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1 **Exposure to air pollutants and heat stress among resource-poor women entrepreneurs**  
2 **in small-scale cassava processing**

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13

14 **Abstract**

15 Exposure to air pollutants and heat stress from traditional cooking fires is the leading cause of  
16 mortality and morbidity in low- and middle-income countries globally and have an adverse  
17 effect on the environment. According to the World Health Organisation, 3.8 million people die  
18 annually prematurely from illness related to household air pollution. Families living in poverty  
19 are at the highest risk, especially women and children. In this study, exposure to particulate  
20 matter (PM<sub>2.5</sub>, and PM<sub>10</sub>), carbon monoxide (CO) and Nitrogen dioxide (NO<sub>2</sub>) were measured  
21 among resource-poor women cassava processors. The test locations were chosen in the peri-  
22 urban settlements of Abeokuta in the Ogun State of Nigeria, where household women  
23 entrepreneurs roast *garri* (granulated cassava) for sale in the local market. The measurements  
24 were taken for two types of stoves which are generally existing in the study location. First a  
25 rectangular stove (RS) with two operators, and second a circular stove (CS) with one operator,  
26 both stoves used wood as fuel. The emissions were compared with a modern mechanical  
27 liquified petroleum gas burner based *garri* roaster (GS).

28 Hours spent per day in front of *garri* stoves ranged from 6 to 12 hours for both stoves, with a  
29 frequency of 1 to 3 days of operation per week. It was found that CS operators were spending  
30 significantly more time in producing *garri*, which is due to the low capacity of the CS. Average  
31 PM<sub>2.5</sub> concentration for RS and CS were 381 and 273 µg/m<sup>3</sup> respectively, estimated to be 21

32 and 41  $\mu\text{g}/\text{m}^3$  on an annual mean level basis. Similarly, for  $\text{PM}_{10}$  the mean concentration levels  
33 were 1580 and 594  $\mu\text{g}/\text{m}^3$  for RS and CS, respectively. The annual mean levels for  $\text{PM}_{10}$  were  
34 about 89  $\mu\text{g}/\text{m}^3$  for both types of stoves. CO exposure during *garri* processing was up to five  
35 times higher than the recommended concentrations with a four-hour mean of 48 and 50  $\text{mg}/\text{m}^3$   
36 for RS and CS stove respectively.  $\text{NO}_2$  levels were very low,  $\sim 0$  ppm.

37 This investigative research concluded that wood-fired small-scale *garri* producers in Nigeria  
38 are exposed to very unhealthy levels of PM, CO and thermal stress. The concentrations levels  
39 of both PM and CO were exceeding the global as well as Nigerian ambient air quality standard  
40 regulations. Along with air pollution, thermal stress was a significant issue, which is known to  
41 exacerbate the negative effect of air pollution on the human body.

42 **Keywords** *Particulate matter; Carbon monoxide; Heat stress; Food-processing; Firewood*  
43 *stoves*

## 44 **1. Introduction**

45 Occupational health and safety-related research and prevention in low- and middle-income  
46 countries (LMIC) have mostly focused on large scale industries (Ajayi 2017; McCann 1996;  
47 Osei Tutu and Anfu 2019). Although being a vital part of the food delivery system, the informal  
48 sector such as home-based small-scale cottage food processing industries is consistently  
49 neglected by policymakers. A high proportion of these small-scale enterprises generally use  
50 solid biomass fuel such as wood, animal dung, charcoal, crop wastes and coal, resulting in  
51 exposure to health-damaging particulate matter and greenhouse gases. Examples of such  
52 small-scale enterprises can include street food vending, fish smoking, drying, palm oil  
53 production and roasting operations in LMIC (Ajayi 2017). As many of these workers are  
54 women, they are likely to have with them infants and young children who are exposed to  
55 dangerous levels of air pollutants. It is estimated that globally about three billion people are  
56 exposed to pollution associated with burning of biomass especially in LMIC, resulting in 2.9  
57 million deaths annually, and significant damage to health, environment and economy

58 (Simkovich et al. 2019). Although these figures are mostly collected for household air  
59 pollution, they may also include many individuals who depend on biomass fuels to earn a living  
60 by processing food products at small-scale.

61 Cassava tuber processing into *garri*, (a fermented and roasted granular cassava staple food  
62 product) is an excellent example of small-scale food processing industry in LMIC, which  
63 involve a considerable amount of solid biomass fuel burning. It is an important staple in West  
64 Africa, where per capita consumption is more than 120 kg per year (Anyanwu et al. 2015;  
65 Okafor et al. 1998). The estimate suggests that cassava and its processed products supply about  
66 300 kcal/capita/day in Nigeria of which *garri* is the foremost contributor (Chilaka et al., 2018;  
67 FAO, 2018). *Garri* processing and distribution provide livelihoods to millions of farmers,  
68 household processors, processing equipment manufacturers, transporters, and traders (Okafor  
69 et al., 1998). Some estimate suggests that up to 5 million *garri* processors exist in Nigeria  
70 (Anyanwu et al., 2015). Processing is primarily dominated by women at household and cottage  
71 industry level. The sheer scale of *garri* production is such, that thousands of tonnes of *garri*  
72 are produced at small-scale levels with daily processing capacity as low as 50 to 100 kg.

73 Although, mechanised *garri* roasting equipment based on diesel and gas burners are developed  
74 and various pilot plants have been established in Nigeria, the traditional micro (household) and  
75 small processing enterprises are the most common producers of *garri* in rural as well as urban  
76 areas (Akinbami and Momodu 2013; Anyanwu et al. 2015; Ceceiski 1995). In these micro and  
77 small processing enterprises, solid biomass fuel (mostly wood and crops residues) is the  
78 common fuel source (Ifegbesan et al. 2016). The roasting process in *garri* production is an  
79 energy-intensive method requiring about 1 kg of wood (~18 MJ) per 4 kg *garri* (Ceceiski,  
80 1995). In Nigeria, more than 66% of the households depend on the solid biomass as fuel  
81 (Nigeria Demographic Health Survey, 2013). This figure rises to 80% in rural and peri-urban  
82 areas (Dutta et al. 2018; Ifegbesan et al. 2016). The primary reason for the use of these fuels is  
83 low cost, availability and inadequate regulatory environment.

84 Some of the major pollutants which result from incomplete and inefficient combustion of solid  
85 biomass are particulate matter (PM) (especially fine particles  $< 2.5 \mu\text{m}$  of aerodynamic  
86 diameter), carbon monoxide (CO) and oxides of nitrogen (NO<sub>x</sub>) (Nayek and Padhy 2018).  
87 Long term exposure to these pollutants above the safe concentration's levels (Table 1), can  
88 cause respiratory problems, low birth weights, lung cancer, ocular ailments, and increased  
89 susceptibility to infectious diseases such as tuberculosis (Dutta et al. 2018; Ifegbesan et al.  
90 2016; Obaseki et al. 2017; Olopade et al. 2017). Women and children are at higher risk, as  
91 already mentioned, they are the ones involved in the roasting part of *garri* production  
92 (Akinbami and Momodu 2013). Moreover, the burning of biomass-based fuel has direct  
93 implications for deforestation and climate change.

