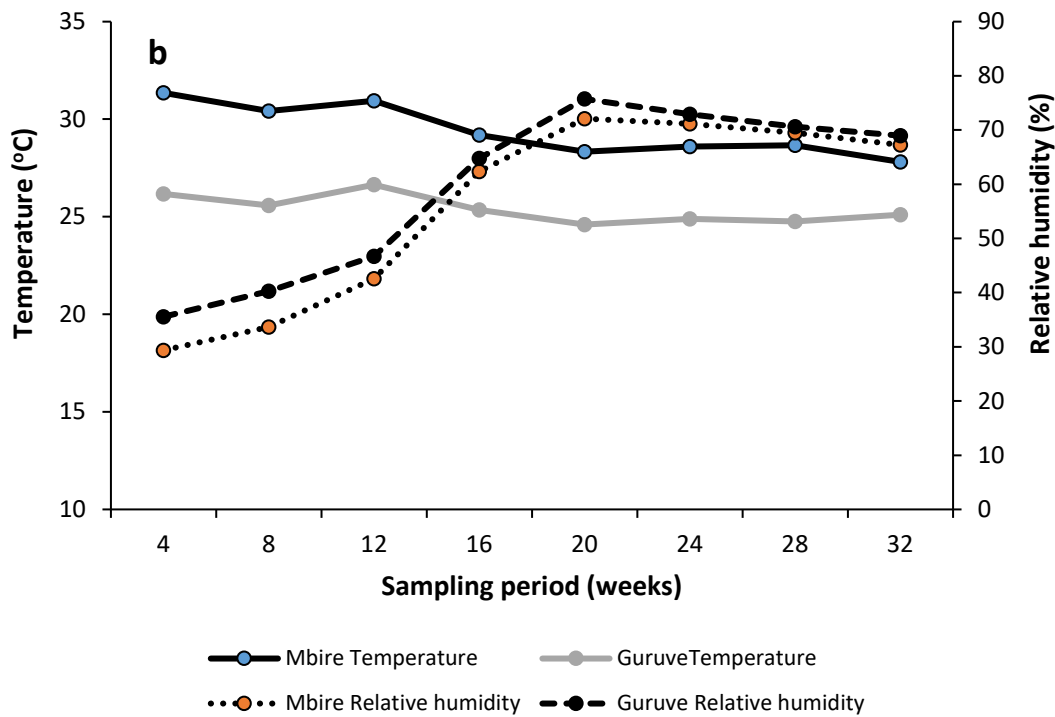
839 **Figure 6: Mean percentage insect grain damage (\pm SEM) for three different maize varieties stored on-farm using different treatments**
 840 **during a 32-week period in a) Gurusu district, 2018/19 (n=4), b) Mbire district, 2018/19 (n=4).**

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845 **Figure 7: Mean temperatures (°C) and relative humidity (%) averaged at 4-week intervals,**
 846 **during the (a) 2017/18 and (b) 2018/19 storage seasons in Guruve and Mbire districts of**
 847 **Zimbabwe. During the 2017/18 storage season, it was only possible to take measurements**

848 **from week 16 to 32 (December 2017 to May 2018) whereas in the 2018/19 storage season**
849 **measurements were from 0 to 32 weeks (September 2018 to April 2019)**