94 Fine particles ( $\leq \text{PM}_{2.5}$ ) are in particular a cause of concern due to their accumulative nature  
95 which can initiate acute lower respiratory infection in young children ( $< 5$  years), and  
96 obstructive pulmonary disease, heart diseases, lung cancer and stroke in adults ( $> 25$  years)  
97 (Etchie et al. 2017).  $\text{PM}_{2.5}$  can pass the lungs barrier and enter the bloodstream. In a cross-  
98 sectional study, Ofori et al., (2018), found an inherent association of biomass-based fuel  
99 pollution with increased blood pressure leading to cardiovascular disorders among rural-  
100 dwelling women in southern Nigeria. A clean-stove intervention experiment displayed reduced  
101 cardiovascular stress and prothrombotic effects from decreased household air pollution in  
102 pregnant women in Ibadan, Nigeria (Olopade et al. 2017). Akinbami and Momodu, (2013)  
103 during a survey conducted in Osun State, Nigeria reported that about 73% of the rural women  
104 in Nigeria are involved in *garri* and palm oil production using firewood stoves causing health  
105 and environment problems. Nigeria ranks 4<sup>th</sup> after China, India and Pakistan in the list of top  
106 20 countries with the highest annual premature mortality attributed to  $\text{PM}_{2.5}$  for population  $< 5$   
107 and  $\geq 30$  years old. Countries like Nigeria are at much higher risk as the natural sources of PM  
108 such as dust from the Saharan desert can overwhelm the anthropogenic PM generation  
109 (Giannadaki et al. 2016). CO is produced when fuels containing carbon such as wood is burnt

110 with inadequate oxygen to convert all the carbon into carbon dioxide. The major health effects  
111 in terms of CO exposure are related to the reduced ability of red blood cells to take up oxygen  
112 from the lungs leading to a wide range of symptoms. Moreover, higher levels of CO are also  
113 known to contribute to the formation of tropospheric ozone, also known as ground-level ozone.  
114 Tropospheric ozone is an air pollutant, which occurs when nitrogen oxides, CO and volatile  
115 organic compounds react in the atmosphere in the presence of sunlight. National estimates of  
116 exposure to PM and CO and its impact on health and economy is still deficient in developing  
117 countries like Nigeria. Such information, typically lacking at the local level is a major  
118 hindrance towards employing any mitigation and intervention strategy (Akinbami and  
119 Momodu 2013; Etchie et al. 2017). The extent of research and development in the area of  
120 personal exposure to household air pollution in SSA (Sub-Saharan Africa) has been extremely  
121 limited, where most epidemiological studies have relied on indirect methods and proxies of  
122 exposure (Okello et al. 2018).

123 Along with pollutants mentioned above, another factor which may play a significant role in  
124 health is heat stress, particularly in hot and humid climates of tropics (Hyatt et al. 2010). When  
125 subjected to heat stress, the human body thermoregulation system attempts to enhance heat  
126 loss, this response can sustain a strain on the body, which can cause heat illness (Parson 2003).  
127 Environmental studies have proved that extreme heat exposure can increase mortality (Afshari  
128 and Shirali 2019; Kakaei et al. 2019). Heat stress is known to cause a range of symptomatic  
129 exhaustion such as heat cramps, heat stroke, poor concentration, fatigue, and reduced  
130 productivity in terms of loss in production and income (Kjellstrom et al. 2009; Parson 2003).  
131 Apart from increase core body temperature, dehydration and inadequate liquid intake is also a  
132 major driver of clinical diseases (chronic kidney diseases). A recent review by Kakaei et al.,  
133 (2019) reveals that research and development on heat stress are rather limited to developed  
134 countries, and very little work on this aspect has been done in developing world, especially in  
135 SSA. Hence, an attempt was made to calculate the heat stress index for the *garri* processors by

136 recording temperature and humidity surrounding the *garri* processing unit. It is principally  
137 important, as most of the *garri* processors are directly exposed to heat from roasting equipment  
138 in addition to already hot and humid conditions prevailing in the tropics.

139 In this study, a series of uninhibited field measurements of PM<sub>2.5</sub> and PM<sub>10</sub>, CO and NO<sub>2</sub> were  
140 recorded for two types of build-in-place (not movable) *garri* stoves used commonly among  
141 resource-poor women entrepreneurs, in peri-urban settlements of Ogun state, Nigeria. The  
142 objective was to understand the personal occupational exposure to the women operators, rather  
143 than overall pollution emission from burning wood in *garri* stoves. The concentrations of these  
144 pollutants were compared with a modern mechanical liquified petroleum gas burner based  
145 *garri* roasters and recommendations for reducing the health impact of PM and CO on women  
146 and children was looked at. Moreover, an investigation was made if CO measurement using  
147 low-cost personal monitors can be a proxy to estimate exposure to PM<sub>2.5</sub>, as some of the  
148 previous studies have shown a significant correlation between CO and PM<sub>2.5</sub> concentrations  
149 (McCracken and Smith, 1998; Roden et al., 2009).

150 Results of this study would assist in understanding more accurate personal exposure levels  
151 among the selected group of women and help develop future intervention programs. Also, the  
152 aim is to emphasise the role of women in energy policy and research in LMIC.

## 153 **2. Methodology**

### 154 **2.1. Study area and survey design**

155 The study was conducted during the month of January 2019 (dry season) in the peri-urban areas  
156 of Abeokuta city in Nigeria. Abeokuta is the largest city and the state capital of Ogun state in  
157 south-western Nigeria. The population of the city and its surroundings is about 450,000. The  
158 geography of Abeokuta lies in the fertile country of wooded savannah. Cassava, cotton, maize,  
159 palm oil and yams are some of the major crops grown and processed in and around the city.  
160 The precise location of the surveyed sites is shown in Figure 1.

161 Before measurements for PM, CO and NO<sub>2</sub> were conducted a field survey in the form of the  
162 personal interviews was carried out among the selected *garri* processors. The personal  
163 interviews were based on a semi-structured questionnaire to understand the type of fuel used,  
164 structure of the kitchen, daily/weekly *garri* roasting patterns, seasonal changes in patterns and  
165 identify if the locations are in proximity of a major source of emissions such as highway and a  
166 power plant, which can influence the emissions readings.

167 A total of 11 resource-poor women entrepreneurs involved in the processing of *garri* for market  
168 sale were selected from three different settlements in the peri-urban area of Abeokuta, Nigeria.  
169 Previous studies have shown that low socioeconomic status communities tend to have higher  
170 exposure to air pollutants (Obaseki et al. 2017; Zhou et al. 2011) due to lack of consistent  
171 physical access to clean fuels. The selection was based on the *garri* making facilities which  
172 used biomass fuel (wood). The selected processing systems were further divided based on the  
173 type of build-in-place stoves they were using (figure 2), namely single operator round pan stove  
174 (CS) and a double operator rectangular pan stove (RS). For comparison, reading from a natural  
175 gas burner stove (GS) was also recorded.

## 176 **2.2. Instrumental setup and data collection**

177 The concentrations of particulate matter with an aerodynamic diameter smaller than 2.5 µm  
178 (PM<sub>2.5</sub>) and 10 µm (PM<sub>10</sub>) was measured in µg/m<sup>3</sup> at one-minute intervals by a particle counter  
179 PCE-PCO2 (PCE Instruments GmbH, Deutschland). Apart from PM, temperature and  
180 humidity were also recorded with the PCE-PCO2. Real-time CO levels were measured every  
181 minute using portable dataloggers EL-USB-CO300 (Lascar Electronics Ltd, UK), with a  
182 measurement range of 0-1000 ppm and a resolution of 0.5 ppm, same sensors for CO have been  
183 used previously by Okello et al., (2018), and have been found suitable and accurate for the field  
184 measurement. NO<sub>2</sub> was measured by Gasman NO<sub>2</sub> (Crowcon, Oxfordshire, UK). The CO  
185 concentrations were converted into mg/m<sup>3</sup> by using the conversion factor of 1 ppm = 1.1642  
186 mg/m<sup>3</sup> (EC 2014).

187 Previous studies show that time-weighted average area concentration of the major pollutants  
188 may not reflect the personal exposure accurately (Nayek and Padhy 2018), hence rather than a  
189 24 h exposure period, the personal exposure is better to measure during the cooking period,  
190 when women and children are present in the processing area. Hence, measurements were  
191 recorded based on the ‘breathing zone sampling’ method, where static sensor set-up (consisting  
192 of PM<sub>2.5</sub>, PM<sub>10</sub>, CO, NO<sub>2</sub> data logger) placed in such a way (figure 3) that it mimics the sitting  
193 position of the processors. The CO sensors were set up in two different configurations, apart  
194 from the static sensor set-up, a personal CO data logger (EL-USB-CO300) was provided to the  
195 operator to clip onto clothing as close to the face as possible.

196 During the *garri* processing, it was observed that when the smoke became too thick and intense,  
197 the *garri* worker (wearing the CO personal sensor) would lean away from the roaster and if  
198 necessary, stand up and temporarily move away. Therefore, the interest was to see how the  
199 readings of the static and personal CO sensors differed.

### 200 **2.3. Data analyses and statistics**

201 Annual personal exposure levels ( $PE_{Annual}$ ) of *garri* processors were estimated using equation  
202 1 (Harrison et al. 2002; Hwang et al. 2018).  $C_m$  and  $t_m$  are four hourly mean concentration (for  
203 PM and CO ( $\mu\text{g}/\text{m}^3$ )) and time spent (hours) in the microenvironment (m) respectively. In this  
204 study, one microenvironment was considered which is a *garri* processing unit, and  $t_m$  is the  
205 average time spent at the *garri* processing centre annually.

206

$$207 \quad PE_{Annual} = \frac{C_m \times t_m}{h_{Annual}} \dots \dots \dots (1)$$

208  $h_{Annual} = \text{number of hours in a year (factor value} = 8760)$

209 Thermal heat stress in terms of the temperature-humidity index (referred to as heat index,  
210 thereafter)  $HI_c$  was calculated using equation 2 (Brooke Anderson et al. 2013; Costanzo et al.



211 2006). In the absence of a WBGT (Wet Bulb Globe Temperature), the heat index is the best  
212 possible heat screen measure (Hyatt et al. 2010).

213 
$$HI_c = (T - 0.55) \left( 1 - \left( 0.001 \times \left( \frac{R}{100} \right) \times (T - 14.5) \right) \right) \dots \dots \dots (2)$$

214 Where, T = Dry bulb temperature in °C

215 R = Relative humidity in %

216 Mass concentration of the PM and CO was illustrated by the descriptive statistics like mean,  
217 and standard mean error. Data distributions of the pollutants were represented through a  
218 Boxplot with whiskers. One-way analysis of variance was conducted for testing the significant  
219 differences among samples. A linear regression model was developed to understand if the  
220 correlation between CO and PM<sub>2.5</sub> is high enough to use relatively cheap CO sensor data as a  
221 tool to estimate PM<sub>2.5</sub> concentrations. SigmaPlot 12.0 (Systat Software GmbH, Erkrath,  
222 Germany) was used to do all statistical analysis and preparing graphs.

### 223 3. Results

#### 224 3.1. Kitchen arrangement and roasting frequencies

225 The descriptive information from the *garri* roaster survey questionnaire is summarized in table  
226 2. All the stoves used locally procured wood as fuel to roast *garri*. The majority (70%) of the  
227 kitchen arrangements were open from all sides (no sidewalls), hence ventilation can be  
228 considered very good for all kitchen arrangement. However, the triangular cone roof lack any  
229 passage for the smoke directly from the rooftop. The seasonal patterns in *garri* roasting seemed  
230 to not differ drastically, where eight out of eleven respondents did not report any changes in  
231 the frequency and duration of *garri* processing. The most common unit used to compare  
232 exposure to air pollutants is based on exposure over the time period of one year, hence we  
233 estimated the exposure on a yearly basis. On average, each CS operator spent 11.25 hours in a  
234 day, with a frequency of 2.25 days per week, accounting for an estimated 1,316 hours of

235 exposure per year. For RS, the exposure per year was 496 hours due to large pan size, which  
236 enabled reaching the desired quantities of *garri* produced in less time.

237 During the survey, it was also observed that young children were accompanying most of the  
238 women *garri* processors, putting them at a higher risk of air pollution and heat exposure.

### 239 **3.2. Particulate matter exposure**

240 The data from the *garri* processing units (figure 4), shows that maximum exposure of PM for  
241 both PM<sub>2.5</sub> and PM<sub>10</sub> was attributed to the RS, which is probably associated with the size of the  
242 stove and amount of wood burning is much higher than the CS. We also compared these values  
243 to ambient conditions (place away from any active source of pollution, or when no fuel was  
244 burning), and the average values of PM<sub>2.5</sub> and PM<sub>10</sub> were 49 and 142 µg/m<sup>3</sup> respectively. This  
245 shows that the ambient PM concentrations are in general also higher than the recommended  
246 WHO values (Table 1) in peri-urban environments. We speculate that the higher ambient  
247 conditions might be caused by the present weather conditions because the survey was  
248 undertaken during the Harmattan. This is a season in the West African subcontinent, which  
249 occurs between the end of November and the middle of March. It is characterized by the dry  
250 and dusty northeasterly trade wind which blows from the Sahara Desert over West Africa into  
251 the Gulf of Guinea. Figure 5 provides a snapshot of the four-hour measurement window for  
252 PM and compare it with the recommended WHO values. The PM concentrations which the  
253 *garri* processor women and accompanied children are exposed to are significantly higher than  
254 the WHO guidelines values. Interim guidelines and standards for environmental pollution  
255 control in Nigeria suggests a daily average of 250 µg/m<sup>3</sup> for particulate matters (does not  
256 specify between PM<sub>10</sub> and PM<sub>2.5</sub>). Hence, observing the mean concentration of PM from *garri*  
257 processing in table 3, the levels are way above the Nigerian ambient air quality standards.  
258 Under the US-EPA PM<sub>2.5</sub> air quality index, these levels of PM would be deemed *Very*  
259 *Unhealthy*, triggering serious health effects on the exposed people. The levels of annual mean

260 concentration contribution (Table 3) just from *garri* processing are almost double the WHO  
261 recommended value of 10 and 20  $\mu\text{g}/\text{m}^3$  for  $\text{PM}_{2.5}$  and  $\text{PM}_{10}$ , respectively.

262 In our study, PM data is only from static sensors as we did not have access to personal PM  
263 sensors, however previous studies (Harrison et al. 2002; Hwang et al. 2018) on the relationship  
264 between personal versus static concentration of PM shows a significant correlation ( $R^2 = 0.80$   
265 to 0.90). Hence, we can assume that personal exposure in the case of PM could be in the range  
266 of 80 to 90% of the static concentrations in the *garri* processing microenvironment.

### 267 **3.3. Carbon monoxide exposure**

268 The mean concentrations for 4 hourly measurement period for static sensors was  $\sim 50 \text{ mg}/\text{m}^3$   
269 for the CS and  $48 \text{ mg}/\text{m}^3$  for RS. Whereas, the personal data logger (fixed on the processors'  
270 clothing) gave a mean measurement of 14 and  $28 \text{ mg}/\text{m}^3$  respectively. The measurement at the  
271 start of the fire and at the end of the roasting process was avoided to get a more realistic  
272 understanding of the CO. McCracken and Smith, (1998) found during cooking tests in  
273 Guatemala that firewood stoves may show elevated levels of CO in the beginning and end of  
274 the cooking process. In the same study, the average CO concentration from open fire stoves  
275 was reported to be up to  $120.5 \text{ mg}/\text{m}^3$  which is close to the concentration recorded in CS  
276 arrangement for *garri* roasting. A box plot diagram of CO concentrations for various stove and  
277 datalogger settings is presented in figure 6. RS presented a larger range for both sensor settings,  
278 with concentration going up to  $228 \text{ mg}/\text{m}^3$ ; which could be attributed to the higher amount of  
279 wood-burning as the size of the RS is considerably bigger than CS.

280 Results from one-way analysis of variance and descriptive statistics for CO concentrations are  
281 presented in table 4. The personal sensor measurements were significantly lower for CS and  
282 RS with p-values  $< 0.05$ , however, this effect was not present in the case of GS where  
283 concentration from both sensor settings was statistically same. In some previous studies CO  
284 levels as a proxy indicator of  $\text{PM}_{2.5}$  has been investigated, which make sense as CO sensors are  
285 low cost, lightweight, have long battery life and can easily be used. McCracken and Smith,

286 (1998) also reported a high correlation ( $r^2 = 0.87$ ) between suspended particles and CO for an  
287 open fire. However, in our research for *garri* roasting measurements, the correlation between  
288 PM and CO was poor (figure 7).

### 289 **3.4. Nitrogen dioxide exposure**

290 The levels of NO<sub>2</sub> for all the measurements were 0 ppm, which shows that burning of biomass-  
291 based fuel such as wood does not produce a significant amount of NO<sub>2</sub> gas.

### 292 **3.5. Thermal stress**

293 The data analysis in figure 8 shows that heat index (HI) which *garri* producers are exposed to  
294 during roasting can be considered as hot conditions and can potentially have a detrimental  
295 effect on their health. It must be noted that ambient conditions in Nigeria during the dry season  
296 (month of January, when the survey was conducted) are relatively hotter, which will have an  
297 influence on the HI values as the shaded kitchen only provides protection from direct sunlight  
298 and have no other means to alter the temperature and humidity conditions under the shed. These  
299 HI values represent the heat stress experienced by the women processors and who are roasting  
300 *garri* and others who are accompanying them (for example a young child). The average  
301 ambient maximum and minimum temperatures at the study site during the survey period was  
302 ranging from 22 - 35 °C. We also found that the processors usually start working between 4  
303 and 10 am in the morning in order to avoid the hottest part of the day.

## 304 **4. Discussion**

### 305 **4.1 Kitchen arrangement and roasting frequencies**

306 The exposure duration, particularly for CS, was close to previous reports, where annual  
307 exposure of up to 1,500 hours was reported at *garri* roasting workstations (Akinbami and  
308 Momodu 2013). Previous studies based on time-activity diaries from SSA (Okello et al. 2018)  
309 have shown that children aged < 2 years spend close to 90% of the time in the same  
310 microenvironment as of their mothers. Okello et al. (2018) also quantified how women and

311 young children are exposed to up to five times higher PM<sub>2.5</sub> than counterpart adult male.  
312 Akinbami and Momodu, (2013) indicated in their survey among rural Nigerian women, that  
313 demand for *garri* for domestic consumption within Nigeria market is high and will continue to  
314 dominate in all the regions of the country. Also, the social and cultural factors which forbid  
315 women to take part in certain economic activities, leaving them no choice to work in *garri*  
316 processing, which is traditionally a women activity. Women also reported a general increase in  
317 body temperatures, which was associated with smoke inhalation from roasting pan, leading to  
318 fatigue and aches (Akinbami and Momodu 2013). Also, air pollution exposure in younger  
319 women is more important as it is associated with adverse pregnancy outcomes such as stillbirth,  
320 preterm birth, low birth weight, reduced fetal head circumference and miscarriage (Dutta et al.  
321 2018), putting new-born and young mothers at risk.

#### 322 **4.2 Particulate matter exposure**

323 PM is the most important indicator of air quality, the major component of PM are sulphates,  
324 nitrates, ammonia, sodium chloride, black carbon, mineral dust and water (WHO 2018). While  
325 PM<sub>10</sub> with a diameter of  $\leq 10$  microns can penetrate deep inside the lungs, the more damaging  
326 particles are those with a diameter of  $\leq 2$  microns, i.e. PM<sub>2.5</sub>.

327 Giannadaki et al., (2016) estimated in their sensitivity analysis of PM and annual mortality  
328 rates, applying WHO guidelines value of 25  $\mu\text{g}/\text{m}^3$ , PM<sub>2.5</sub> can reduce the mortality rates due  
329 to air pollution by 17%. In a similar study from India Etchie et al., (2017) stated that if world  
330 attains United States Environmental Protection Agency's ambient PM<sub>2.5</sub> limit of 12  $\mu\text{g}/\text{m}^3$ ,  
331 1.4 million premature deaths can be avoided worldwide.

332 From a cross-sectional survey from rural East Africa, Okello et al., (2018) reported mean 24  
333 hours PM<sub>2.5</sub> levels of up to 205  $\mu\text{g}/\text{m}^3$ , and highest among the young and adult female groups  
334 and accompanying infants. Majority of the *garri* processing in Nigeria is done by women,  
335 hence, there is likely to be a direct correlation among young children's exposure and their

336 mother, as young children are expected to spend more time in the same microenvironment as  
337 their mother.

338 Titcombe and Simcik, (2011) reported levels of  $PM_{2.5}$  as high as  $1574 \mu\text{g}/\text{m}^3$  from open wood  
339 fires in Tanzania from indoor kitchen settings. In the same study, authors compared ‘fuel-  
340 efficient’ wood stoves with traditional practices and found that proper use of improved fuel-  
341 efficient stoves can reduce the exposure by more than 90%. Okello et al. (2018), reported much  
342 similar exposure in adult females from Ethiopia and Uganda where the  $PM_{2.5}$  levels were  
343 ranging from 50 to  $650 \mu\text{g}/\text{m}^3$ . Nayek and Padhy (2018), reported much higher indoor  $PM_{2.5}$   
344 concentrations from rural Indian traditional biomass cooking stoves, with mass concentrations  
345 going above  $2000 \mu\text{g}/\text{m}^3$  in the least ventilated kitchens during domestic cooking periods. Van  
346 Vliet et al. (2013) reported exposure to fine particles in households using biomass fuel from  
347 rural Ghana, where 24-h integrated mean concentrations of  $PM_{2.5}$  were  $446.8 \mu\text{g}/\text{m}^3$  from static  
348 sensors in the kitchen environment.

#### 349 **4.3 Carbon monoxide exposure**

350 The general global and Nigerian air quality standard regulations (FEPA 1991) suggest that the  
351 maximum mean exposure of CO for an eight-hourly period should not exceed more than 10  
352  $\text{mg}/\text{m}^3$ . However, during garri processing the women processor and accompanying children  
353 were exposed to the levels which are 2 to 5 times higher.

354 Previous studies have argued, that in general personal monitoring, which is an individual’s  
355 exposure pattern in various microenvironments he or she is exposed to, would give lower  
356 concentrations than fixed site or static monitoring (Van Vliet et al. 2013). In our case, the  
357 reason for lower CO personal exposure is more related to the movement of *garri* stove  
358 operators to avoid the heavy smoke and heat influx many times and return to the original  
359 position as the smoke diminish. In certain cases (i.e. 24-monitoring) wearing personal sensors  
360 can modify the behaviour of the participants, however in our case as the measurements were

361 taken for a 4-hour representative period of *garri* processing, no behaviour modification of the  
362 participants was observed.

363 Although it was obvious from the results that medium and large-scale liquefied petroleum gas-  
364 fired mechanical roasters would reduce the exposure to pollutants, however the capital and  
365 operating cost of that equipment is out of reach of the majority of resource-poor small-scale  
366 *garri* processors. PM sensors are generally expensive, an investigation was made if the CO  
367 measurement from low-cost sensors alone would be a suitable proxy for PM<sub>2.5</sub>, however, the  
368 correlation was rather weak. We speculate that this can be explained through the reason  
369 provided by Roden et al. (2009), who stated that such a correlation is best suited for laboratory  
370 measurement but not for field measurements where there are additional factors such as wind  
371 speed and direction. Also, it may be the case that the higher correlation in previous studies was  
372 for the entire wood burning cycle, as it may significantly differ at different times during the  
373 combustion process. Okello et al., (2018) also mentioned in their discussion on PM<sub>2.5</sub> and CO,  
374 that the correlation between both is rather weak.

#### 375 **4.4 Thermal stress**

376 Thermal stress is still the most neglected occupational hazard in the tropical and subtropical  
377 regions (Hyatt et al., 2010) and was included in our study because of the additional heat from  
378 the fire along with the high ambient temperature. The heat index (HI) also known as  
379 Temperature Humidity Index (THI) is a common measure of thermal stress, which is  
380 comparable to the apparent temperature or Wet Bulb Globe Temperature (WBGT) (Brooke  
381 Anderson et al. 2013; Hyatt et al. 2010). HI supplies an estimate of the feeling of heat among  
382 the human population who are exposed to thermic and hygrometric environments and allows  
383 to analyse comfort level. The value of HI above 26.5°C is considered as hot conditions and is  
384 far from the comfort zone which lies in about 15 – 20°C HI value (Costanzo et al., 2006). Other  
385 references can be made from U.S. National Weather Service Heat Index ( $HI=f(T, RH)$ ), where  
386 heat index > 37.778°C is classified as Very Hot conditions. At very hot conditions, the human

387 body starts gaining heat rather than dissipating, which can increase the core body temperature  
388 (CBT), and disturb the body heat balance. CBT in humans lies in between 36.5 – 37 °C whereas  
389 skin temperature is about 32 °C (Parson 2003). Along with CBT increase, dehydration by  
390 sweating is another important factor during working in hot conditions.

391 Samuel and Adetifa, (2012) reported a mean WBGT of 35°C during garri production among a  
392 sample of garri-roasting workstations from Nigeria. Samuel and Adetifa also interviewed the  
393 garri processors about their experience of heat stress during garri making, in which 85% of the  
394 respondents defined conditions as very hot and damaging to their health. Exposure to such  
395 excessive thermal stress is known to cause a multitude of heat-related problems such as heat  
396 syncope, exhaustion, cramps, heat shock, heatstroke, fatigue, lack of concentration, and  
397 confusion (Kakaei et al. 2019). These symptoms not only result in heart-related disorders and  
398 higher risks of work-related accidents but also cause loss of productivity and worker's income  
399 (Afshari and Shirali 2019). Some estimate suggests that the loss of productivity can be halved  
400 with an increase of 2°C in WBGT (K. R. Smith et al. 2014), hence the economic impact of  
401 decreased work capacity can endanger livelihoods. Sahu et al., (2013) opined that work  
402 productivity of the workers in the rice field of West Bengal when exposed to thermal stress  
403 was significantly reduced, a rise in 1°C WBGT had an impact of ~5% on productivity.

404 In a recent study on the synergistic effect of high temperature and ambient air quality, it was  
405 found that the effects of PM2.5 and PM10 were significantly stronger under high-temperature  
406 conditions (Lee et al. 2018). Piver et al. (1999) assessed the impact of combined heat and  
407 pollution exposure in the urban environment of Tokyo and concluded that maximum  
408 temperature and concentration of pollutants such as NO<sub>2</sub>, were the most significant heatstroke  
409 risk factor. Also, the health risk is known to increase with the extent of physical effort, which  
410 is quite relevant to the women garri producers as it was observed that workers continuously stir  
411 the granules to avoid loss of quality. Increasing ambient temperatures due to climate change  
412 pose an additional threat to workers in tropical and sub-tropical LMIC where seasonal heat is



413 already very high. (Hyatt et al. 2010; Kjellstrom et al. 2009; Sahu et al. 2013). Estimates from  
414 Inter-governmental Panel on Climate Change, 2007 suggests that average global temperature  
415 will go up by 2 – 4 °C by 2100, moreover, average global temperatures have already risen by  
416 1 °C in 2015 (Afshari and Shirali 2019). Hence, rising temperature due to climate change would  
417 result in less work done in non-cooled conditions in hot countries.

## 418 **5. Conclusion and recommendations**

419 This investigative research determined that wood-fired small-scale garri producers in Nigeria  
420 are exposed to very unhealthy levels of PM, CO and thermal stress. Women and young children  
421 were at the highest risk. It is important to note that thermal stress is known to exacerbate the  
422 effect of airborne pollutants, particularly for pregnant women and children, causing a multiplier  
423 negative effect on health. Thus, long term exposure to these levels of air pollutants and heat to  
424 women and accompanying young children (particularly less than 5 years) is a significant risk  
425 factor towards various acute and chronic respiratory and cardiovascular diseases. A high level  
426 of PM<sub>2.5</sub> and CO during the *garri* roasting process also indicates incomplete combustion of  
427 wood fuel in the currently available stoves and roasting apparatus arrangement. Small  
428 improvements in the stove design such as providing more air inlets in the combustion chamber  
429 and provision of a chimney to carry the fumes away may help improve air quality. There are  
430 examples from the previous studies where low-cost energy-efficient wood fuel stoves resulted  
431 in significantly lower air pollution and enhanced utilisation of fuel (Ifegbesan et al. 2016;  
432 McCracken and Smith 1998; Olopade et al. 2017; Roden et al. 2009). Moreover, it is important  
433 to consider social and behavioural factors such as the closeness of young children to mothers  
434 while planning and implementing mitigation strategies. Preventive public health education  
435 should focus on women, for example informing the workers to drink enough water during  
436 roasting spells to avoid at least certain negative effects on their physical health.

437 Future work should consider collecting data for longer durations, in various socio-economic  
438 settings and over different seasons. However, collection of data over extended duration is

439 particularly difficult in rural and peri-urban SSA due to practical problems (e.g. provision of  
440 uninterrupted power supply, and convincing people to wear the sensors for longer durations).  
441 A comparison of rural, peri-urban and urban settings would also provide good insights into the  
442 external contributing factors, for example, it may be the case that in urban settlements of big  
443 cities the exposure may be much higher due to pre-existing poor air quality caused by vehicular  
444 and industrial emissions. Understanding the physiological responses to heat strain in terms of  
445 deep body temperature, heart rate and sweating rate can shed more light on the adverse effects  
446 of air pollutants and heat. Along with negative health effect, heat stress and air quality have a  
447 significant effect on worker productivity, further investigations in reduced productivity and its  
448 effect on livelihoods for low socio-economic communities would be thought-provoking.

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#### 452 **Conflict of Interest and ethical standards**

453 Authors declare there is no conflict of interests. Authors declare that experiments comply  
454 University of Greenwich, United Kingdom ethical standards.

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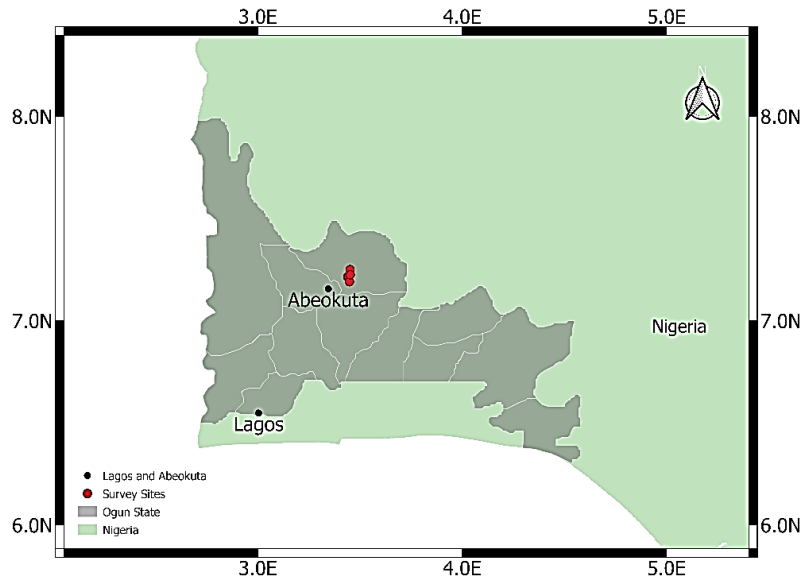
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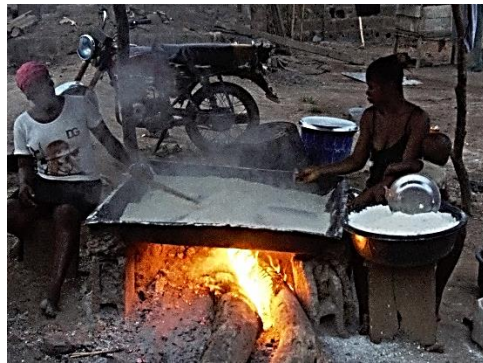
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**Figure 1:** Survey sites.



**Rectangular stove (RS)**  
 Dimensions: L=127 cm, B= 91 cm, H = 56 cm  
 Material: Clay stove with cast iron pan.

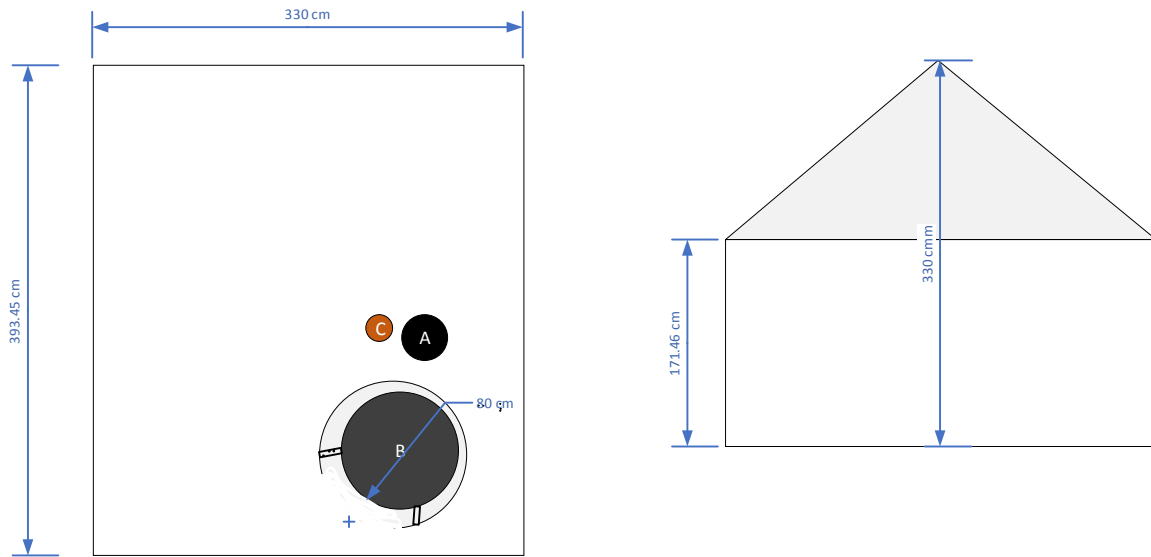


**Circular stove (CS)**  
 Dimensions: D = 80 cm  
 Material: Clay oven with cast iron pan.

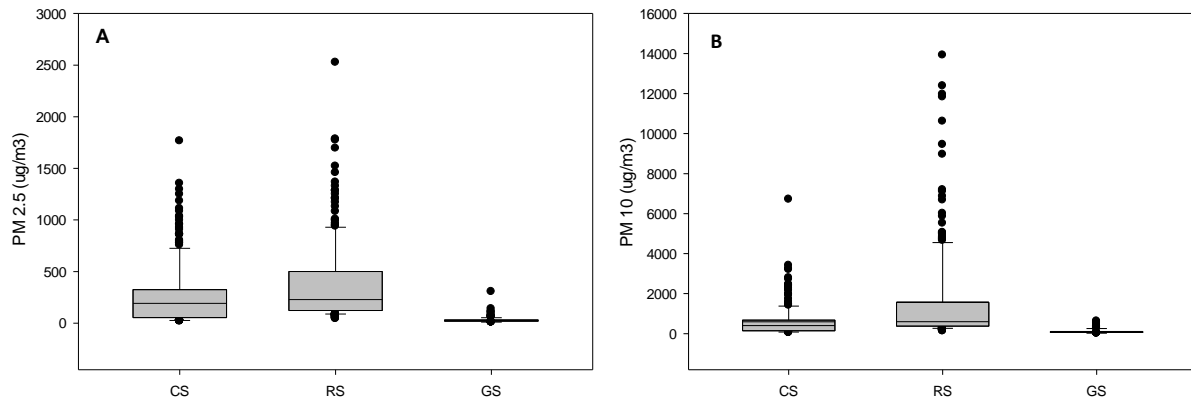


**Natural gas burner stove (GS)**  
 Dimensions: D = 100 cm  
 Material = Iron stove and steel pan.

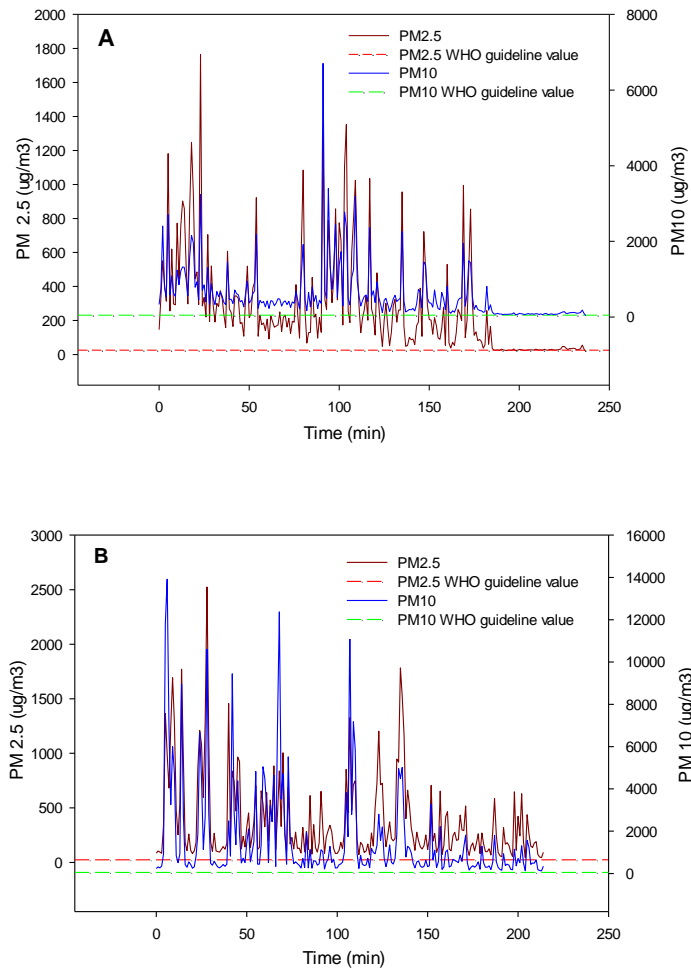
**Figure 2: Pictorial Illustrations of stoves** (Credit: Keith Tomlins).



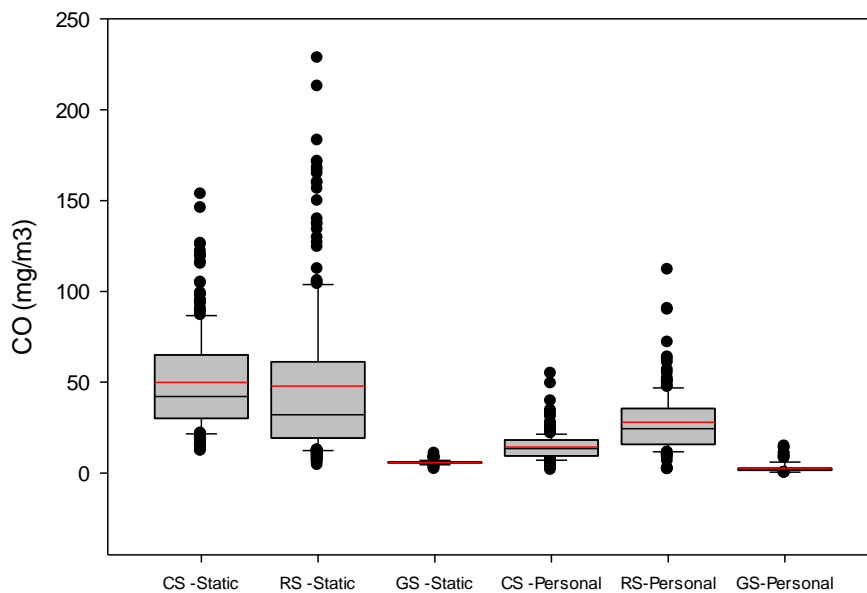
**Figure 3:** A typical *garri* roasting arrangement for individual roasting circular stove type (left) and transverse section showing height and roof structure of the kitchen (right). (B-stove, A-Operator, and C-the static sensor setup, dimensions not to scale)



**Figure 4:** Box Plot of PM<sub>2.5</sub> (A) and PM<sub>10</sub> (B) concentrations of the circular stove (CS), rectangular stove (RS), and gas stove (GS).

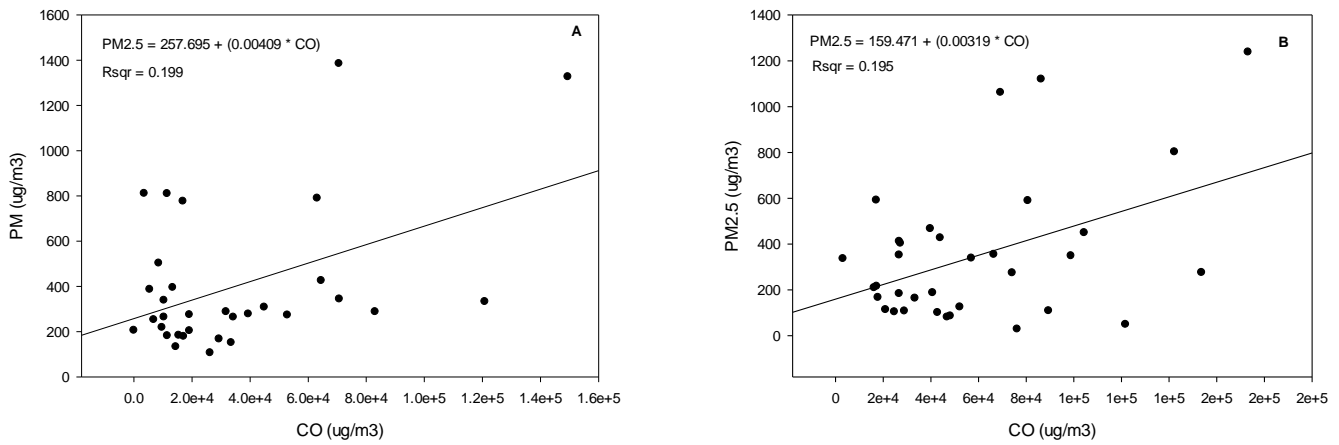


**Figure 5:** Concentration of PM<sub>2.5</sub> and PM<sub>10</sub> during garri processing for circular (A) and rectangular stoves (B). Note: The four hours exposure measurement period. (RS- Rectangular stove, CS-Circular stove).

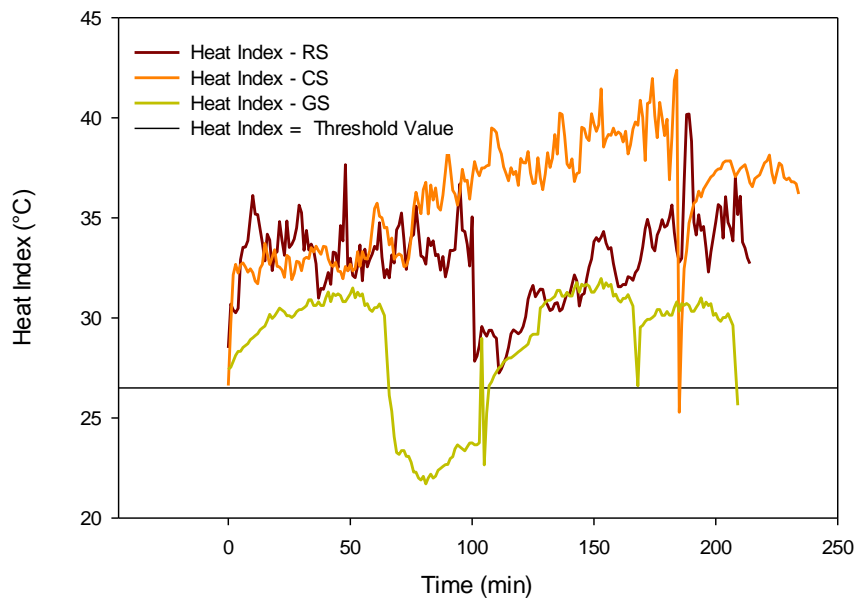


**Figure 6:** Concentration of CO for static sensor and personal sensors for various stove types. Note: Measurement for a 4-hour period during *garri* roasting. The data is from the static sensor

setup of data logger EL-USB-CO300 (RS- Rectangular stove, CS-Circular stove). The red line represents the mean levels of CO concentrations, and the black line is the median.



**Figure 7:** PM<sub>2.5</sub> concentration regressed against CO concentration for the rectangular stove (A) and circular stove (B). Note: The regression analysis was conducted on half-hourly mean data rather than every minute data.



**Figure 8:** Heat index profile of microclimate (to which the operator and accompanying children would be exposed to) around three types of garri stoves for a period four hours. (RS- Rectangular stove, CS-Circular stove).

**Table 1:** Ambient air quality guidelines (adapted from Giannadaki et al., 2016).

Pollutant	Guideline values	Guiding authority
Particulate Matter (PM)*		
Fine Particulate Matter (PM <sub>2.5</sub> )	10 µg/m <sup>3</sup> annual mean 25 µg/m <sup>3</sup> 24-hours mean	World Health Organisation (WHO)
Coarse Particulate Matter (PM <sub>10</sub> )	20 µg/m <sup>3</sup> annual mean 50 µg/m <sup>3</sup> 24-hours mean	
Carbon monoxide (CO)	10 mg/m <sup>3</sup> 8-hours mean	European Commission (EU)

\*The PM guideline values differ from country to country, for a specific region or country please refer to relevant concentration's values.

**Table 2:** Descriptive statistics from survey.

Parameter/Stove Type	Rectangular Stove (RS) n=3	Circular Stove (CS) n=8
Mean Length of garri processing shed (cm)	296.66	392.45
Mean breadth of garri processing shed (cm)	273.33	330.00
Mean height of garri processing shed (cm)	179.66	171.46
Mean <i>garri</i> roasting duration (h/day)	7.33	11.25
Mean frequency per week (days)	1.3	2.25
Annual exposure days (calculated)*	20.70	54.99
Annual exposure hours (calculated)	496.8	1319.76
Amount of garri production per day (kg)	133.33	100.00
Women operators	4	8.00
Man operators	2	0.00

\*Annual exposure days =  $\left[ \frac{(\text{Mean garri roasting hours per day}) \times (\text{mean frequency per week})}{24} \right] \times 52.14$

**Table 3:** Average annual personal exposure contribution of PM<sub>2.5</sub> and PM<sub>10</sub>

Stove and Particulate Matter type	Mean concentration during garri processing (C <sub>m</sub> ) µg/m <sup>3</sup>	Std. Error µg/m <sup>3</sup>	Hours spent in garri processing per year	Annual mean concentration contribution (PE <sub>Annual</sub> ) (only from <i>garri</i> processing)
PM <sub>2.5</sub> RS	381.18	26.68	496.8	21.62
PM <sub>2.5</sub> CS	273.09	19.05	1319.76	41.14
PM <sub>2.5</sub> GS	32.56	3.4	834*	3.10
PM <sub>10</sub> RS	1580.23	159.36	496.8	89.62
PM <sub>10</sub> CS	594.26	47.79	1319.76	89.53
PM <sub>10</sub> GS	107.64	21.27	834*	10.25

\*The gas stove was used for about 16 hours per week, accounting for about 834 hours annually.

**Table 4:** Descriptive statistics for carbon monoxide concentration for different sensor and stove settings.

Stove and sensor settings	Mean concentration during garri processing ( $C_m$ ) mg/m <sup>3</sup>	Std. Error mg/m <sup>3</sup>	25% Percentile	75% Percentile
CO – CS (static sensor)	49.84 <sup>a</sup>	1.75	30.02	65.05
CO – RS (static sensor)	47.81 <sup>c</sup>	2.72	19.26	61.28
CO-GS (static sensor)	5.82 <sup>e</sup>	0.12	5.5	6.0
CO-CS (Personal sensor)	14.31 <sup>b</sup>	0.45	9.40	18.13
CO – RS (Personal sensor)	27.97 <sup>d</sup>	1.33	15.72	35.51
CO-GS (Personal Sensor)	2.64 <sup>e</sup>	0.26	1.5	2.63

Note: CO – Carbon Monoxide, CS-Circular Stove, RS -Rectangular Stove, GS-Gas Stove. The mean concentration value with a different letter in superscript shows the value is significantly different with a P-value < 0.05.